

| supp | material no.   | A                 |
|------|--|-------------------|
| No.  | Surface treatment<br>STAB-Spec.<br>10028959 Tab.1<br>(B) | overall<br>length |
| 1    | 006127   | 78                |
| 4    | 005974   | 96                |
| 5    | 006182   | 138               |
| 6    | 924947   | 480               |
| 8    | 276309   | 186               |
| 9    | 279177   | 117               |
| 10   | 311920   | 156               |
| 11   | 888152   | 85                |
| 12   | 756710   | 153               |
| 13   | 809529   | 75                |
| 14   | 809768   | 123               |
| 15   | 182633   | 93                |
| 16   | 252187   | 102               |
| 17   | 336554   | 135               |
| 18   | 807865   | 147               |
| 19   | 426422   | 249               |
| 20   | 335603   | 72                |
| 21   | 804760   | 81                |
| 22   | 184317   | 189               |
| 23   | 538993   | 57                |
| 24   | 545207   | 195               |
| 25   | 545685   | 270               |
| 26   | 546641   | 183               |
| 27   | 347119   | 210               |
| 28   | 663513   | 165               |
| 29   | 664947   | 168               |
| 30   | 666142   | 120               |
| 31   | 164721   | 177               |

| DE: X     | EM: X            | ES: | IT: | PR:                         | FR:               | RO: X   |
|-----------|------------------|-----|-----|-----------------------------|-------------------|---|
| new       | Zhangshi         |     |     | new format                  | Internal/Supplier | ZS CN no technical change, no new first sample required |
| old       | China            |     |     | Supplier drawing separately |                   |   |
| Field     | B6/F8            |     |     |                             |                   | B/1   |
| Date/Name | 19.04.2017 Hofer |     |     | 06.11.2020 Hehn             |                   | 12.09.2022 Hehn   |
| Obj. No.  | 655526           |     |     | 691604                      |                   | 711461  |
| Rev.      | 7                |     |     |                             |                   | 8   |

| AIAG CQI-standards acc. to STAB-Spec. 10021692 | GDQ created document handwritten changes not permitted |
|--|--|
|  |  |

| Material:                             | * |
|---------------------------------------|---|
| Edge tolerances acc. to DIN ISO 13715 |   |
| Surface finish DIN EN ISO 1302        |   |
| Replaces:                             |   |

| Environmental protection acc. to STAB-Spec. 10005649 | All dimensions are in mm | Marking of special characteristics according to STAB-Spec. 10270932 | Scale: (Original DIN A3) 2:1 | Dimensions without tolerances DIN ISO 2768-mK |
|--|--------------------------|---|------------------------------|---|
|  |                          |   |                              |   |

| STABILUS | PISTON ROD | Document No.: 10154979 | Date: 28.04.2008    | Name: Hehn      |
|----------|------------|------------------------|---------------------|-----------------|
|          |            |                        | Checked: 12.09.2022 | Checked: KIHNER |

external production \* material: 1.1193 S45C JISG 4051  
 approved lengths: 50-600 mm  
 Ra(B) Rz(B) ±0,2

