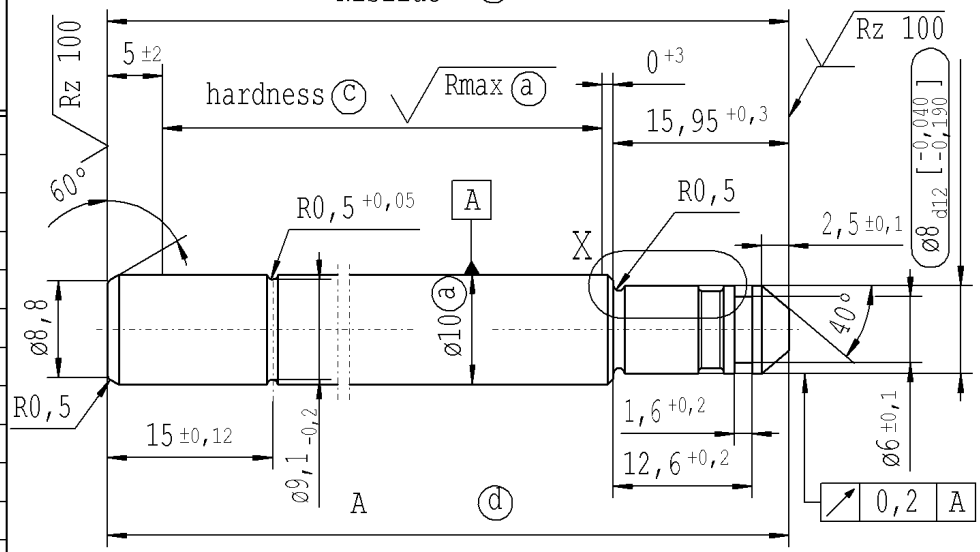
The print-out is not subject to the modification service.
Intended for internal and external use
EN

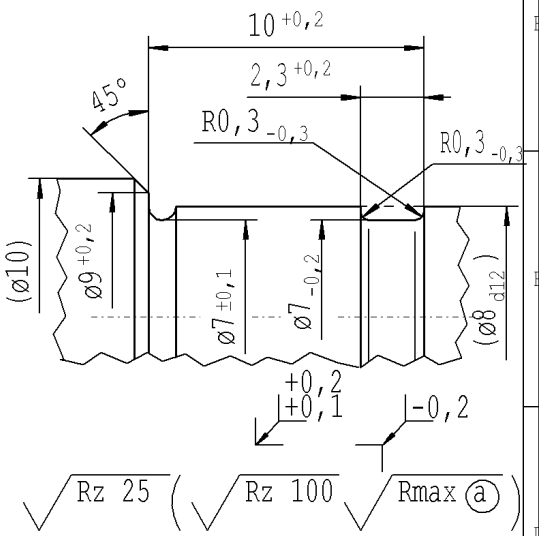
supp. No.	material no. surface treatment processing acc. to STAB-Spec. 10006248 table V Nislide light ⓐ		surface treatment processing acc. to STAB-Spec. 10028959 table II ⓔ	A overall length
	Version 1		Version 2	
41	799469		799469	84.0
42	194801		194801	103.5
45	398676		398676	81.0
48	709858		709858	90.0
49	672339		672339	105.0
50	515807		515807	123.0
51	820773		820773	96.0

Version 1 (only self-manufacturing)

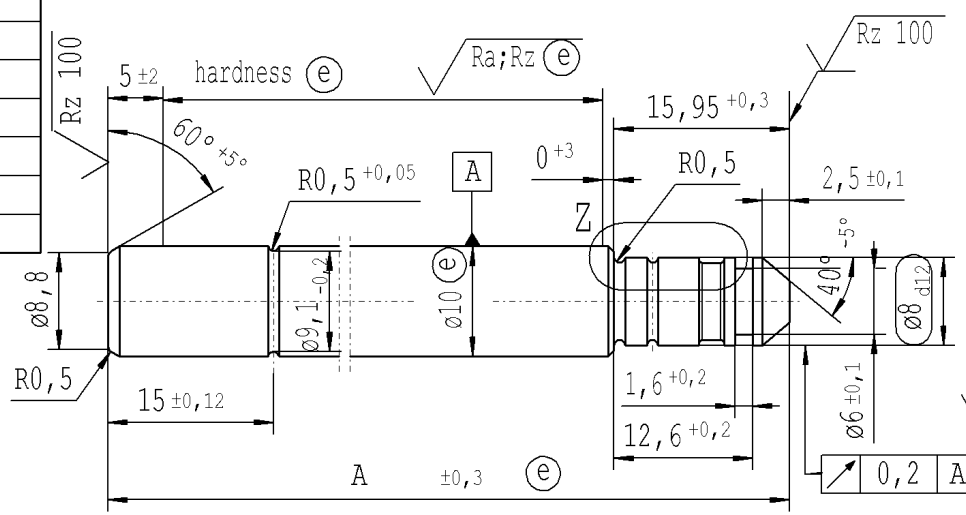
Nislide ⓐ



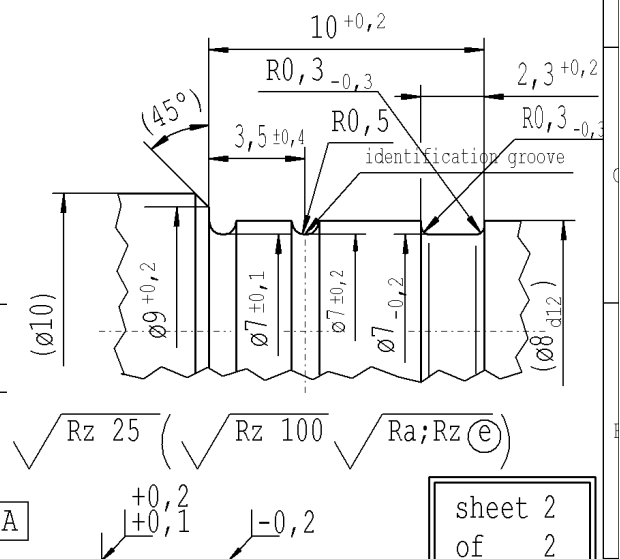
X 5:1



Version 2 (only external manufacturing)



Z 5:1



ⓒ before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

ⓐ tolerance $^{+0,2}_{-0,1}$ after turning
± 0,3 after straightening
± 0,3 after nisliding

sheet 2 of 2

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	Initial release	ⓒ = acc. STAB-Spec. 10258370					new format Internal/Supplier
old	---	ⓒ = RHT 0,4 .... 0,7 mm					Supplier drawing separately
Field	---	B 7-8					-
Date/Name	17.9.07 Keßelh.	15.05.2019 Jablonski					10.02.2021 Jablonski
Chg. No.	---	678682					695145
Rev.	0	1					2

Material:
Version 1: Mat.No. 010715
Version 2 : 1.1193

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768 mK

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PISTON ROD

	Date	Name
Drawn by	17.09.2007	Keßelheim
Checked	10.02.2021	C.Banciu

Document No.: 10149351

Material No.:

Ident. Doc.:

Erstelldatum: 14/9/2021 - 14:4

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