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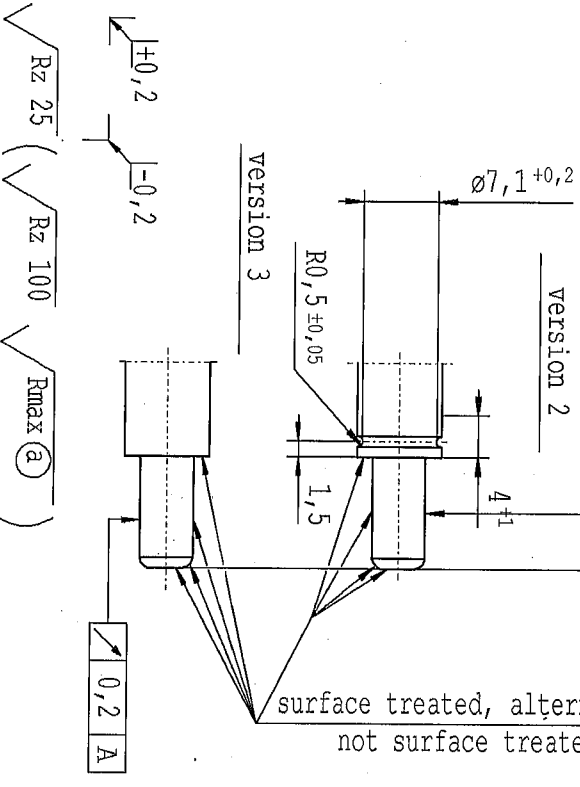
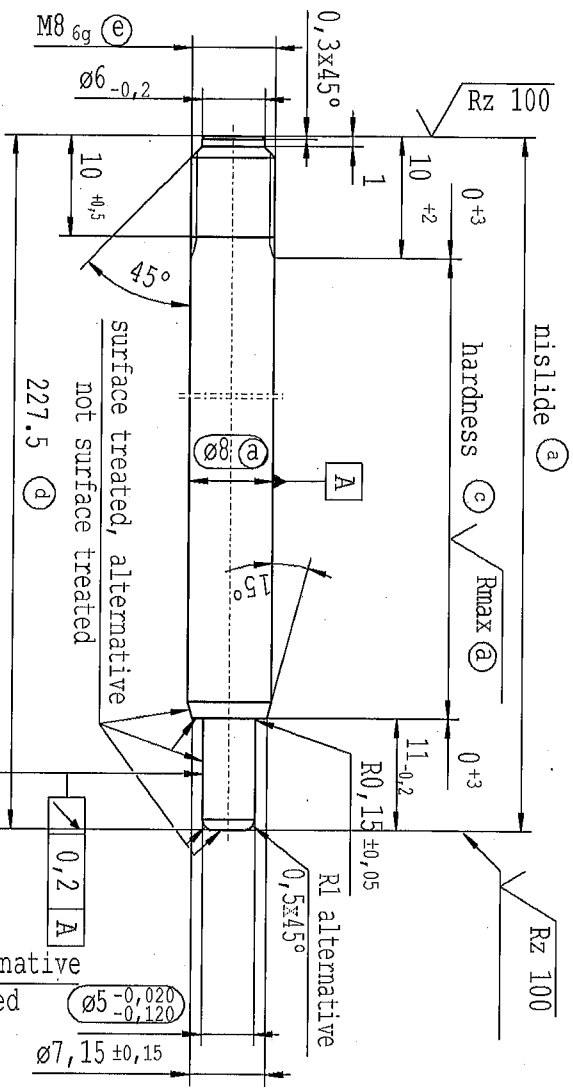
Printelldatum: 30/6/2020 - 0:25

supp. No.	material no.	A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table XVI optimized Ni slide black	overall length	stud length end-fitting side	stud length piston side	version
1	704615	336.0	20	11.0	1
2	787549	227.5	10	11.0	1
3	798782	267.0	20	10.5	1
4	799738	246.0	10	10.5	1
5	180968	348.0	20	11.0	1
6	704617	324.0	20	11.0	1

- a) piston rod processing per STAB-Spec. 10006248
- c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- d) tolerance $\pm 0,3$ after straightening $\pm 0,3$ after nisliding
- e) threaded stud rough-turned dimension $\varnothing 7,14_{-0,06}$ thread rolli tolerance 6e thread tolerances per DIN ISO 965-3

ALAG QCI-standards acc. to STAB-Spec. 10027692

CAD created document handwritten changes not permitted



DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X
INITIAL RELEASE						
old						
Field						
Date/Name	10.03.2020 Jablonski					
Chg. No.	-					
Rev.	0					

Material: mat. no. 010731
Edge-tolerances acc. to DIN ISO 13115
Surface Finish: DIN EN ISO 1302
Replaces:

Environmental protection acc. to STAB-Spec. 10005649
All dimensions are in mm
Scale: 2:1
Dimensions without tolerances: DIN ISO 2768-mK
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Material No.:

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