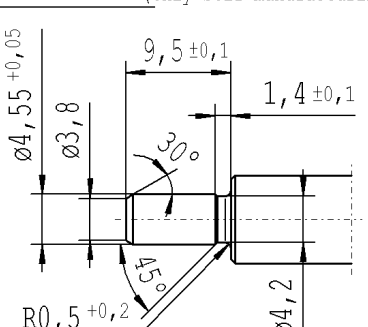
The print-out is not subject to the modification service.

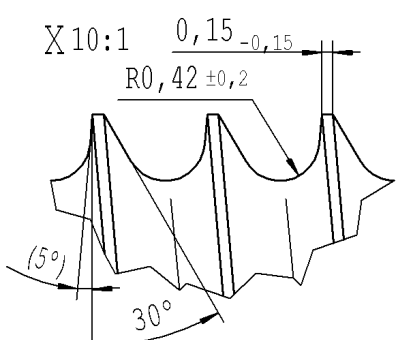
Intended for internal and supplier use

EN

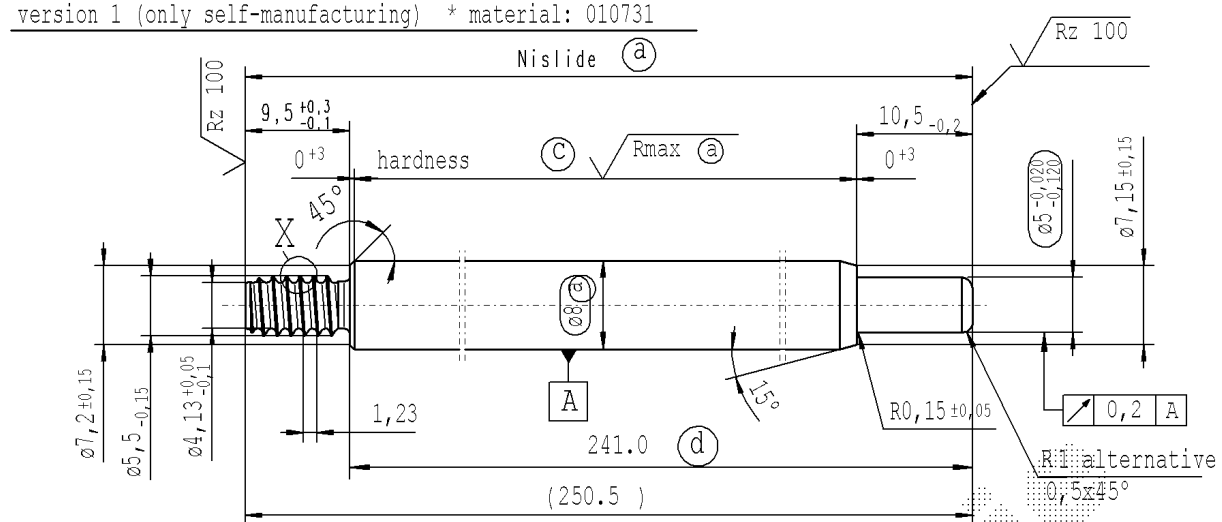
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
201	881722	881722	881722	351.0	341.5
202	886024	886024	886024	284.5	275.0
203	886502	886502	886502	278.0	268.5
204	968718	968718	968718	250.5	241.0
205	969196	969196	969196	287.0	277.5
206	969913	969913	969913	296.5	287.0
207	972064	972064	972064	360.0	350.5
208	976605	976605	976605	212.0	202.5
209	978756	978756	978756	286.0	276.5
210	981385	981385	981385	265.0	255.5
211	984731	984731	984731	309.0	299.5
212	050959	050959	050959	63.0	53.5
213	124810	124810	124810	450.0	440.5
214	125527	125527	125527	139.0	129.5
215	126005	126005	126005	411.0	401.5
216	126961	126961	126961	114.0	104.5
217	127439	127439	127439	313.0	303.5
218	128156	128156	128156	280.0	270.5
219	130785	130785	130785	312.0	302.5

pre-worked: (only self-manufacturing)





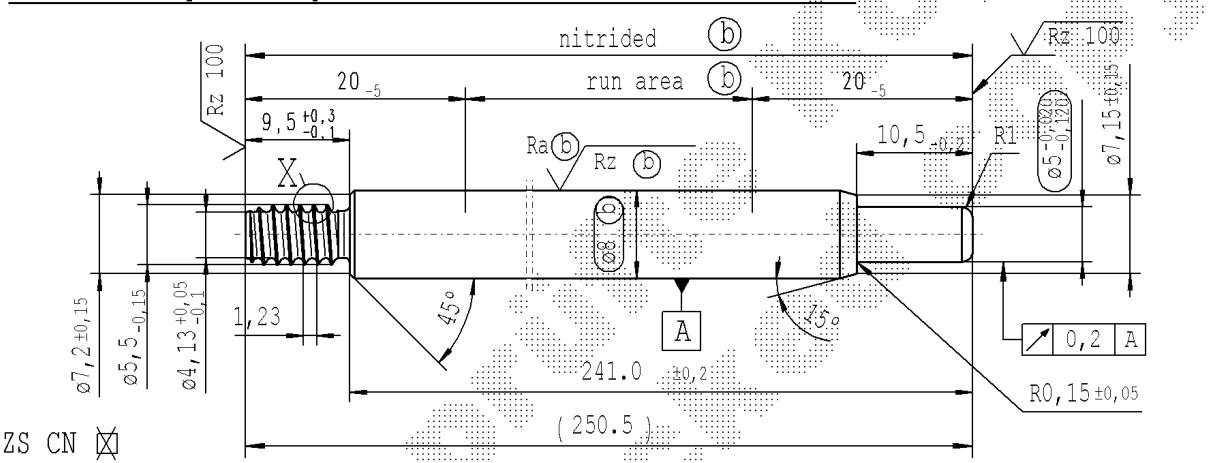
version 1 (only self-manufacturing) * material: 010731



(c) before grinding:Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning; ±0,3 after straightening; ±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN ☒
ZS RO ☒

approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 11 of 12

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new	Tab XVI no technical change, no new first sample required						ZS CN / ZS RO no technical change, no new first sample required
old	Tab IV						-
Field	F 8						B/5
Date/Name	12.08.2021 Donat						10.03.2022 Hein
Chg. No.	699704						707979
Rev.	14						14

Material:

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	05.12.2007	Höfer
Checked	11.03.2022	Klinkner

Document No.: 10151066

Material No.:

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