

The print-out is not subject to the modification service.

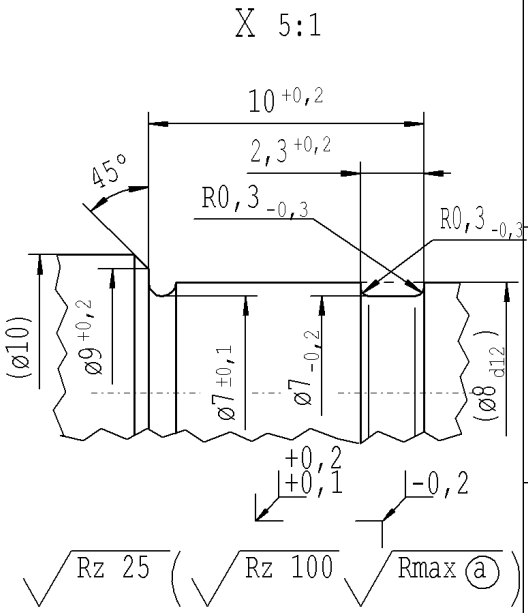
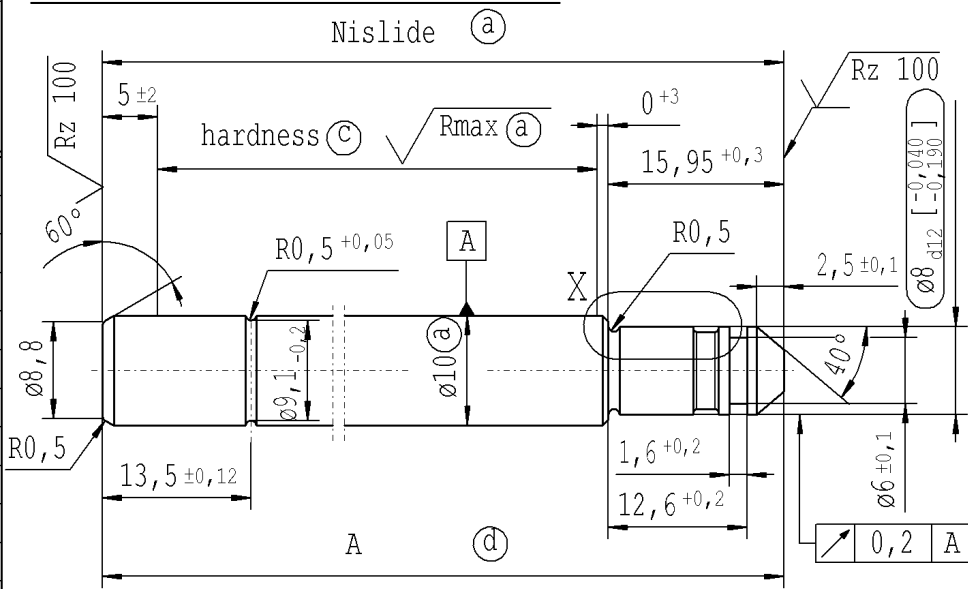
Intended for internal and external use

