

The print-out is not subject to the modification service.

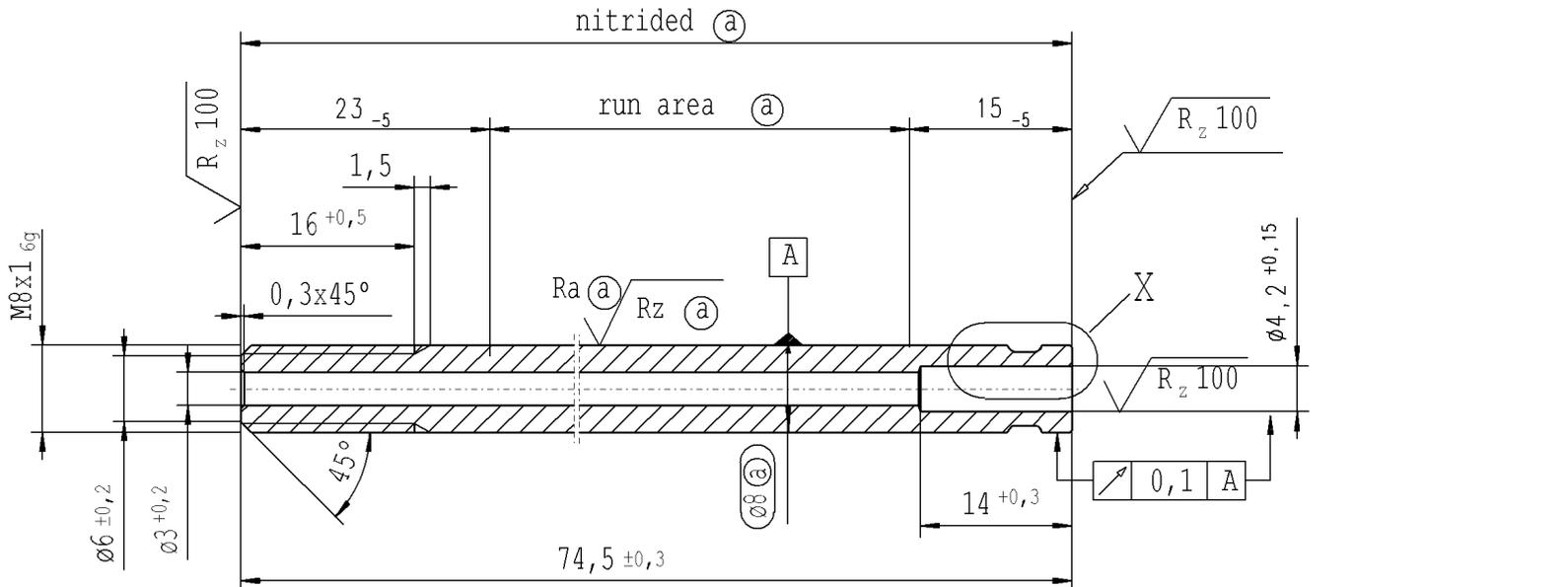
Intended for internal and supplier use

EN

Ident. Doc.: L11

- Ⓐ piston rod processing per STAB-Spec. 10028959 tab.I
- Ⓕ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5

100% cleanliness of through hole



RELEASE
for supplier
company Zhang Shi

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE			marking groove removed			
old	-			-			
Field	-			-			
Date/Name	12.03.2014 Höfer			12.06.2014 Hein			
Chg. No.	611494			614235			
Rev.	0			1			

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	12.03.2014	Höfer
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		Material No.:	652965	
		PISTON ROD		

Material No.:	652965
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