

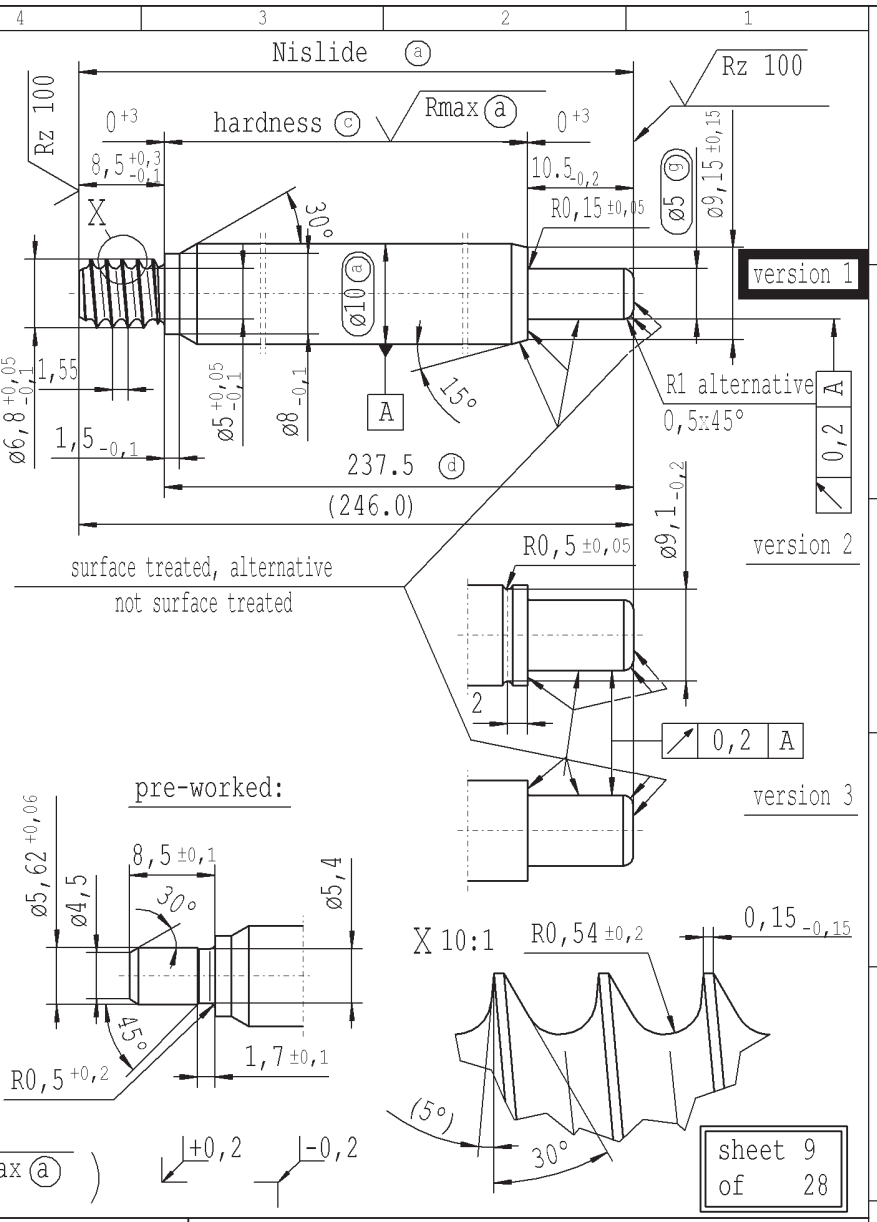
The print-out is not subject to the modification service.  
 Intended for internal and supplier use  
 SN 9879C  
 Ident. Doc.: SN 9879C

supp No.	material no.				KOST without surface treatment only for STUS / STMX	A	B	C	E	F	G
	surface treatment processing acc. to STAB-Spec. 10006248					overall length	stud length piston side	stud ø piston side	length without end-fitting stud	version	only tab. IV allowable
	table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black	table X Nislide "G"							
162	1635SY			1635SY	171.0	11.5	5	162.5	1		
163	1849SL			1849SL	354.0	11.5	5	345.5	1		
164	4479SY			4479SY	424.0	10.5	5	415.5	1		
165	2078ST			2078ST	246.0	10.5	5	237.5	1		
166	5244ST			5244ST	240.0	22.5	5	231.5	3		
167	5445SA			5445SA	308.0	10.5	5	299.5	1		
168	5625SZ			5625SZ	480.0	10.5	5	471.5	1		
169	7113SG			7113SG	231.0	10.5	5	222.5	1		
170	6202SS			6202SS	381.0	10.5	5	372.5	1		
171	6289SQ			6289SQ	303.0	10.5	5	294.5	1		
173	0246TS			0246TS	256.5	10.5	5	248.0	1		
174	0386TO	027481		0386TO	177.0	10.5	5	168.5	1		
176	6855ZL			6855ZL	330.0	10.5	5	321.5	1		
177	2361TI			2361TI	411.0	10.5	5	402.5	1		
178	3692TK			3692TK	323.5	10.5	5	315.0	1		
180	5736TD			5736TD	228.0	10.5	5	219.5	1		

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances:  
 $\pm 0,2$  after turning  
 $\pm 0,3$  after straightening  
 $\pm 0,3$  after nisliding
- (g) stud:  $\phi 5_{-0,120}^{+0,020}$  /  $\phi 8_{d12} [-0,190]^{+0,040}$

委外盐雾试验，需要油煮  
 要求渗层 > 15µm  
 疏松层 < 5µm  
 随货附带检查报告

$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $\sqrt{Rmax (a)}$ )



DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	AIAG CQI-standards acc. to STAB-Spec. 10027692	
new	position of angle 5° corrected 8,5 $\pm 0,3$						(5°) no technical change, no new first sample required	
old	wrong position of angle 5°						⊙ = RHT 0,4 .... 0,7 mm	5°
Field	B-C/1-2 F/3-4						B-C 7-8	B/2
Date/Name	28.01.2019 Hein						10.05.2019 Jablonski	31.03.2021 Hein
Chg. No.	675145						678485	696924
Rev.	33						34	34

Material:		Environmental protection acc. to STAB-Spec. 10005649	
mat.No. 010715	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by 14.10.1999 Mohrs
Surface finish DIN EN ISO 1302	Replaces: Zchng. gl. Nr. v. 16.03.1994		Checked 31.03.2021 Klinkner
<b>STABILUS</b>			Document No.: 10004711
	<b>PISTON ROD</b>		Material No.:

