

The print-out is not subject to the modification service.

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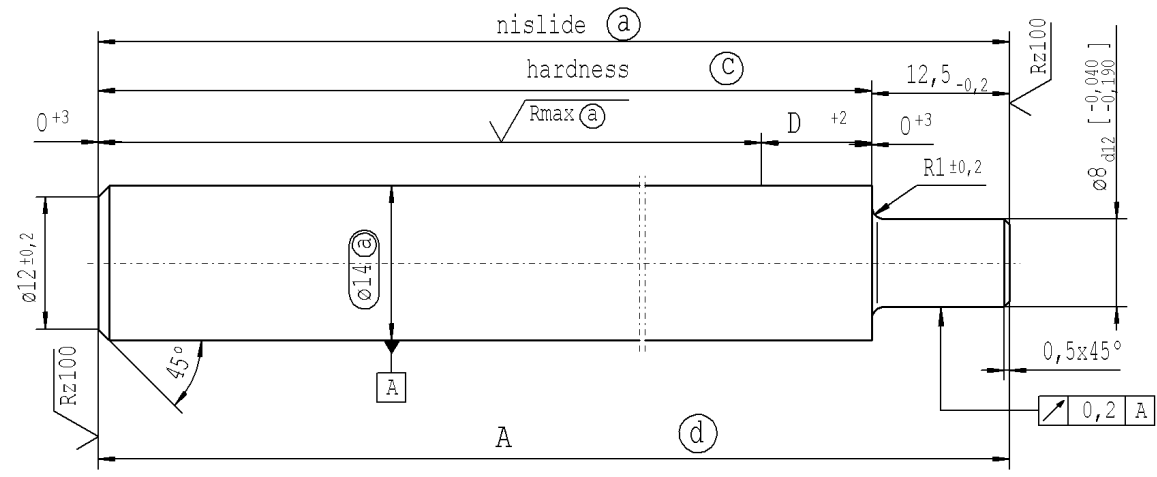
EN

Ident. Doc.:

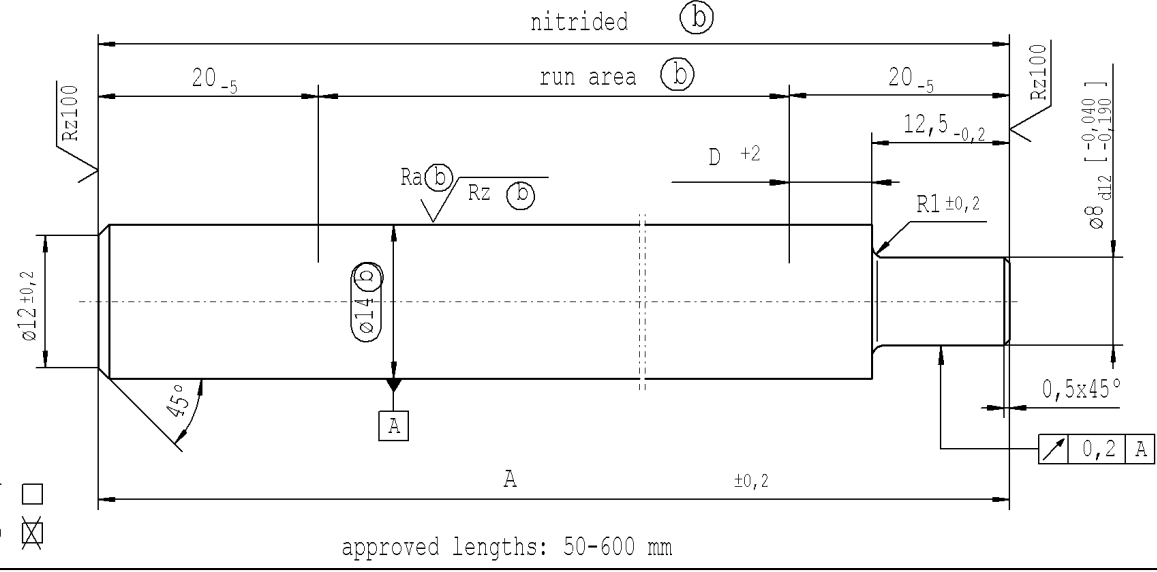
Date: 27/11/2023 - 08:31

8	7	6	5	4	3	2	1
supp. No.	material no.			A	D		
	processing and surface treatment acc. to STAB-Spec.			overall length	length without		
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I				
	(a) version 1	(a) version 1	(b) version 2		$\sqrt{R_{max}}$ (a) $\sqrt{R_z}$ (b)		
1	259132		259132	306	22		

version 1 (only self-manufacturing) * material: 010758



version 2 (only external production) * material: 1.1172 C35EC DIN EN 10263-4



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $\pm 0,3$ after turning;
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

ZS CN
 ZS RO

approved lengths: 50-600 mm

Caution!
 for twin-seal dim. $D=10^{+2}$

$\sqrt{R_z 25}$ ($\sqrt{R_z 100}$ $\sqrt{R_{max}}$ (a) $\sqrt{R_z}$ (b))

 $\begin{matrix} +0,2 \\ +0,1 \\ -0,2 \end{matrix}$
sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 23.01.2023	Name: Hein
new	INITIAL RELEASE							Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK		Checked: 23.01.2023	Klinkner
old	-							Edge tolerances acc. to DIN ISO 13715				
Field	-							Surface finish DIN EN ISO 1302				
Date/Name	23.01.2023 Hein							Replaces: 10004589			Document No.: 10316785	
Chg. No.	719591							STABILUS			Material No.:	
Rev.	0											