

The print-out is not subject to the modification service.

Intended for internal and external use

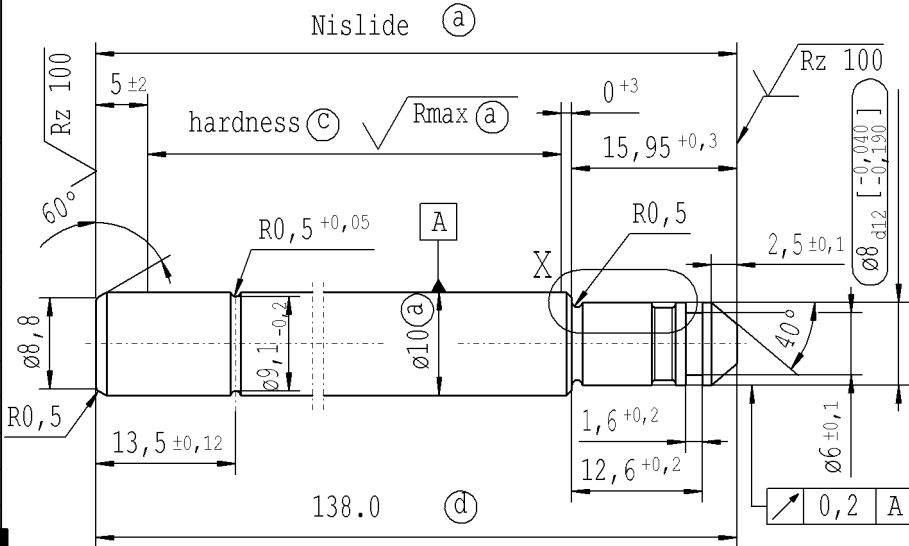
Erstelldatum: 7/1/2022 - 11:22

Ident. Doc.:

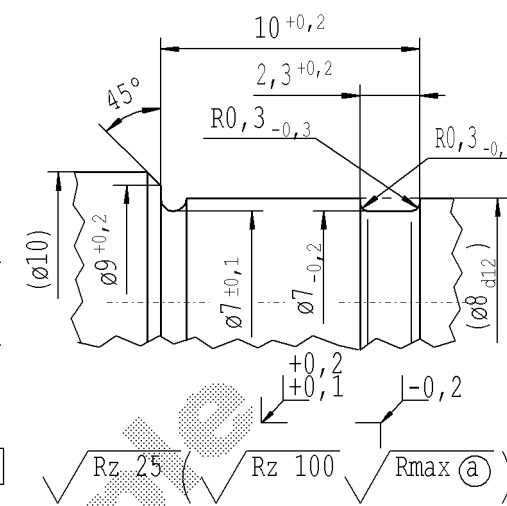
supp No.	material no.		A
	surface treatment processing acc. to STAB-Spec. 10006248 table V Nislide light Ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Ⓒ	
	Version 1	Version 2	
43	9382ZT	9382ZT	168.0
44	9389ZL	9389ZL	174.0
45	9454ZU	9454ZU	186.0
46	9681ZD	9681ZD	177.0
47	9903ZU	9903ZU	184.0
48	001133	001133	144.0
54	001796	001796	141.0
55	001800	001800	328.0
56	002053	002053	156.0
57	002154	002154	153.0
58	002229	002229	126.0
59	002231	002231	138.0
61	002237	002237	423.0
62	002239	002239	279.0
63	002255	002255	222.0
64	002274	002274	162.0
65	002294	002294	219.0
66	002341	002341	213.0
67	002366	002366	231.0
68	002376	002376	234.0
69	002397	002397	249.0

- Ⓒ before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370
- Ⓓ tolerance $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nislide

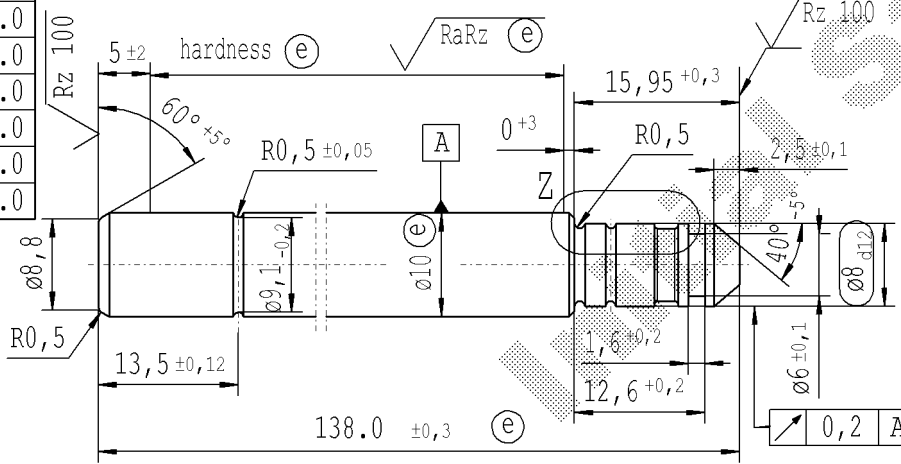
Version 1 (only self-manufacturing)



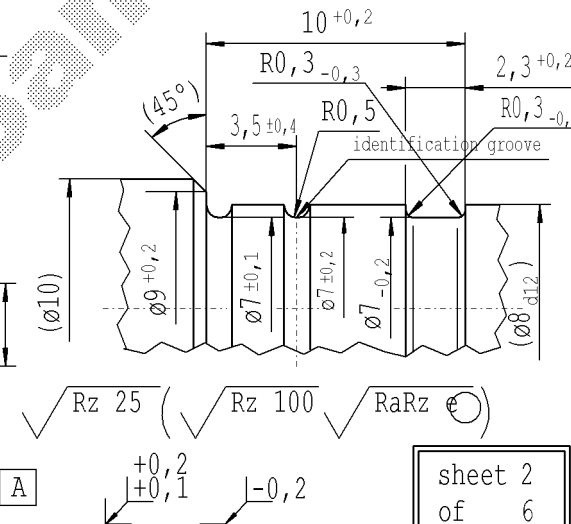
X 5:1



Version 2 (only external manufacturing)



Z 5:1



sheet 2
of 6

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	.8619TK	8652TV8117FN9052TB9087PM 9658TX2492UB1511V7788VU				Ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier	R0,5 ±0,5	
old	DOK 10023735 Pos.29	was on Dok.10023735				Ⓒ = RHT 0,4 0,7 mm	Supplier drawing separately	R0,5 ±0,5	
Field	Pos.28	Tab.Pos. 29-36				B 7-8	-	C5	
Date/Name	12.01.2007 Hø	24.4.07 Heß.				14.05.2019 Jablonski	10.02.2021 Jablonski	04.10.2021 Donat	
Chg. No.	554410	556213				678684	695144	701641	
Rev.	5	6				7	8	9	

Material: Version 1: Mat.No. 010715 Version 2 : 1.1193
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK
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PISTON ROD	

Drawn by	Date	Name
11.02.2005	KeBelheim	
Checked	Date	Name
04.10.2021	C.Banciu	
Document No.: 10028756		
Material No.:		