

The print-out is not subject to the modification service.

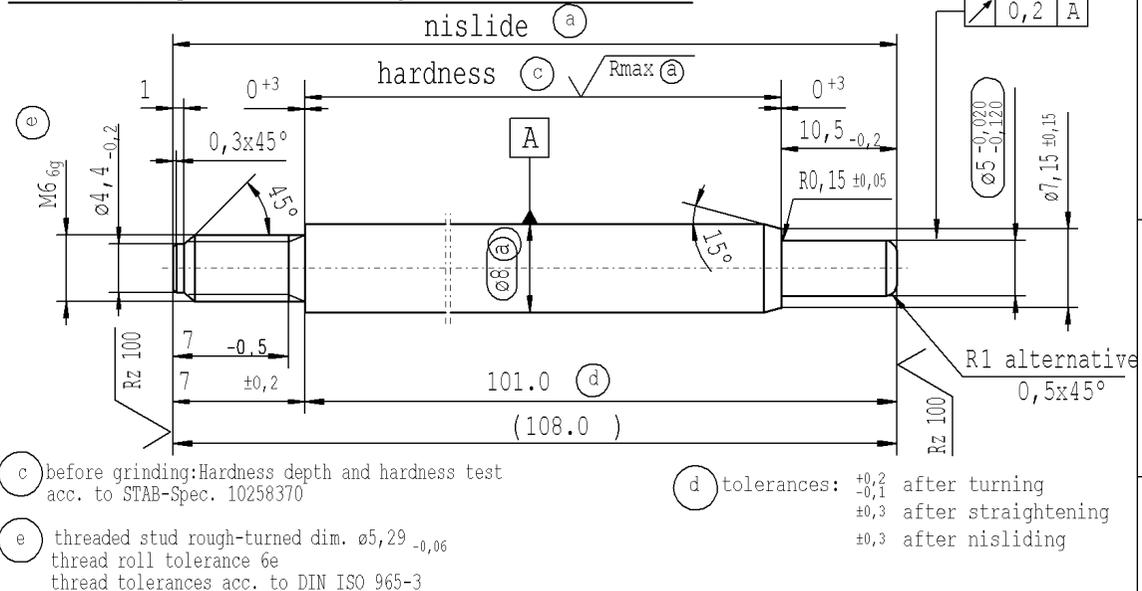
Intended for internal and supplier use

EN

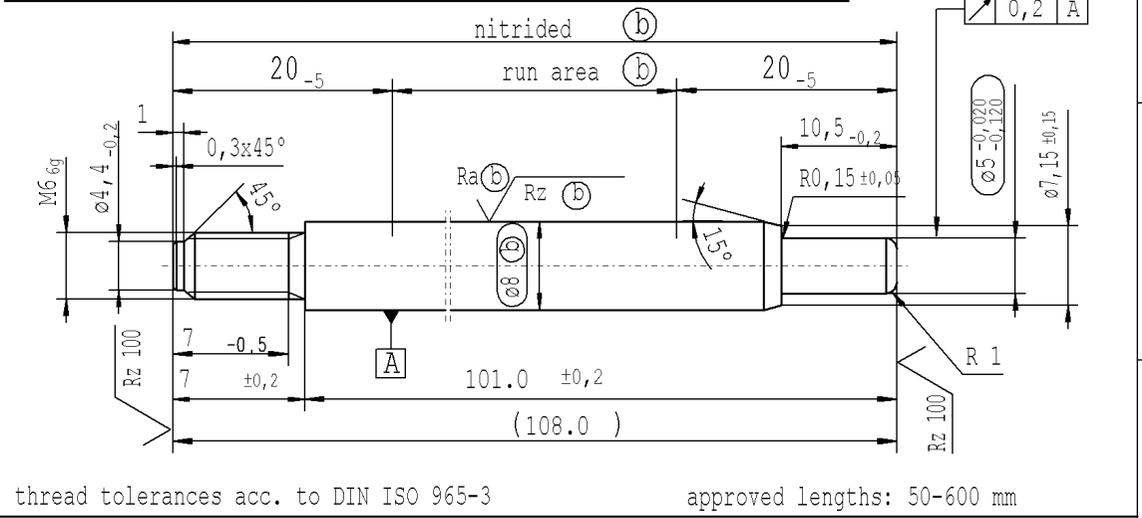
Ident. Doc. :
Bereit.datum: 27/11/2022 - 15:44

supp No.	material no. 10006248 Tab. XVI optimized version 1 (a)	10006248 Tab. X version 1 (a)	10028959 Tab. I version 2 (b)	A overall length	B thread length	E length without end-fitting stud
89	482113	482113	482113	246.0	7	239.0
90	496931	496931	496931	142.0	7	135.0
91	617865	617865	617865	318.0	7	311.0
92	620733	620733	620733	192.0	7	185.0
93	639375	639375	639375	294.0	7	287.0
94	650130	650130	650130	230.0	7	223.0
95	690043	690043	690043	253.0	7	246.0
96	704144	704144	704144	348.0	7	341.0
97	973975	973975	973975	339.0	7	332.0
98	980667	980667	980667	153.0	7	146.0
99	984013	984013	984013	108.0	7	101.0
100	985686	985686	985686	264.0	7	257.0
101	998592	998592	998592	254.0	7	247.0
102	147275	147275	147275	195.0	7	188.0
103	147753	147753	147753	132.0	7	125.0

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{R_{max}}$ (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\downarrow +0,2$ $\downarrow -0,2$

sheet 4 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649							
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 14.01.2008 Name: Höfer
new	no technical change, no new first sample required			ø8 b no technical change, no new first sample required				Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by: 11.11.2021 Checked: Klinkner	
old	Tab XVI			ø8 a				Edge tolerances acc. to DIN ISO 13715			
Field	F 7			C/3				Surface finish DIN EN ISO 1302			Document No.: 10151863
Date/Name	14.09.2021 Donat			11.11.2021 Hein				Replaces:			Material No.:
Chg. No.	700848			703194							
Rev.	9			9				STABILUS	PISTON ROD		