No.	supp. material no. Surface treatment STAB-Spec. 10028959 Tab.I ⓑ	A overall length
1	313832	348
2	314788	150
3	315505	450
4	315983	201
5	324826	402
6	327933	300
8	342034	252
9	342512	234
11	365934	129
12	373343	117
13	381947	258
14	094432	123
15	827451	276
16	830323	114
17	875972	195
18	597299	270
20	092774	207
21	480197	351
22	806912	288
23	859253	204
24	859731	105
25	682394	213
26	459170	222
27	925459	156
28	849939	153
29	332983	354
30	347562	135

Rz 100

nitrided ⓑ

Rz 100

run area ⓑ

20_{-5}

$10,5_{-0,2}$

$\varnothing 9,15 \pm 0,15$

$\varnothing 5^{-0,020}_{-0,120}$

$\boxed{0,2}$ A

$R0,15 \pm 0,05$

Raⓑ Rzⓑ

$\varnothing 8,2$

$\varnothing 10$ ⓑ

$15°$

R1

$45°$

$\boxed{A}$

A $\pm 0,2$

external production * material: 1.1193 S45C JISG 4051

approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ ⓐ $\overset{Ra\ ⓑ}{\sqrt{}}$ Rz ⓑ) $\llcorner^{+0,2}$ $\llcorner^{-0,2}$

sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649