




技术要求

1. 未注倒角处均为C0.5x45°
2. 活塞杆表面QPQ处理; 表面光洁, 无划伤, 色泽均匀, 无明显的花斑, 附着沉淀物;
3. 盐雾试验不低于144h, 粗糙度Ra<0.1;
4. 硬度430HV-0.1min

5.7.3内孔抛光处理, 去除杂质

4			All dimensions are in mm	 Identification of important characteristics
			Scale: (Original DIN A4) 1:1	Dimensions without tolerance DIN ISO 2768-mk
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			 	PISTON ROD
Date/Name			JD10-75孔深7.8	
Change No	----		Material No.: ----	
Revision				