The print-out is not subject to the modification service.

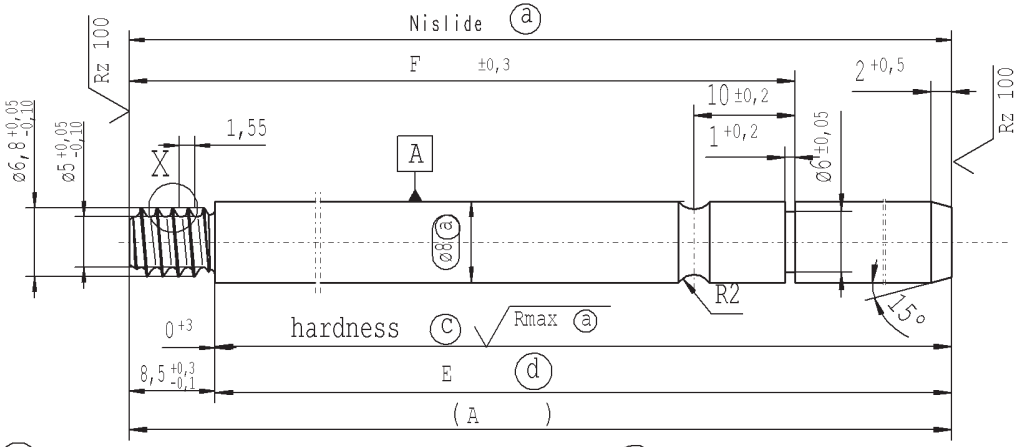
Intended for internal and supplier use

EN

Bestelldatum: 30/1/2023 - 10:58

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud	F length to groove end
1		606615	606615	235	226.5	132
2		557393	557393	228	219.5	129
3		460361	460361	377	368.5	214
4		594206	594206	295	286.5	173
5		288529	288529	294	285.5	164
x		xxxxxx	xxxxxx	297	288,5	169,5

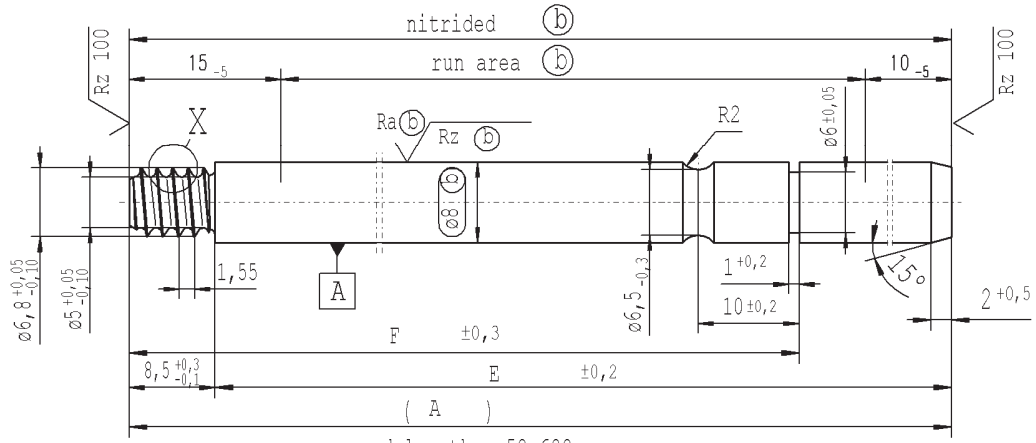
version 1 (only self-manufacturing) * material: 010731



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

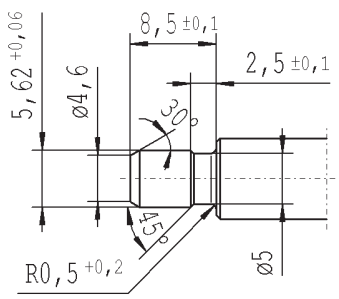
(d) tolerances: +0,2 -0,1 after turning; ±0,3 after straightening; ±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051

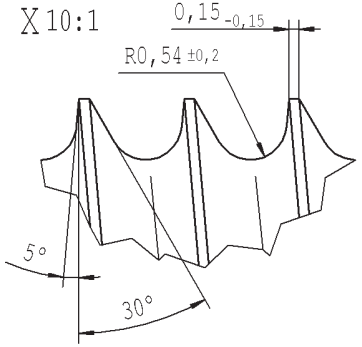


approved lengths: 50-600 mm

pre-worked: (only self-manufacturing)



X 10:1



Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted

new	position of angle 5° corrected; 8,5 +0,3 -0,1	(c) = acc. STAB-Spec. 10258370	2019/0882	new format Internal/Supplier
old	wrong position of angle 5°; (8,5)	(c) = RHT 0,4 .... 0,7 mm	2018/xxxx	Supplier drawing separately
Field	B-C/1-3; D/4	B8	B6	-
Date/Name	15.03.2019 Hein	24.04.2019 Höfer	17.06.2020 Höfer	30.06.2020 Höfer
Chg. No.	676120	678037	689162	689714
Rev.	6	7	8	9

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: 2:1 (Original DIN A3)

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	16.10.2017	Höfer
Checked	30.06.2020	Klinkner

Document No.: 10249121

Material No.:

Ident. Doc.:

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