

The print-out is not subject to the modification service.

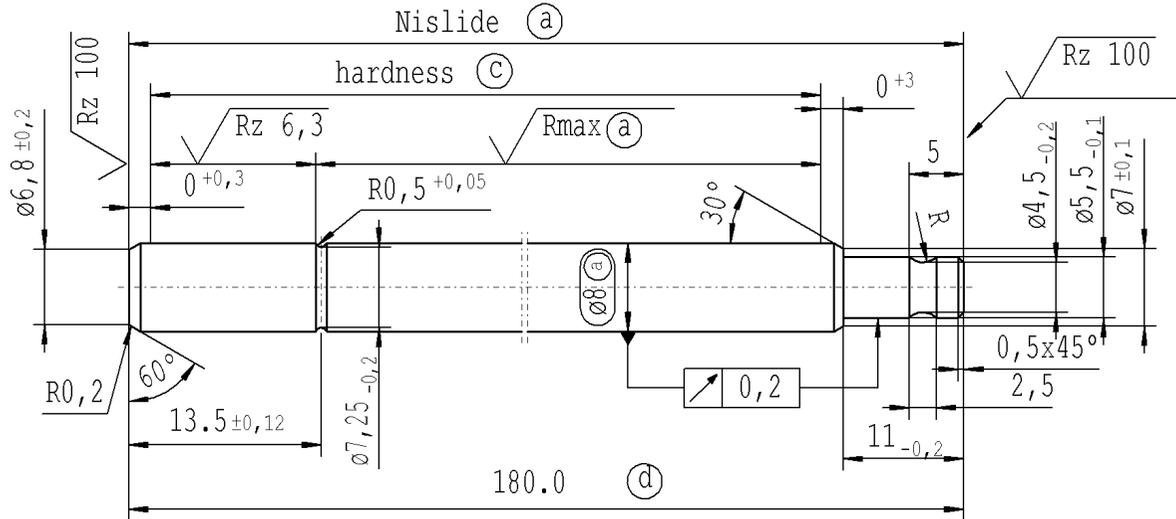
Intended for internal and supplier use

EN

Ident. Doc.: SN 53.11-00/030-00-13/2/2023 - 10-4

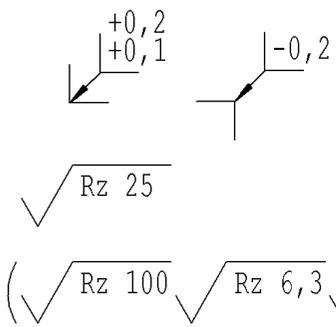
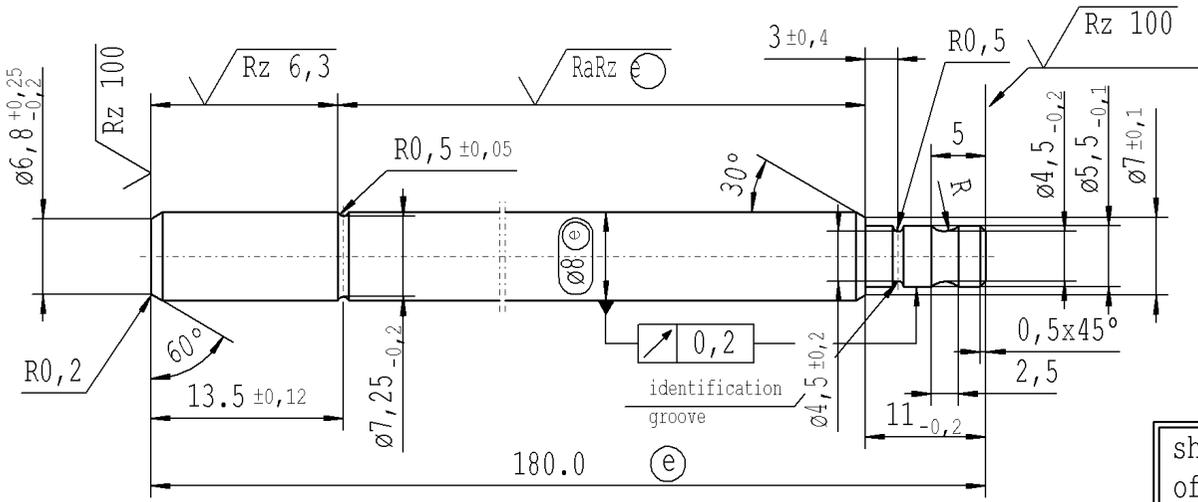
supp No.	material no.			A	B
	surface treatment processing acc. to STAB-Spec.:			overall length	stud length
	10006248 Table XVI optimized ① Version 1	10006248 Table X ① Version 1	10028959 Table II ② Version 2		
189	810705	810705	810705	174.0	13.5
190	717496	717496	717496	192.0	13.5
191	719647	719647	719647	207.0	13.5
192	720125	720125	720125	273.0	13.5
193	914432	914432	914432	183.0	13.5
194	161345	161345	161345	261.0	13.5
195	181899	181899	181899	237.0	13.5
196	340117	340117	340117	309.0	13.5
197	355891	355891	355891	267.0	13.5
198	361866	361866	361866	270.0	13.5
199	572664	572664	572664	330.0	13.5
200	573859	573859	573859	315.0	13.5
202	251928	251928	251928	264.0	13.5
206	329870	329870	329870	273.0	13.5
207	642007	642007	642007	180.0	13.5

Version 1 (only self-manufacturing) * material: 010731



ⓐ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
 ⓑ tolerance $\pm 0,1$ after turning $\pm 0,3$ after straightening $\pm 0,3$ after nisliding

Version 2 (only external manufacturing) * material: 1.1193



sheet 6 of 7

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649										
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material: *	All dimensions are in mm					Marking of special characteristics according to STAB-Spec. 10270932				
new	0 ⁺³		DOK 10208225			ⓐ = acc. STAB-Spec. 10258370	new format Internal/Supplier			Pos. taken over from 10208225	Scale: (Original DIN A3) 2:1					Dimensions without tolerances DIN ISO 2768-mK				
old	-		Version 2			ⓑ = RHT 0,4 ... 0,7 mm	Supplier drawing separately			-	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.									
Field	C3/5E3/5		-			B 5-6			-	Edge tolerances acc. to DIN ISO 13715	Document No.: 10003796									
Date/Name	14.05.2013 Höfer		29.11.2013 Höfer		07.05.2019 Jablonski		26.10.2021 Jablonski		29.08.2022 Donat		Replaces: Zchnng. gl. Nr. v. 28.01.1992					Material No.:				
Chg. No.	601107		609127		678352		701304		714707		STABILUS PISTON ROD									
Rev.	22		23		24		25		26											