

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:

Date: 05.12.2022 / 08:23:08

supp	material no.			A	E
No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized			overall length	length without end-fitting stud
	(a) version 1	(a) version 1	(b) version 2		
23	196722	196722	196722	126.0	116.0
24	199829	199829	199829	144.0	134.0
25	201741	201741	201741	246.0	236.0
26	202458	202458	202458	294.0	284.0
27	202936	202936	202936	225.0	215.0
28	203414	203414	203414	186.0	176.0
29	204131	204131	204131	204.0	194.0
30	112357	112357	112357	321.0	311.0
31	413497	413497	413497	267.0	257.0
32	844414	844414	844414	90.0	80.0
33	224215	224215	224215	276.0	266.0
34	418530	418530	418530	123.0	113.0
35	131014	131014	131014	96.0	86.0
36	386990	386990	386990	93.0	83.0
37	337040	337040	337040	280.0	270.0
38	353770	353770	353770	112.0	102.0
39	367393	367393	367393	258.0	248.0
40	373607	373607	373607	402.0	392.0
41	375997	375997	375997	147.0	137.0
42	376475	376475	376475	417.0	407.0
43	389620	389620	389620	153.0	143.0
44	424514	424514	424514	84.0	74.0

(c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $+0,2$
 $-0,1$ after turning
 $+0,3$ after straightening
 $+0,3$ after nisliding

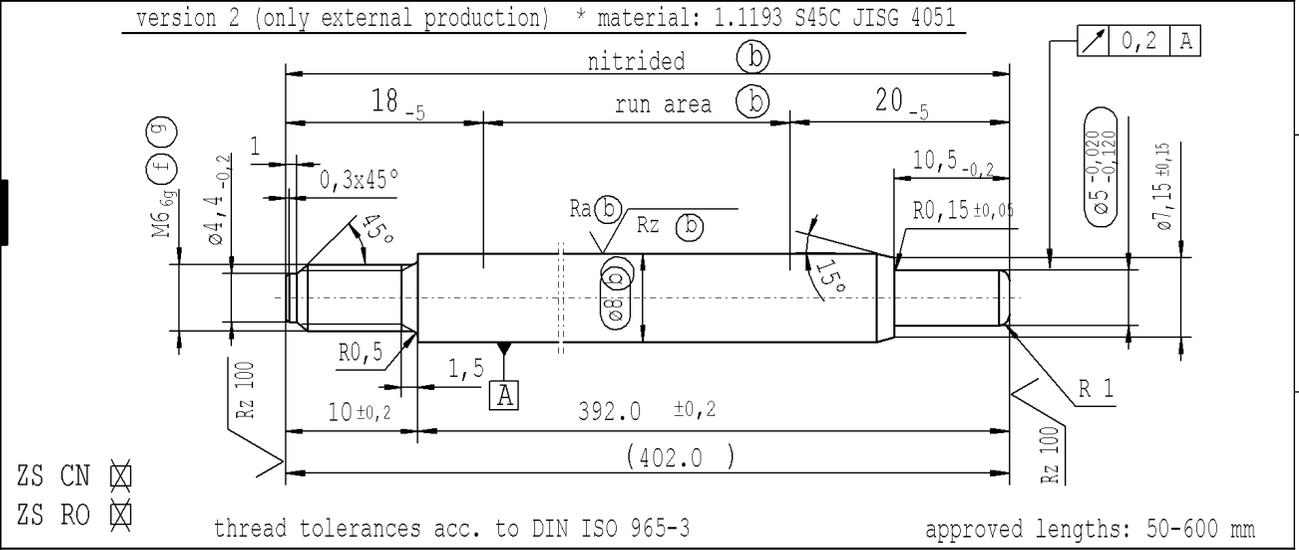
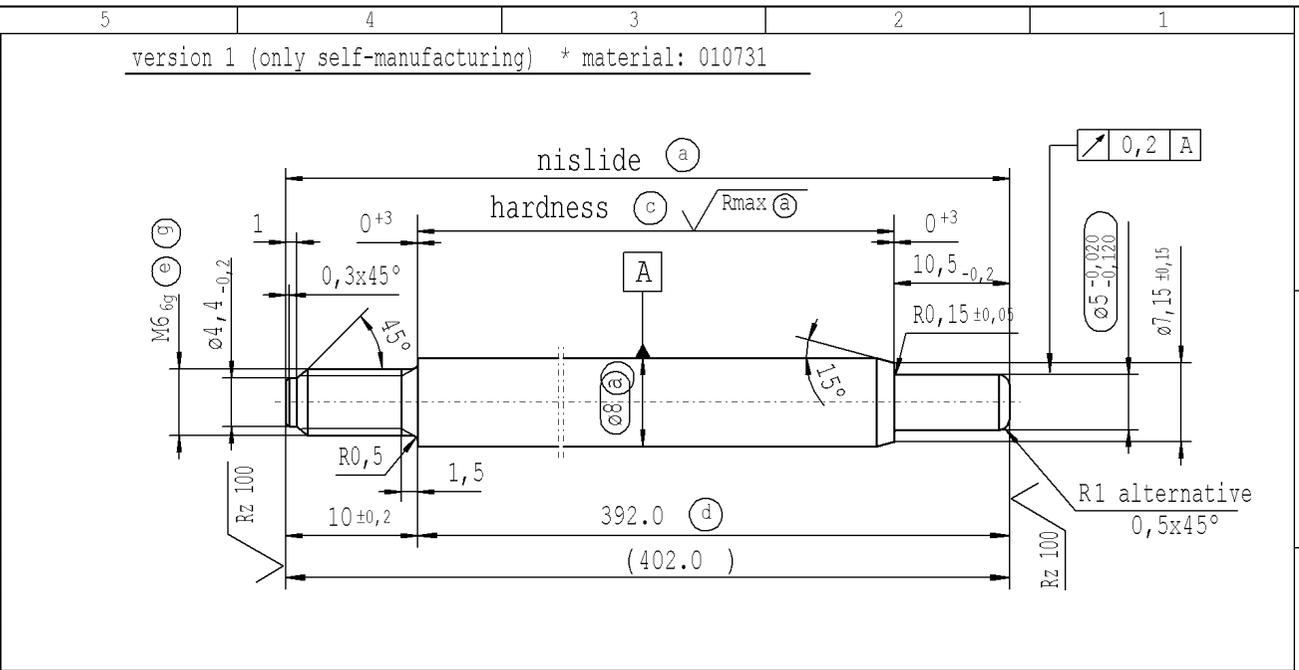
(e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

(f) rough-turned dim.
thread roll tolerance 6e

(g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point

ZS CN

ZS RO



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

Material: * All dimensions are in mm

Scale: (Original DIN A3) 2:1

Surface finish: DIN EN ISO 1302

Replaces:

Environmental protection acc. to STAB-Spec. 10005649

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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Document No.: 10154967

Material No.:

sheet 2 of 4

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 25.04.2008	Name: Hein
new	ZS CN / ZS RO no technical change, no new first sample required						(f) (g)		Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked: 10.10.2022	Klinkner
old									Surface finish: DIN EN ISO 1302				
Field	B/5						B/6-7 C-D/5 F/5		Replaces:			Document No.: 10154967	
Date/Name	10.03.2022 Hein						07.10.2022 Hein						
Chg. No.	707979						715901						
Rev.	7						8						