

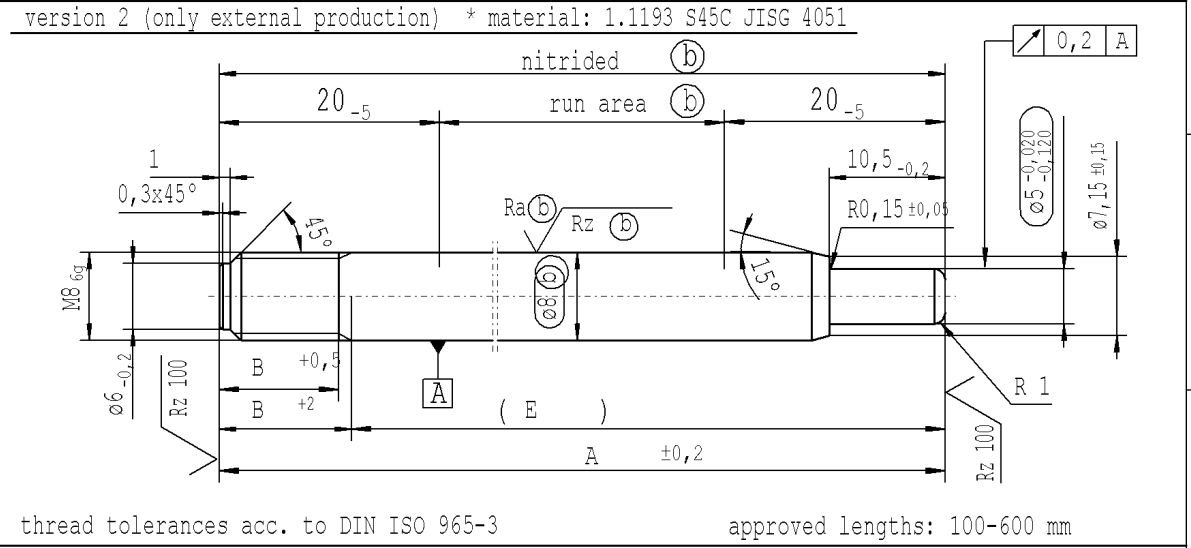
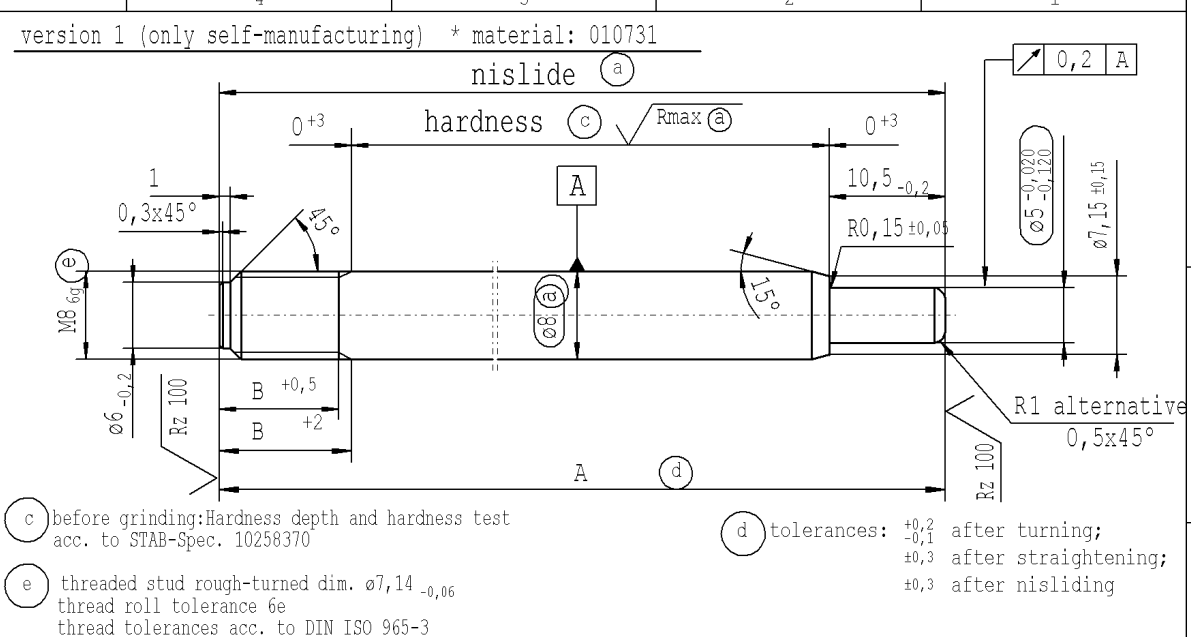
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:
Date: 30/11/2021 - 0:16

supp No.	material no.				A	B
	processing and surface treatment acc. to STAB-Spec.				overall length	thread length
	10006248 Tab. XVI optimized version 1	10006248 Tab. V version 1	10006248 Tab. X version 1	10028959 Tab. I version 2		
64	642482			642482	240.0	10
65	642960			642960	417.0	10
66	645111			645111	303.0	10
67	686219			686219	222.0	10
68	688370			688370	159.0	10
69	704622			704622	132.0	10
70	730673			730673	279.0	10
71	972780			972780	189.0	10
72	997636			997636	222.0	6
73	073424			073424	127.0	10
74	113815			113815	171.0	10
75	127438			127438	198.0	10
76	146319			146319	660.0	10
77	148231			148231	291.0	10



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{R_{max}}$ (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) \pm 0,2 \pm 0,2

sheet 4 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	© = acc. STAB-Spec. 10258370		new format Internal/Supplier		Tab XVI; no technical change, no new first sample required		
old	© = RHT 0,4 ... 0,7 mm		Supplier drawing separately		Tab IV;		
Field	C8		-		F 8		
Date/Name	06.06.2019 Höfer		17.09.2020 Donat		16.08.2021 Donat		
Chg. No.	678546		691413		699704		
Rev.	6		7		7		
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Scale: (Original DIN A3) 2:1			
Surface finish DIN EN ISO 1302				Marking of special characteristics according to STAB-Spec. 10270932			
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STABILUS				PISTON ROD			
				Date: 05.03.2014 Name: Höfer			
				Checked: 16.08.2021 Milles			
				Document No.: 10210124			
				Material No.:			