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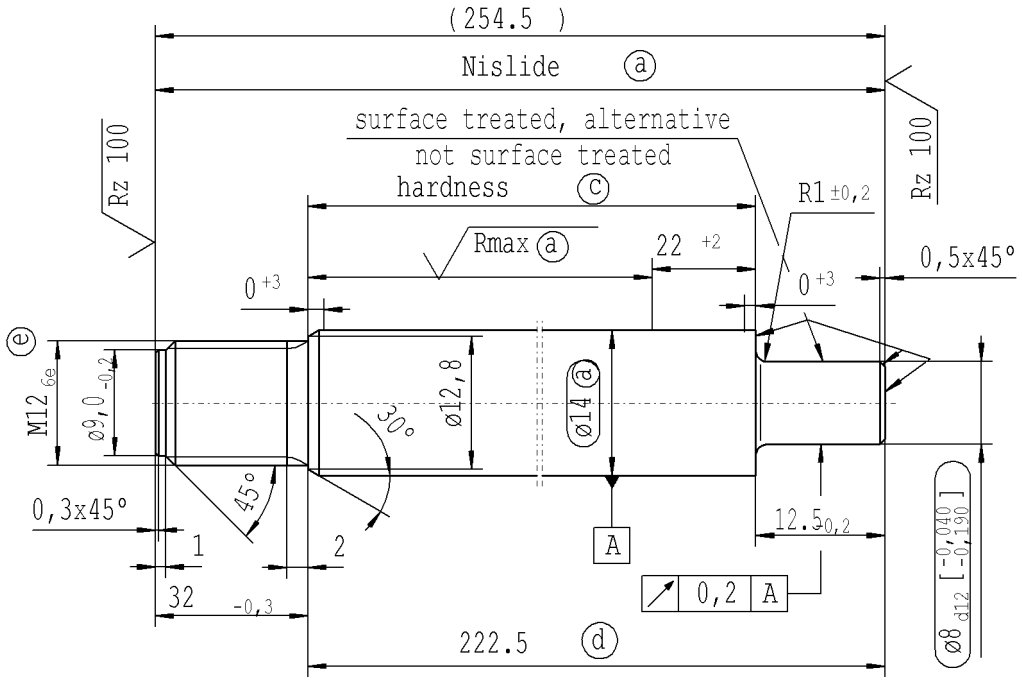
EN

supp. No.	material no.			A	B	D	E	F
	surface treatment processing acc. to STAB-Spec. 10006248			overall length	stud length end-fitting side	length without Rmax	length without end-fitting stud	stud length piston side
	table IV Nislide black	table V Nislide bright	table X Nislide "G"					
1		049474		254.5	32	22	222.5	12.5
2		830772		243.0	32	22	211.0	12.5



ⓐ piston rod processing acc.to STAB-Spec. 10006248

ⓒ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

ⓓ tolerance +0,2 -0,1 after turning
± 0,3 after straightening
± 0,3 after nisliding

ⓔ threaded stud rough-turned dim. ø10,81 -0,05
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

Caution!
for twin-seal dim. D=10 +2

+0,2 +0,1 -0,2

Rz 25 (Rz 100 Rmax ⓐ)

sheet 1 of 1

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

Ident. Doc.:				
new	Initial release	32	ø9,0 -0,2	ⓒ = acc. STAB-Spec. 10258370
old	---	34	ø10,5 -0,2	ⓒ = RHT 0,4 .... 0,7 mm
Field	---	B Pos.1	D-E/4	C 1-2
Date/Name	10.2.10 Keß.	03.03.2010 Hö	10.09.2015 Hein	16.05.2019 Donat
Chg. No.	---	578919	628256	678708
Rev.	0	1	2	3

Material: Material-no.010758

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	10.02.2010	Keßelheim
Checked	16.05.2019	Milles

Document No.: 10170957

Material No.:

Erstelldatum: 26/6/2019 - 11:16