

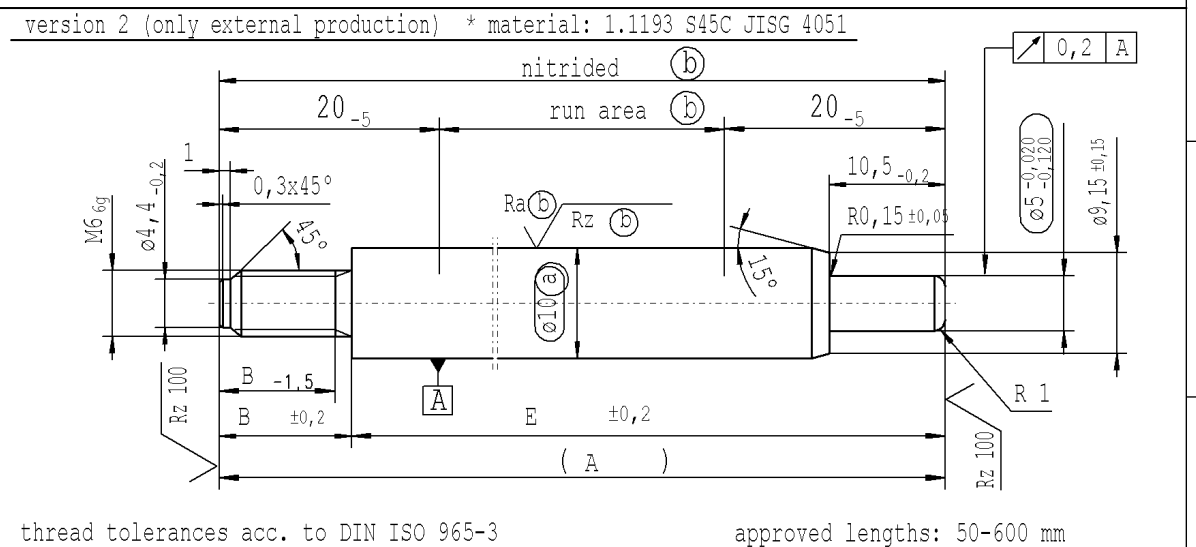
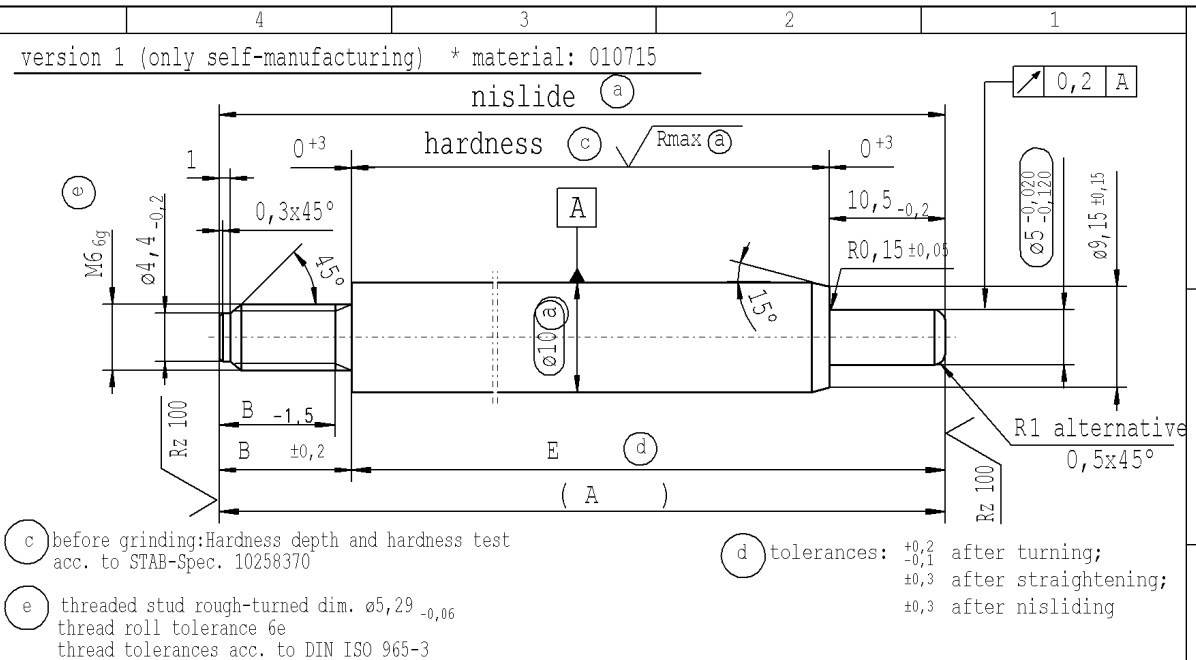
Ident. Doc.:

A								AIAG CQI-standards ac	
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes no		
new	© = acc. STAB-Spec. 10258370				new format Internal/Supplier			Tab XVI: no technical change, no new	
old	© = RHT 0,4 0,7 mm				Supplier drawing separately			Tab IV;	
Field	C 5-6				-			F 8	
Date/Name	15.05.2019 Donat				16.06.2020 Höfer			16.08.2021 De	
Chg. No.	678703				688989			699704	
Rev.	6				7			7	

Material:	All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name			
*	Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	19.11.2008	Hein		
Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Checked	16.08.2021	Milles		
Surface finish DIN EN ISO 1302					Document No.:			10160325	
Replaces:					Material No.:				
STABILUS		PISTON ROD							

		8		7		6	
F	supp No.	material no.			A	B	E
		processing and surface treatment acc. to STAB-Spec.			overall length	thread length	length without end-fitting stud
		10006248 Tab. XVI optimized	10006248 Tab. X	10028959 Tab. I			
		(a) version 1	(a) version 1	(b) version 2			
F	31	327002	327002	327002	309	7	302
	32	327480	327480	327480	360	7	353
	33	328675	328675	328675	327	7	320
	34	329153	329153	329153	351	7	344
E	35	455106	455106	455106	189	7	182
	36	607110	607110	607110	528	7	521
	37	634356	634356	634356	315	7	308
	38	638658	638658	638658	339	7	332
D	39	735931	735931	735931	411	7	404
	40	997158	997158	997158	348	7	341
	41	051914	051914	051914	246	7	239
	42	226862	226862	226862	258	7	251
C							
B							
A							

A								AIAG CQI-standards according to			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not				
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old	© = RHT 0,4 0,7 mm				Supplier drawing separately			Tab IV;			
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Chg. No.	678703				688989			699704			
Rev.	6				7			7			



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

$$\sqrt{R_{z\ 25}} \left(\sqrt{R_{z\ 100}} \sqrt{R_{\max}} \textcircled{a} \textcircled{b} \right) \sqrt{R_{z\ \textcircled{b}}} \quad \swarrow +0,2 \quad \searrow -0,2$$

sheet 2
of 2

to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649					
permitted	Material:	All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
first sample required	★	Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK	Drawn by	19.11.2008	Hein
	Edge tolerances acc. to DIN ISO 13715				Checked	16.08.2021	Milles
	Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Document No.: 10160325	
	Replaces:					Material No.:	
	STABILUS	PISTON ROD					