

The print-out is not subject to the modification service.

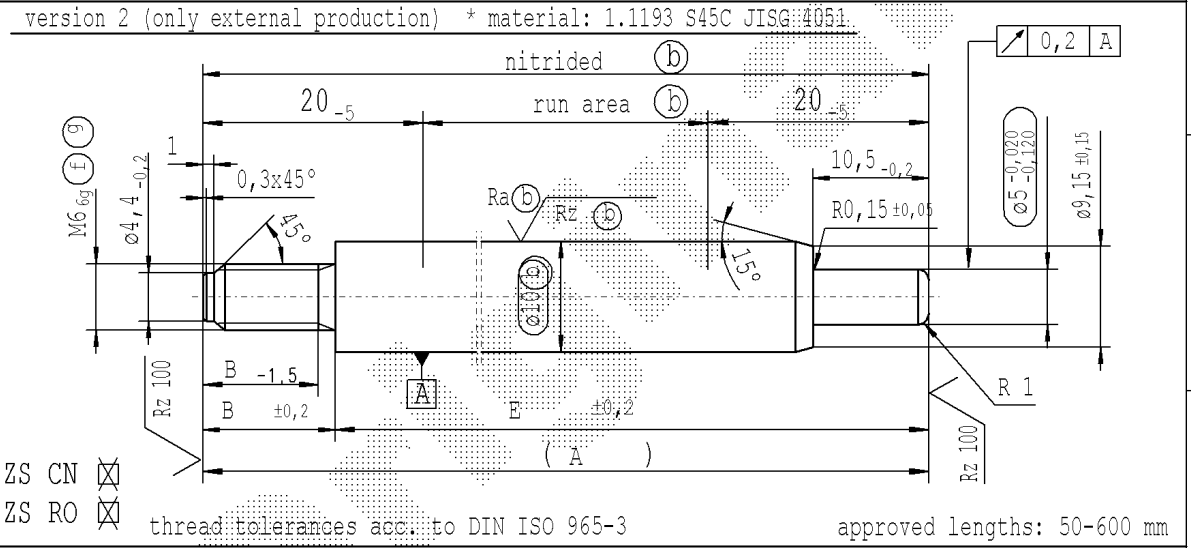
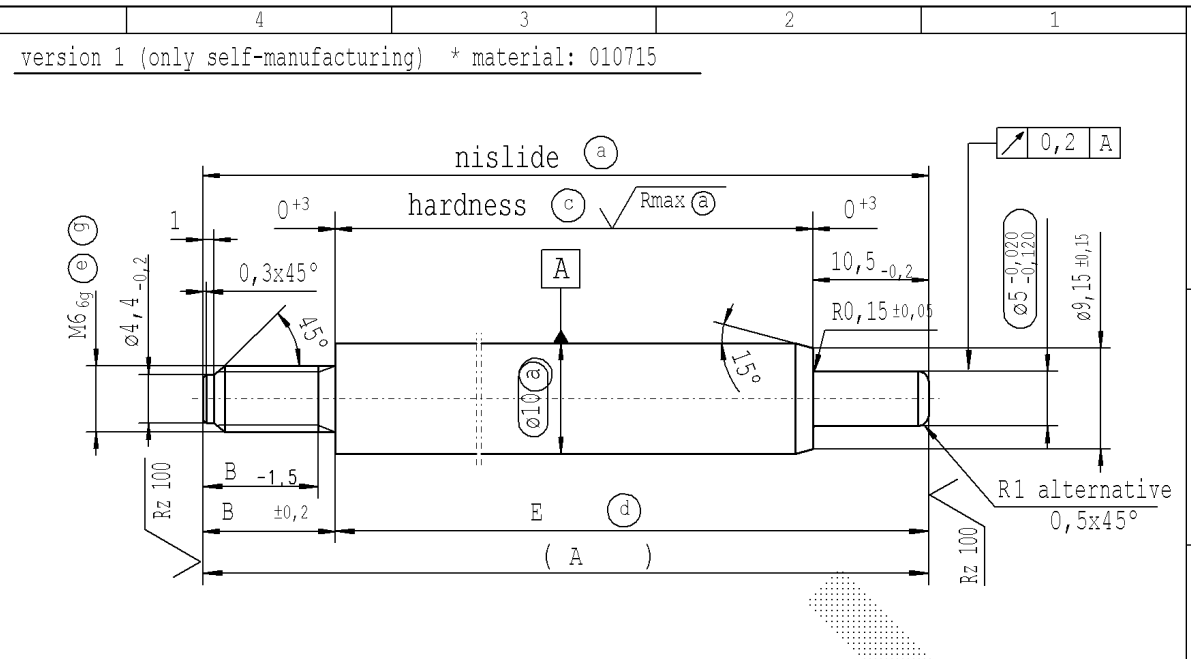
Intended for internal and supplier use

EN

Ident. Doc.:

Date: 2022-03-09 14:26

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
68	674749	674749	674749	366	7	359
69	679768	679768	679768	150	7	143
70	851609	851609	851609	519	7	512
71	852804	852804	852804	390	7	383
72	342062	342062	342062	132	6	126
73	343496	343496	343496	78	6	72
74	343974	343974	343974	129	6	123
75	344452	344452	344452	126	6	120
76	528004	528004	528004	87	7	80
77	968243	968243	968243	90	7	83
78	696979	696979	696979	501	6	495
79	240968	240968	240968	378	7	371
80	168552	168552	168552	330	7	323
81	442207	442207	442207	210	7	203
82	556210	556210	556210	561	7	554



ZS CN ZS RO thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

sheet 4 of 4

Material: * All dimensions are in mm Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768-mK

Surface finish: DIN EN ISO 1302

Replaces:

STABILUS PISTON ROD

Document No.: 10160325

Material No.:

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $+0,2$ after turning; $+0,3$ after straightening; $+0,3$ after nisliding

(e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3

(f) rough-turned dim. thread roll tolerance 6e

(g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point

AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	$\phi 10$ (b); no technical change, no new first sample required		(f) (g)				
old	$\phi 10$ (a)		-				
Field	B/5		B/6-7; C-D/5; F/5				
Date/Name	23.03.2022 Hein		07.10.2022 Hein				
Chg. No.	707982		715904				
Rev.	7		8				

Environmental protection acc. to STAB-Spec. 10005649

Date	Name
19.11.2008	Hein
10.10.2022	Klinkner