

The print-out is not subject to the modification service.

Intended for internal and supplier use

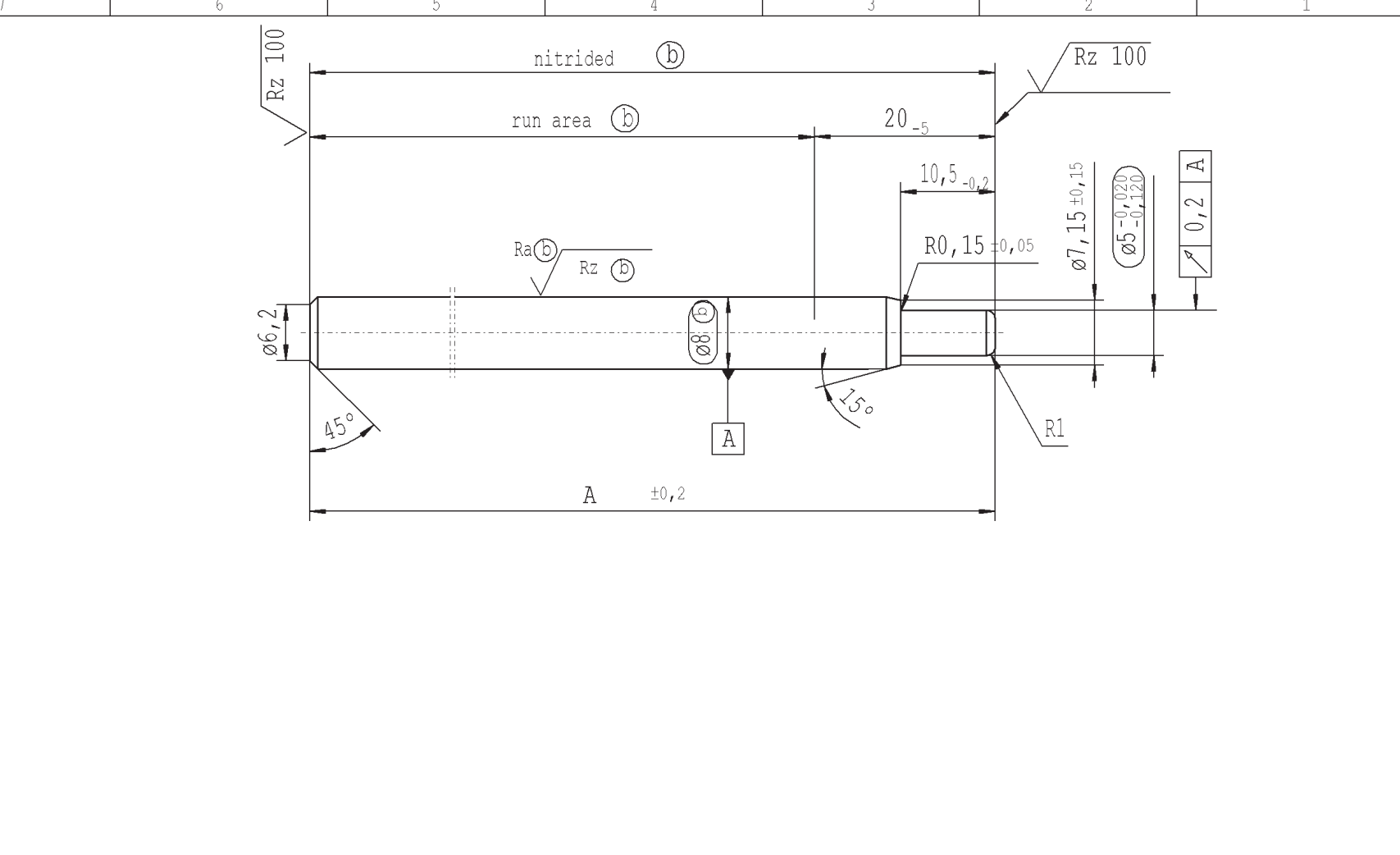
EN

Brevet/datum: 10/12/2022 - 11:31

Ident. Doc.:

supp. No.	material no.	A
	Surface treatment STAB-Spec. 10028959 Tab.I (b)	overall length
32	190038	156
33	220871	225
34	222544	291
35	223022	159
36	524162	105
37	956514	108
38	568618	96
39	833911	90
40	430241	114
41	060270	135
42	091818	78
43	130297	99
44	309308	261
45	879803	133
46	055493	126
47	090626	111
48	095406	141
49	127195	144
50	167826	324
51	189097	309
52	194116	216
53	575322	84
54	509121	207
<b>XX</b>	<b>XXXXX</b>	<b>318</b>

DE: X		EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	50-600 mm		revised		© = acc. STAB-Spec. 10258370		new format Internal/Supplier		
old	100-600 mm		-		© = RHT 0,4 .... 0,7 mm		Supplier drawing separately		
Field	A5		-		C 5-6		-		
Date/Name	19.07.2018 Höfer		29.08.2018 Jablonski		15.05.2019 Donat		28.07.2020 Höfer		
Chg. No.	670346		671281		678703		690132		
Rev.	6		7		8		9		



external production \* material: 1.1193 S45C JISG 4051

approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra(b)$   $Rz(b)$ )  $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$



AIAG CQI-standards acc. to STAB-Spec. 10027692					Environmental protection acc. to STAB-Spec. 10005649				
Material:	*				All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		
Edge tolerances acc. to DIN ISO 13715					Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768 mK		
Surface finish	DIN EN ISO 1302				We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Replaces:					Document No.:		10154964		
<b>STABILUS</b>					PISTON ROD				
					Material No.:				