

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Recalldatum: 9/11/2022 - 9:18

Ident. Doc.:

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized	10006248 Tab. X	10028959 Tab. I			
68	674749	674749	674749	366	7	359
69	679768	679768	679768	150	7	143
70	851609	851609	851609	519	7	512
71	852804	852804	852804	390	7	383
72	342062	342062	342062	132	6	126
73	343496	343496	343496	78	6	72
74	343974	343974	343974	129	6	123
75	344452	344452	344452	126	6	120
76	528004	528004	528004	87	7	80
77	968243	968243	968243	90	7	83

XX	XXXXXX	XXXXXX	XXXXXX	564	7	557
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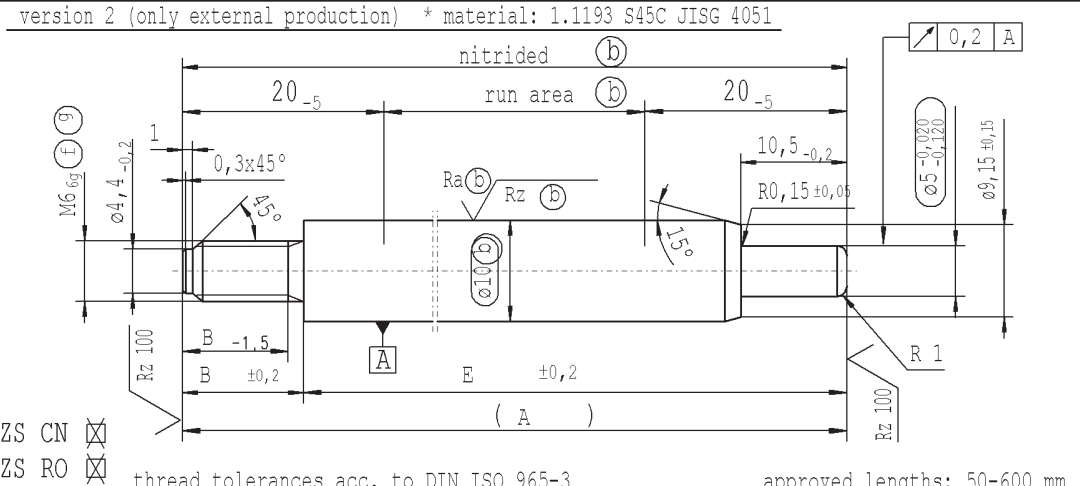
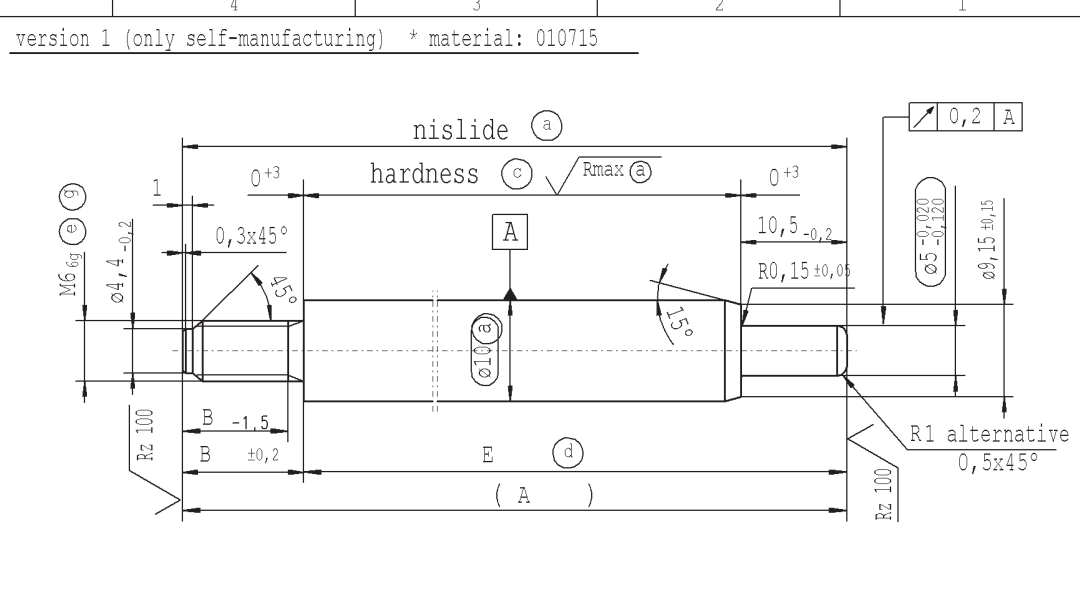
(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances:  $\pm 0,2$  after turning;  $\pm 0,3$  after straightening;  $\pm 0,3$  after nisliding

(e) threaded stud rough-turned dim.  $\phi 5,29_{-0,06}$  thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3

(f) rough-turned dim. thread roll tolerance 6e

(g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point



$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $\sqrt{Rmax (a)}$   $Ra (b)$   $Rz (b)$ )  $\downarrow +0,2$   $\downarrow -0,2$

sheet 4 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649																			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted			Material: *					All dimensions are in mm					Marking of special characteristics according to STAB-Spec. 10270932					Date	Name			
new	$\phi 10 (b)$ ; no technical change, no new first sample required						$(f) (g)$								Scale: (Original DIN A3) 2:1					Dimensions without tolerances DIN ISO 2768-mK					Drawn by	19.11.2008	Hein		
old	$\phi 10 (a)$						-			Edge tolerances acc. to DIN ISO 13715					Surface finish DIN EN ISO 1302					We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.					Checked	10.10.2022	Klinkner		
Field	B/5						B/6-7; C-D/5; E/5			Replaces:					Material No.: 10160325					Document No.: 10160325					Material No.:				
Date/Name	23.03.2022 Hein						07.10.2022 Hein			<b>STABILUS</b>					PISTON ROD														
Chg. No.	707982						715904																						
Rev.	7						8																						

