

The print-out is not subject to the modification service.

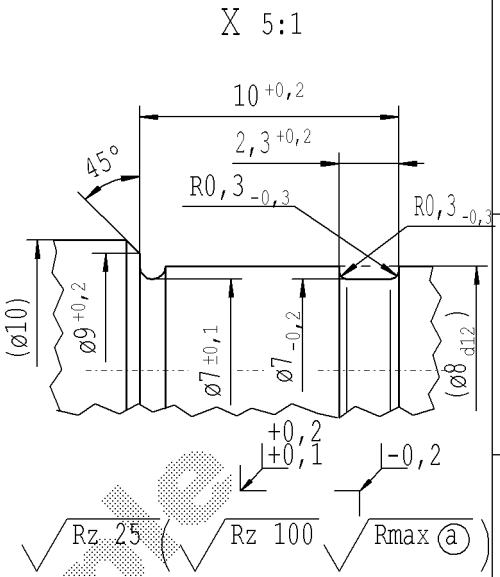
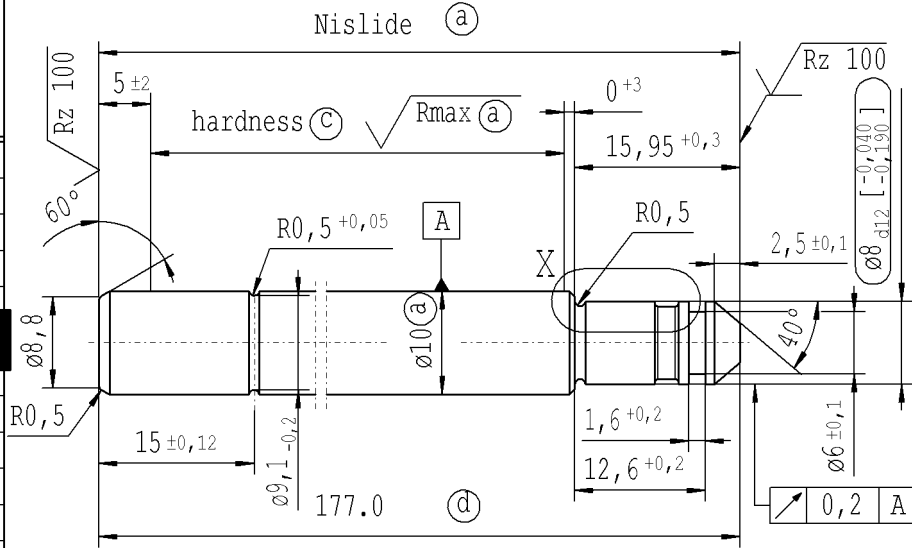
Intended for internal and external use

Ident. Doc.:
Erstelldatum: 7/1/2022 - 11:23

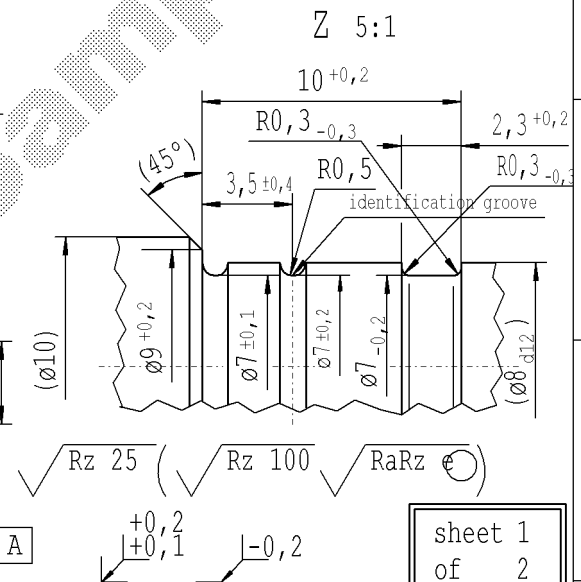
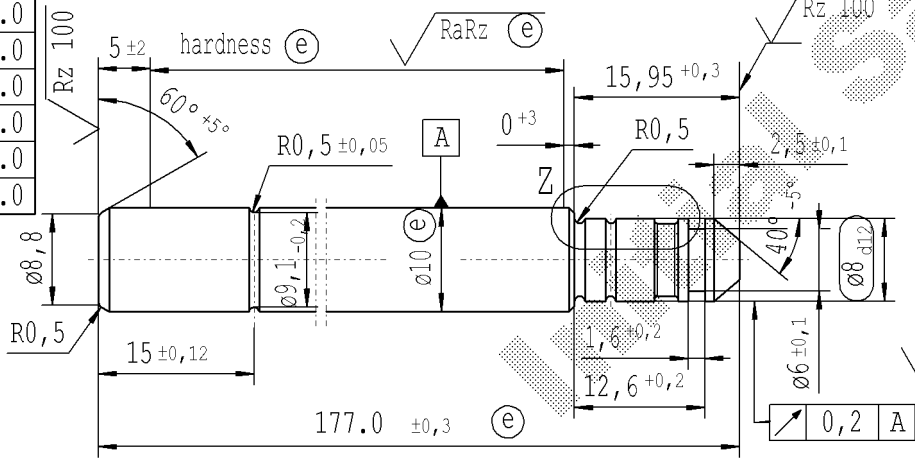
		8	7		
F	supp No.	material no.		A	
		surface treatment processing acc. to STAB-Spec. 10006248 table V Nislide light Ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Ⓒ	overall length	
		Version 1	Version 2		
	1	001470		001470	159.0
E	2	001501		001501	183.0
	3	001509		001509	186.0
	6	001641		001641	210.0
	7	001675		001675	195.0
	8	001718		001718	177.0
	12	006991		006991	180.0
	14	007092		007092	216.0
	16	007130		007130	135.0
D	17	007157		007157	153.0
	18	007162		007162	162.0
	20	007213		007213	231.0
	22	007260		007260	234.0
	26	007462		007462	165.0
	29	013058		013058	237.0
	31	017970		017970	144.0
	33	020731		020731	138.0
C	36	031019		031019	93.0
	38	068833		068833	189.0
	39	621403		621403	176.0
	40	104216		104216	213.0

- Ⓒ before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370
- Ⓓ tolerance $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	Initial release	Ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier			R0,5 $\pm 0,5$			
old	---	Ⓒ = RHT 0,4 0,7 mm	Supplier drawing separately			R0,5 $\pm 0,5$			
Field	---	B 7-8	-			C5			
Date/Name	17.9.07 KeBelh.	15.05.2019 Jablonski	10.02.2021 Jablonski			04.10.2021 Donat			
Chg. No.	---	678682	695145			701641			
Rev.	0	1	2			3			

Material:
Version 1: Mat.No. 010715
Version 2 : 1.1193
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
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PISTON ROD

Marking of special characteristics according to STAB-Spec. 10270932
Dimensions without tolerances DIN ISO 2768 mK

Drawn by 17.09.2007 KeBelheim
Checked 04.10.2021 C.Banciu

Document No.: 10149351

Material No.: