

The print-out is not subject to the modification service.

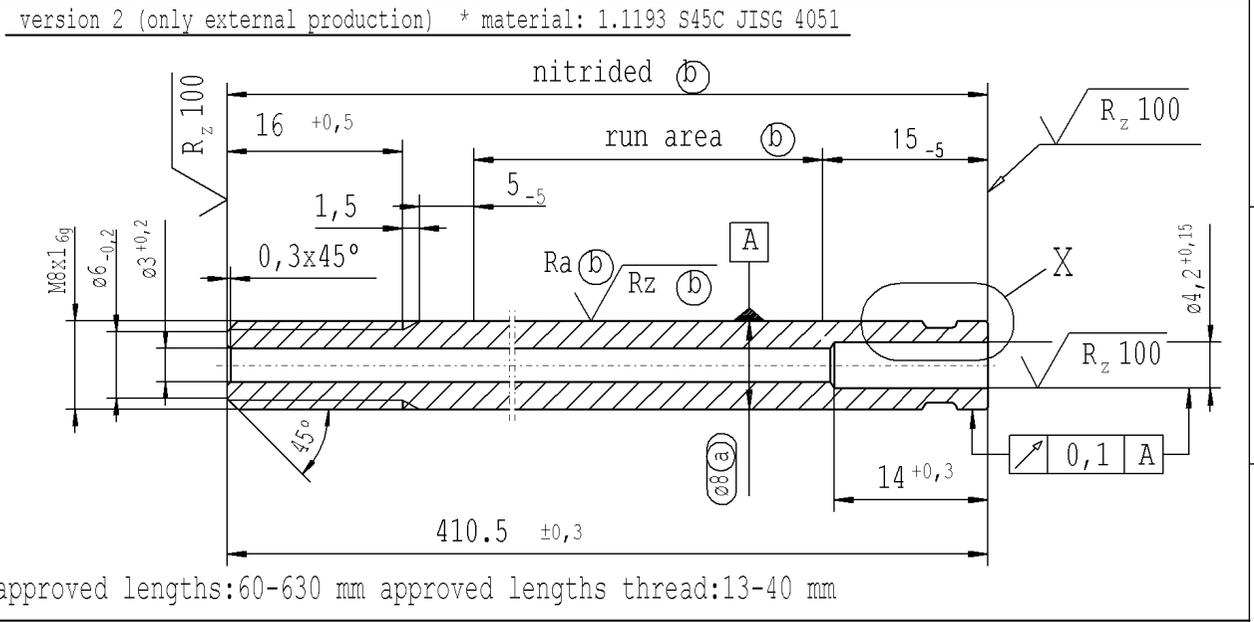
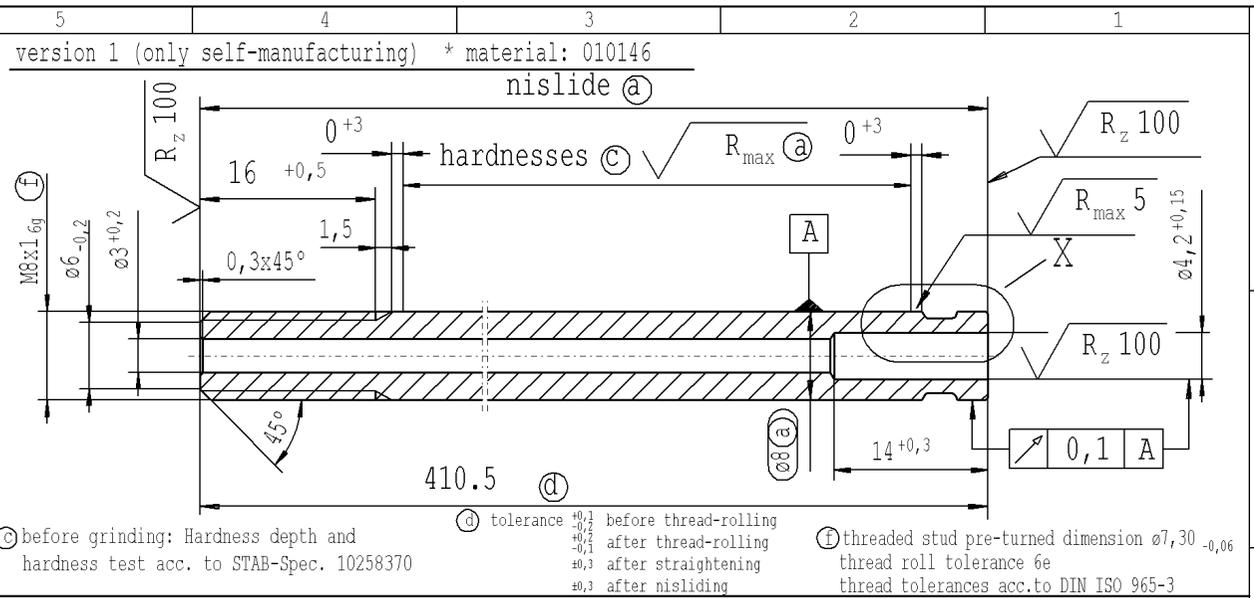
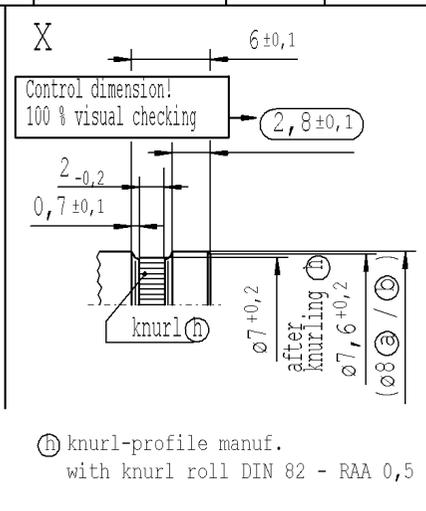
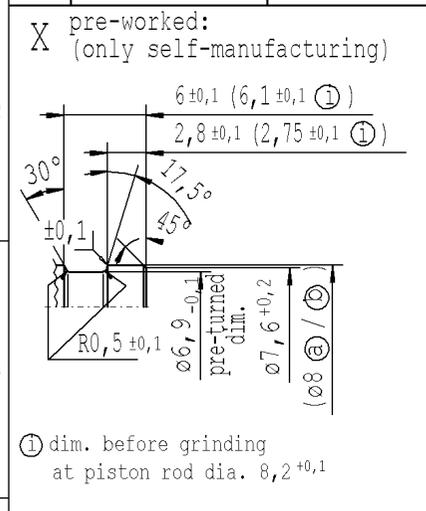
Intended for internal and supplier use

