

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

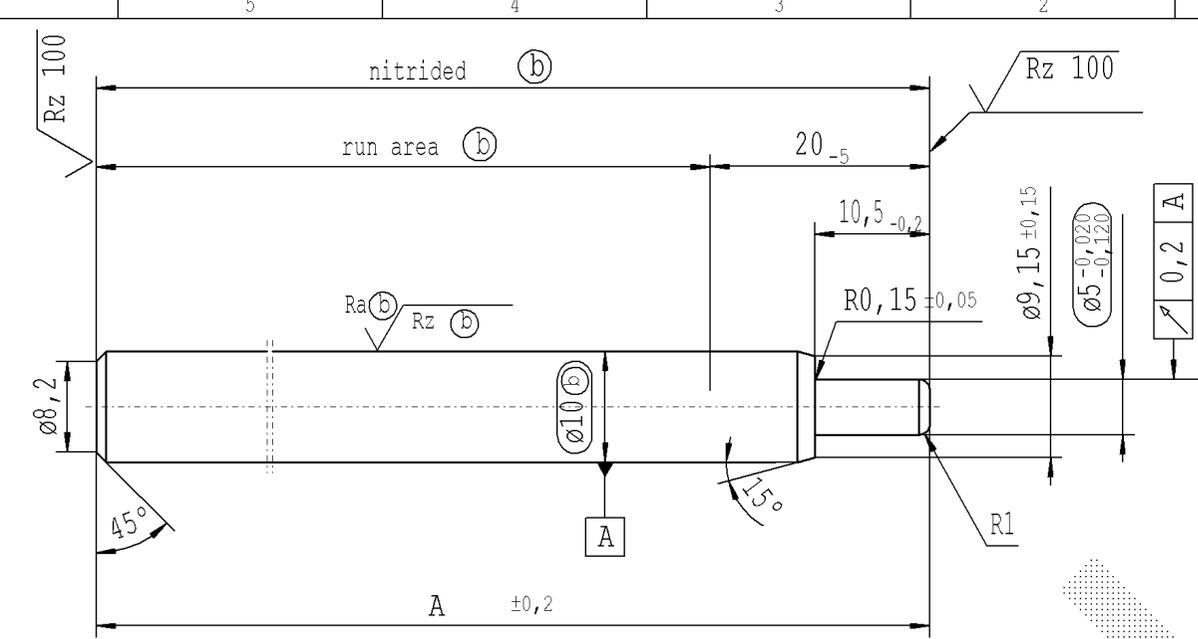
Brevet.datum: 10/2/2023 - 15:54

Ident. Doc.:

supp No.	material no.	A
	Surface treatment STAB-Spec. 10028959 Tab.I	overall length
1	313832	348
2	314788	150
3	315505	450
4	315983	201
5	324826	402
6	327933	300
8	342034	252
9	342512	234
11	365934	129
12	373343	117
13	381947	258
14	094432	123
15	827451	276
16	830323	114
17	875972	195
18	597299	270
20	092774	207
21	480197	351
22	806912	288
23	859253	204
24	859731	105
25	682394	213
26	459170	222
27	925459	156
28	849939	153
29	332983	354
30	347562	135

A

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		
new	revised	product family: 2016/0255		ZhangShi	new format Internal/Supplier				
old	-	product family: 2008/0027		China	Supplier drawing separately				
Field	-	B/5		B6/F8	-				
Date/Name	21.01.2016 Höfer		04.03.2016 Hein		19.04.2017 Höfer		03.06.2020 Höfer		
Chg. No.	632605		634815		655526		688810		
Rev.	7		8		9		10		



external production * material: 1.1193 S45C JISG 4051

approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ \sqrt{Rmax} (a) $\sqrt{Ra(b)}$ $\sqrt{Rz(b)}$) $\downarrow +0,2$ $\downarrow -0,2$

sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Drawn by	Höfer
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	Klinkner
Replaces:	Document No.:		10151837	
STABILUS	PISTON ROD		Material No.:	

Date	Name
11.01.2008	Höfer
13.07.2020	Klinkner
Document No.:	10151837
Material No.:	