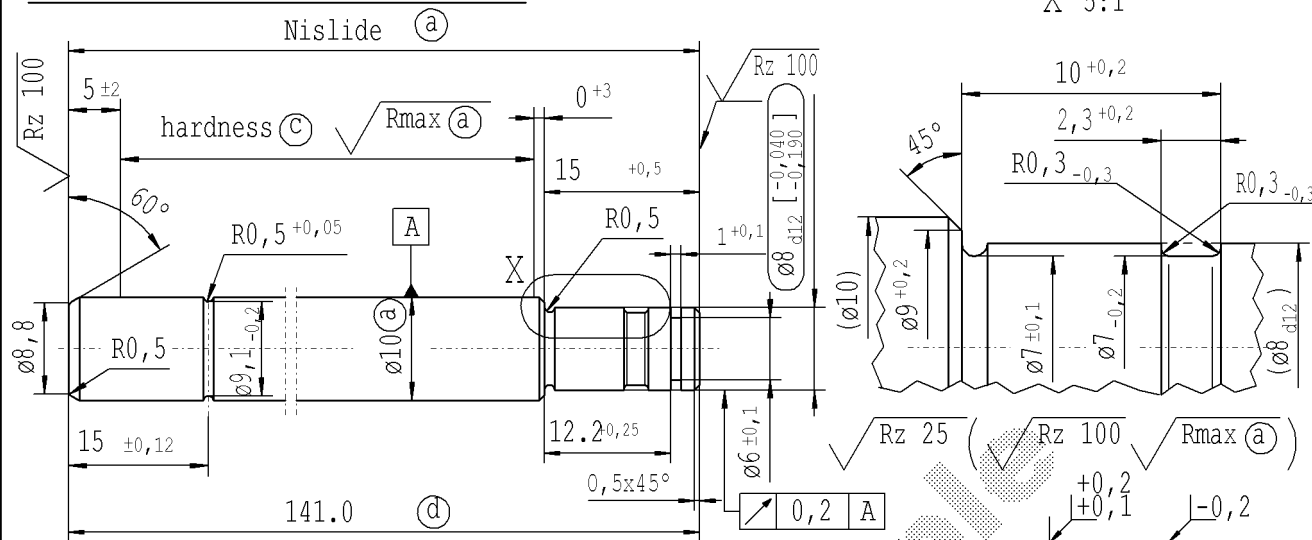


		8		7		6	
F	supp. No.	material no.		A	B	C	D
		surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light Ⓐ Version 1	surface treatment processing acc. to STAB-Spec. 10028959 table II Ⓔ Version 2	overall length	stud length end fitting side	groove clearance	stud length piston side
E	96	007236	007236	231.0	15	12.2	13.5
	97	007271	007271	207.0	15	12.2	13.5
	100	007843	007843	255.0	15	12.2	13.5
	102	007878	007878	324.0	16.5	13.5	13.5
	103	007892	007892	162.0	15	12.2	15
	106	008153	008153	261.0	15	12.2	13.5
	108	013080	013080	327.0	15	12.2	13.5
	114	017390	017390	144.0	21	18.2	13.5
D	115	018646	018646	129.0	21	18.2	13.5
	119	019731	019731	150.0	21	18.2	15
	122	033289	033289	144.0	15	12.2	13.5
	123	034918	034918	189.0	21	18.2	15
	124	033666	033666	168.0	21	18.2	13.5
	125	034992	034992	81.0	16.5	13.5	15
	126	034822	034822	231.0	15	12.2	15
	127	034501	034501	165.0	15	12.2	15
C	129	239512	239512	141.0	15	12.2	15
	130	573634	573634	192.0	15	12.2	15
	131	112571	112571	72.0	15	12.2	13.5
	132	543727	543727	378	15	12.2	13.5
	133	989944	989944	399.0	15	12.2	13.5

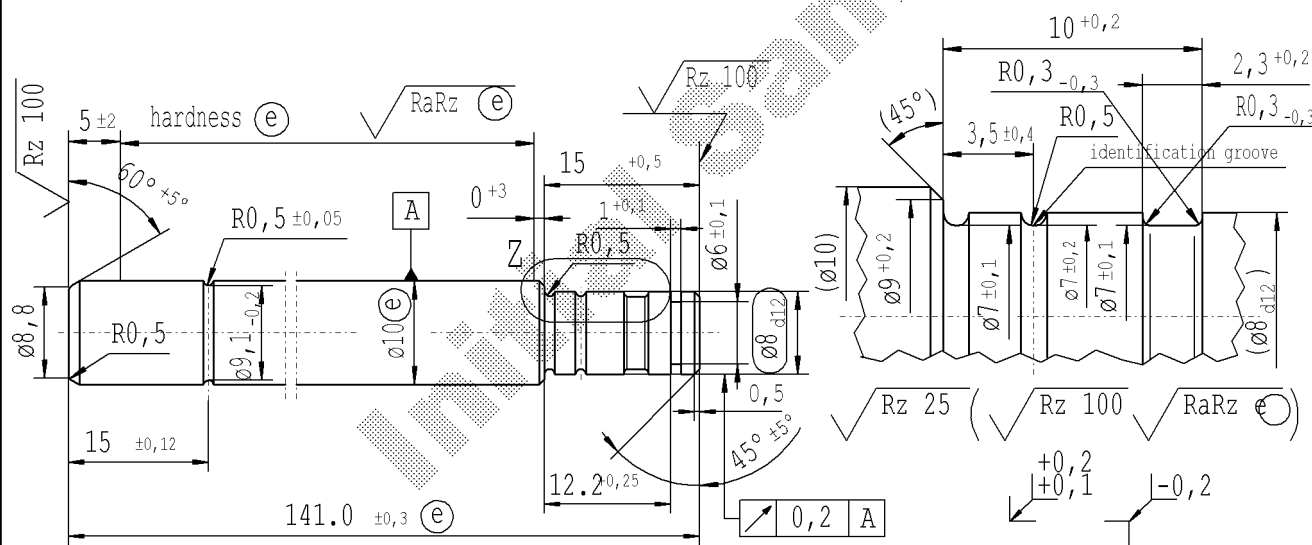
③ before grinding:
 Hardness depth and hardness test
 acc. to STAB-Spec. 10258370
 ③ tolerance $\begin{smallmatrix} +0,2 \\ -0,1 \end{smallmatrix}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

sheet 4
of 8

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	Text	Ⓔ	1.1193	3,5 ±0,4	9417H + 4855RF	revised	Ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier	
old	---		S 45 C	3,5 ±0,2	Was on Doc. 10004222	-	Ⓒ = RHT 0,4 0,7 mm	Supplier drawing separately	
Field	AB 7/8		Material	E2	Table	-	B 7-8	-	
Date/Name	25.11.05 Keßelh.			25.10.06 Keß.	16.5.07 Keß.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski	
Chg. No.	547031			548667	556680	612070	678684	694187	
Rev.	3			4	5	6	7	8	

Material:	All dimensions are	 Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Version 1 : Mat.No. 010715	in mm		Drawn by	14.02.2005
Version 2 : 1.1193	Scale:	Dimensions without tolerances	Checked	19.01.2021
Edge tolerances acc. to DIN ISO 13715	(Original DIN A3) 2:1	DIN ISO 2768 mK		Banciu
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:	
Replaces:			10028770	
	PISTON ROD		Material No.:	