EN

Brevet.datum: 13/2/2023 - 10/7

Ident. Doc.:

supp No.	material no.			A	B
	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV 10006248 Tab. X 10028959 Tab. I			overall length	stud length end-fitting side
	(a) version 1	(a) version 1	(b) version 2		
1	008780	008780	008780	83.5	16
2	948878	948878	948878	350.5	16
3	949834	949834	949834	410.5	16
4	008845	008845	008845	71.5	16
5	008846	008846	008846	77.5	16
6	008847	008847	008847	62.5	16
7	008849	008849	008849	182.5	16
8	008851	008851	008851	85.0	22
9	962501	962501	962501	398.5	16
10	963218	963218	963218	374.5	16
11	652965	652965	652965	74.5	16
12	508855	508855	508855	119.5	16
13	368326	368326	368326	92.5	16
14	963696	963696	963696	344.5	16
15	965369	965369	965369	326.5	16
16	966086	966086	966086	319.5	16



100% cleanliness of through hole

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ 5}$ $\sqrt{Rmax\ (a)}$ $Ra\ (b)$ $Rz\ (b)$)
 $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$
 $\begin{matrix} +0,1 \\ -0,1 \end{matrix}$

sheet 1 of 10

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name	
new	marking groove removed			⊙ = acc. STAB-Spec. 10258370	100% cleanliness of through hole	new format Internal/Supplier			Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer	
old	-			⊙ = RHT 0,4 ... 0,7 mm	Permanent additional inspection 014/01	Supplier drawing separately	Edge tolerances acc. to DIN ISO 13715				Checked	25.06.2021	Klinkner
Field	-			C 7-8	B/5-6	-	Surface finish DIN EN ISO 1302						
Date/Name	12.06.2014 Hein			15.05.2019 Donat	08.06.2021 Hein	25.06.2021 Jablonski	Replaces:		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Chg. No.	614235			678703	677895	698589			Document No.: 10152217				
Rev.	5			6	7	8			Material No.:				
STABILUS								PISTON ROD					