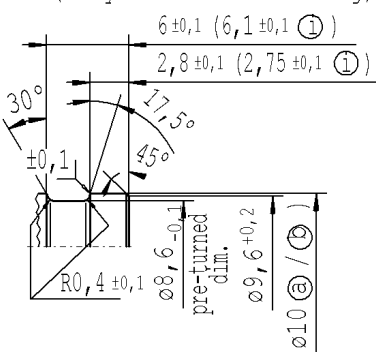
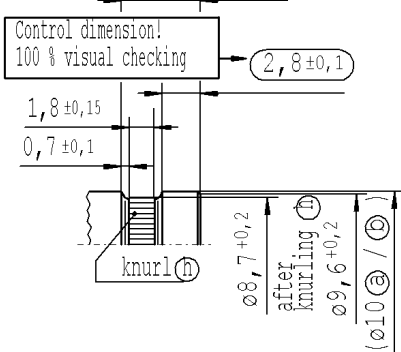


[illegible]

Z pre-worked:
(only self-manufacturing)

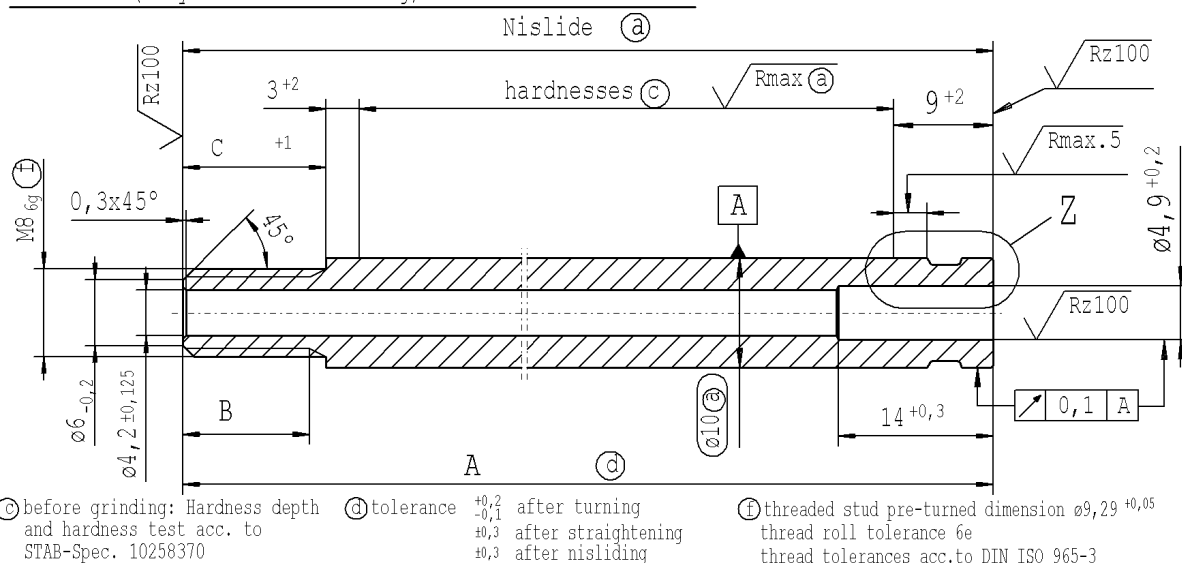


① dim. before grinding
at piston rod dia. $10,2^{+0,1}$

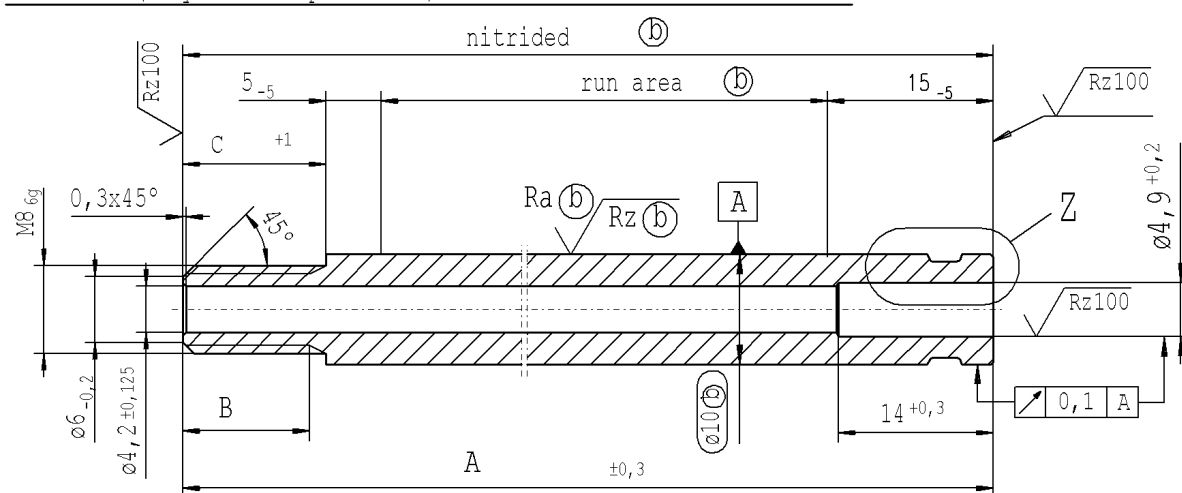
$$Z \quad 6 \pm 0,1$$


⑧ knurl-profile manif.
with knurl roll DIN 82 - RAA 0,5

```
version 1 (only self-manufacturing) * material: 010154
```

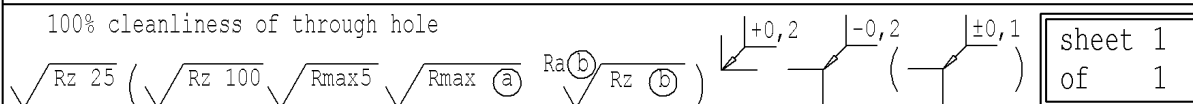


version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths:60-500 mm approved lengths thread:16-35 mm

100% cleanliness of through hole



sheet	1
of	1

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649						
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted			Material:	All dimensions are in mm	 Marking of special characteristics according to STAB-Spec. 10270932	Date	Name		
new	INITIAL RELEASE									★	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	26.07.2022	Hein	
old	-										Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto; and to the duplication, rettransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Checked	26.07.2022	Tilea	
Field	-										Surface finish DIN EN ISO 1302		Document No.: 10310090			
Date/Name	26.07.2022 Hein									Replaces:						
Chg. No.	-									STABILUS	PISTON ROD					
Rev.	0										Material No.:					