

The print-out is not subject to the modification service.

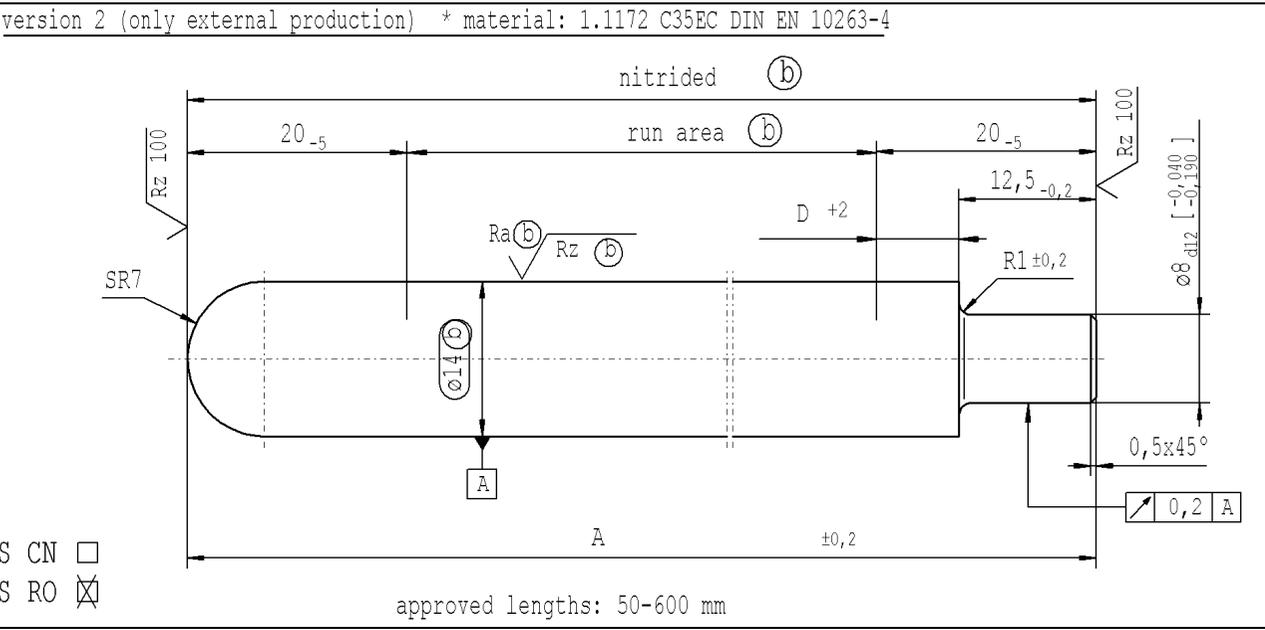
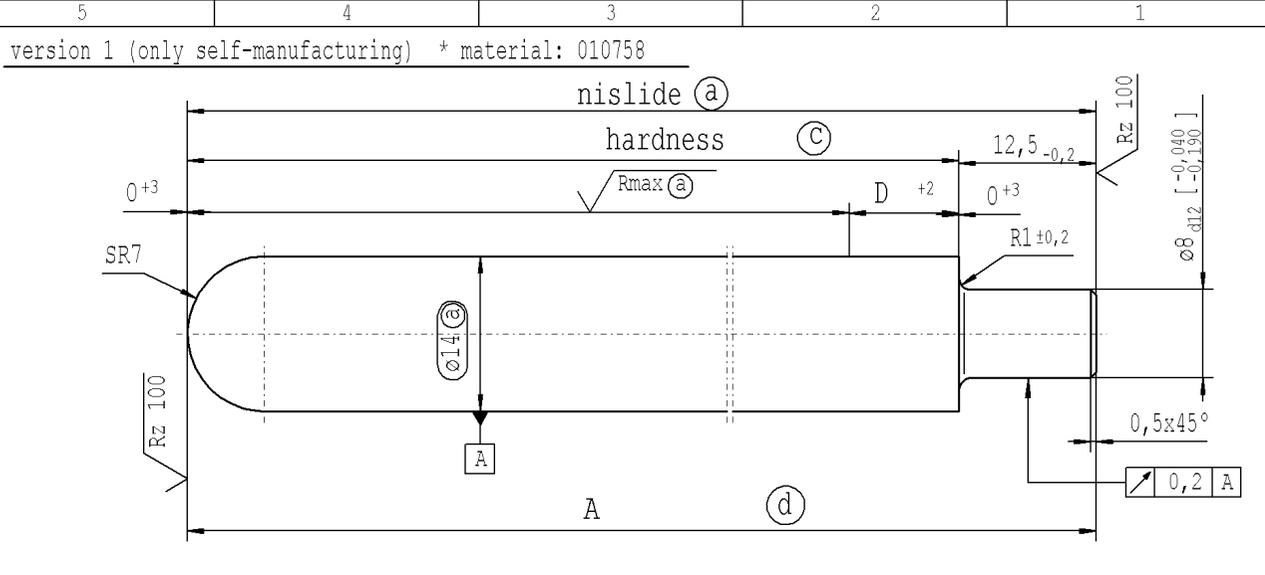
Intended for internal and supplier use

EN

Erstelldatum: 3/4/2023 - 13:47

Ident. Doc.:

8	7			6	A	D		
	material no.						overall length	length without
	processing and surface treatment acc. to STAB-Spec.							
10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I	(a) version 1	(a) version 1	(b) version 2	Ra Rz		
1	256739		256739	144	22			
2	351864		351864	105	22			



(c) before grinding:Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: +0,3 after turning;
+0,3 after straightening;
±0,3 after nisliding

ZS CN
ZS RO

Caution!
for twin-seal dim. D=10 ⁺²

approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (b)) $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

sheet 1
of 1

DE: X				EN: X			ES:	IT:	PR:		FR:	RO: X	AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649						
new			INITIAL RELEASE		CAD created document; handwritten changes not permitted								Material: *			All dimensions are in mm			Marking of special characteristics according to STAB-Spec. 10270932			Date	Name
old			-										Edge tolerances acc. to DIN ISO 13715			Scale: (Original DIN A3) 2:1			Dimensions without tolerances DIN ISO 2768 mK			28.04.2022	Hein
Field			-										Surface finish DIN EN ISO 1302			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Checked	28.04.2022	Klinkner		
Date/Name		28.04.2022 Hein											Replaces:						Document No.:				
Chg. No.		-																	10306495				
Rev.		0																	Material No.:				
												STABILUS				PISTON ROD							