


技术要求

1. 未注倒角处均为C0.5x45°
2. 活塞杆表面QPQ处理；表面光洁，无划伤，色泽均匀，无明显的花斑，附着沉淀物；
3. 盐雾试验不低于144h，粗糙度Ra<0.1；
4. 硬度430HV-0.1min

5.7.3内孔抛光处理，去除杂质

CN

4			All dimensions are in mm	 Identification of important characteristics
			Scale: (Original DIN A4) 1:1	Dimensions without tolerance DIN ISO 2768-mk
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			PISTON ROD	Material No.: ---
	Date/Name		JD10-75孔深8.8	
	Change No	----		
	Revision			