

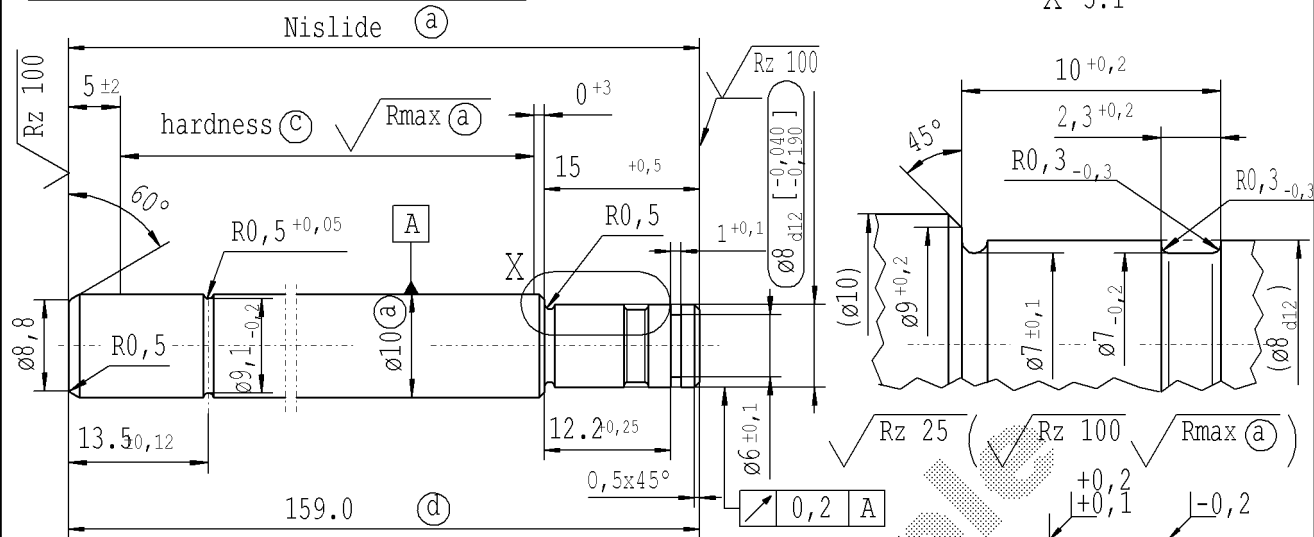
supp No.	material no.	A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light	surface treatment processing acc. to STAB-Spec. 10028959 table II	overall length	stud length end fitting side	stud length clearance
	Version 1	Version 2			
42	6106ZE	6106ZE	189.0	15	12.2
43	9595ZL	9595ZL	333.0	15	12.2
44	9672ZE	9672ZE	153.0	15	12.2
45	000986	000986	315.0	15	12.2
47	001331	001331	153.0	15	12.2
48	001377	001377	195.0	15	12.2
50	001396	001396	129.0	15	12.2
53	002173	002173	147.0	15	12.2
54	003124	003124	249.0	15	12.2
55	9801ZK	9801ZK	225.0	16.5	13.5
56	4587ZU	4587ZU	195.0	15	12.2
57	000601	000601	198.0	16.5	13.5
59	001711	001711	348.0	15	12.2
60	001924	001924	240.0	15	12.2
61	005028	005028	159.0	15	12.2
62	005031	005031	198.0	15	12.2
63	005092	005092	318.0	15	12.2
64	005097	005097	201.0	15	12.2
65	005116	005116	264.0	15	12.2
66	005119	005119	357.0	15	12.2
67	005123	005123	378.0	16.5	13.5

Ⓒ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

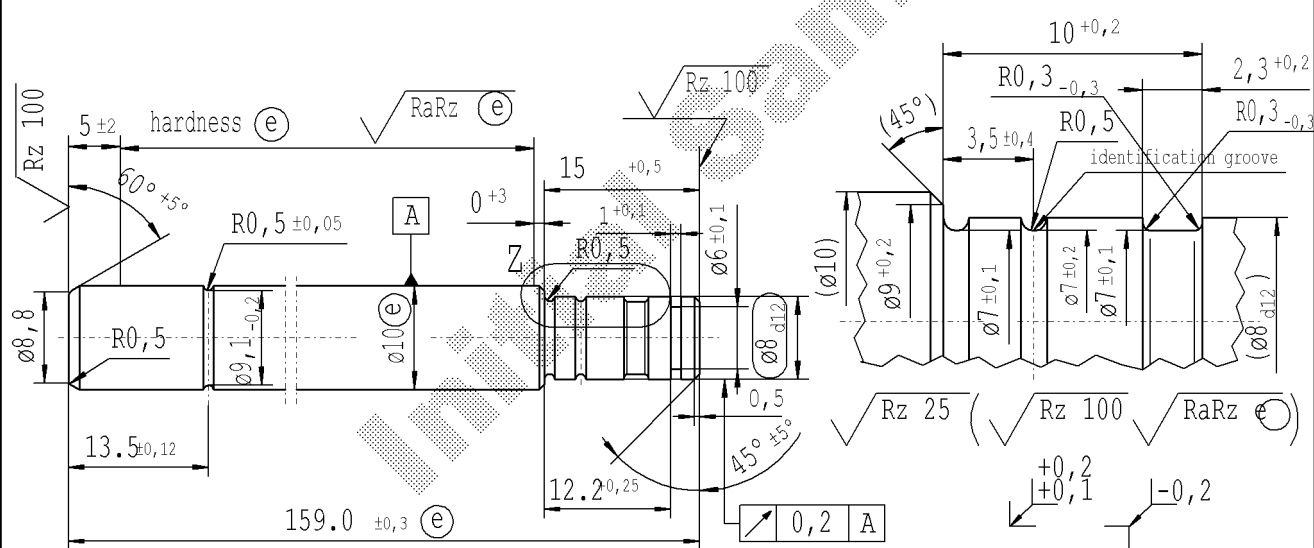
Ⓒ tolerance $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

sheet 2
of 8

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	Material: Version 1: Mat.No. 010715	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Drawn by: 14.02.2005 KeBelheim	Name: Banci
new	Text	1.1193	3,5 ±0,4	9417RH + 4855RF	revised	Ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier	Version 2 : 1.1193	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked: 19.01.2021	
old	---	S 45 C	3,5 ±0,2	Was on Doc.10004222	-	Ⓒ = RHT 0,4 0,7 mm	Supplier drawing separately	Edge tolerances acc. to DIN ISO 13715				
Field	AB 7/8	Material	E2	Table	-	B 7-8	-	Surface finish DIN EN ISO 1302				
Date/Name	25.11.05 KeBelh.	25.10.06 KeB.	16.5.07 KeB.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski		Replaces:			Document No.: 10028770	
Chg. No.	547031	548667	556680	612070	678684	694187					Material No.:	
Rev.	3	4	5	6	7	8		STABILUS		PISTON ROD		