EN

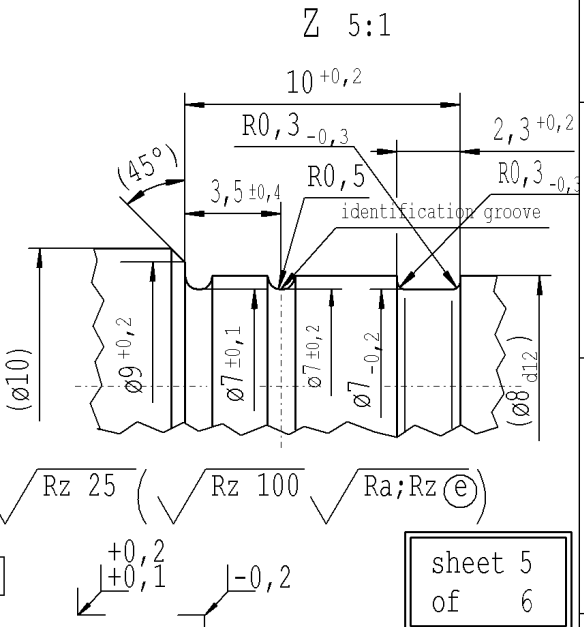
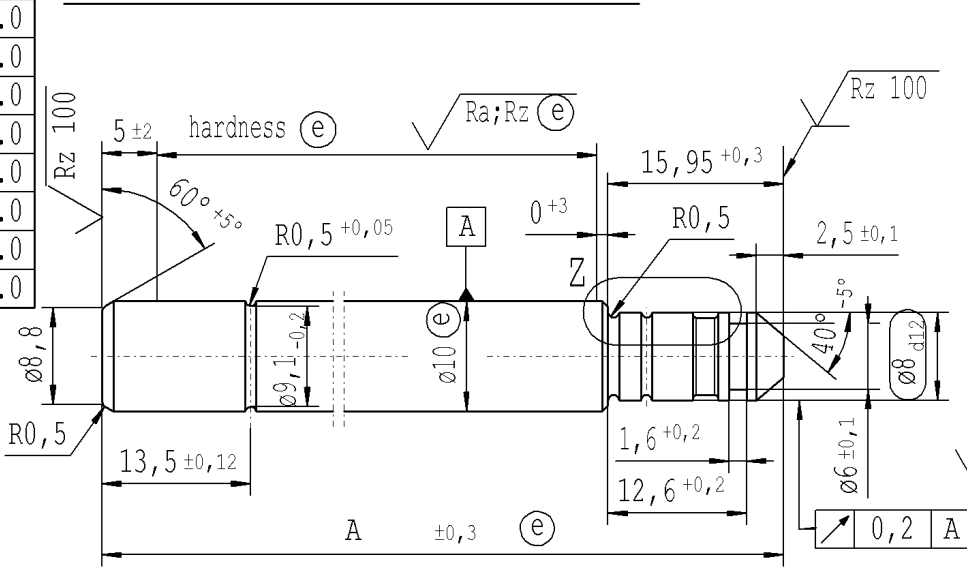
Ident. Doc.:

supp No.	material no.		A
	surface treatment processing acc. to STAB-Spec. 10006248 table V Nislide light	surface treatment processing acc. to STAB-Spec. 10028959 table II	
	Version 1	Version 2	overall length
118	422806	422806	246.0
120	205078	205078	339.0
123	394605	394605	288.0
124	437625	437625	243.0
125	486142	486142	324.0
126	322428	322428	291.0
127	484948	484948	342.0
128	541113	541113	267.0
129	580070	580070	228.0
130	055705	055705	111.0
131	326731	326731	264.0
132	431174	431174	132.0
133	454357	454357	357.0
134	773900	773900	327.0
135	051166	051166	90.0
136	327450	327450	384.0
137	819552	819552	178.0
138	613775	613775	108.0
139	486867	486867	345.0
141	249308	249308	129.0
142	478035	478035	330.0

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



Ⓢ before grinding:  
Hardness depth and hardness test acc. to STAB-Spec. 10258370

Ⓢ tolerance  $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$  after turning  
 $\pm 0,3$  after straightening  
 $\pm 0,3$  after nisliding

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	3,5±0,4	.8619TK	8652TV;8717YN;90527B;90877M;9658PX;2492UB;1511V;7788VU	Ⓢ = acc. STAB-Spec. 10258370	new format Internal/Supplier		
old	3,5±0,2	DOK 10023735 Pos.29	was on Dok.10023735	Ⓢ = RHT 0,4 .... 0,7 mm	Supplier drawing separately		
Field	E2	Pos.28	Tab.Pos. 29-36	B 7-8	-		
Date/Name	25.10.06 Keß.	12.01.2007 Hß	24.4.07 Reß.	14.05.2019 Jablonski	10.02.2021 Jablonski		
Chg. No.	548667	554410	556213	678684	695144		
Rev.	4	5	6	7	8		

Material: Version 1: Mat.No. 010715 Version 2 : 1.1193	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date 11.02.2005	Name Keßelheim
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked 10.02.2021	C.Banciu
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10028756	
Replaces:	<b>STABILUS</b>		Material No.:	
		<b>PISTON ROD</b>		

sheet 5  
of 6