

The print-out is not subject to the modification service.

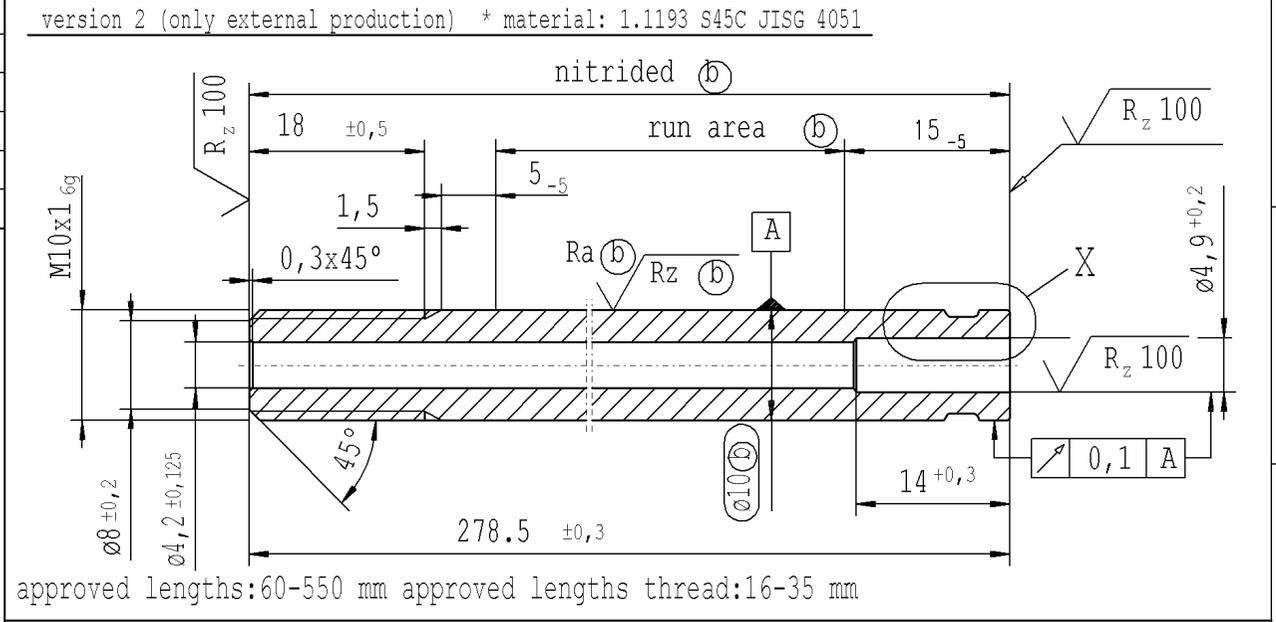
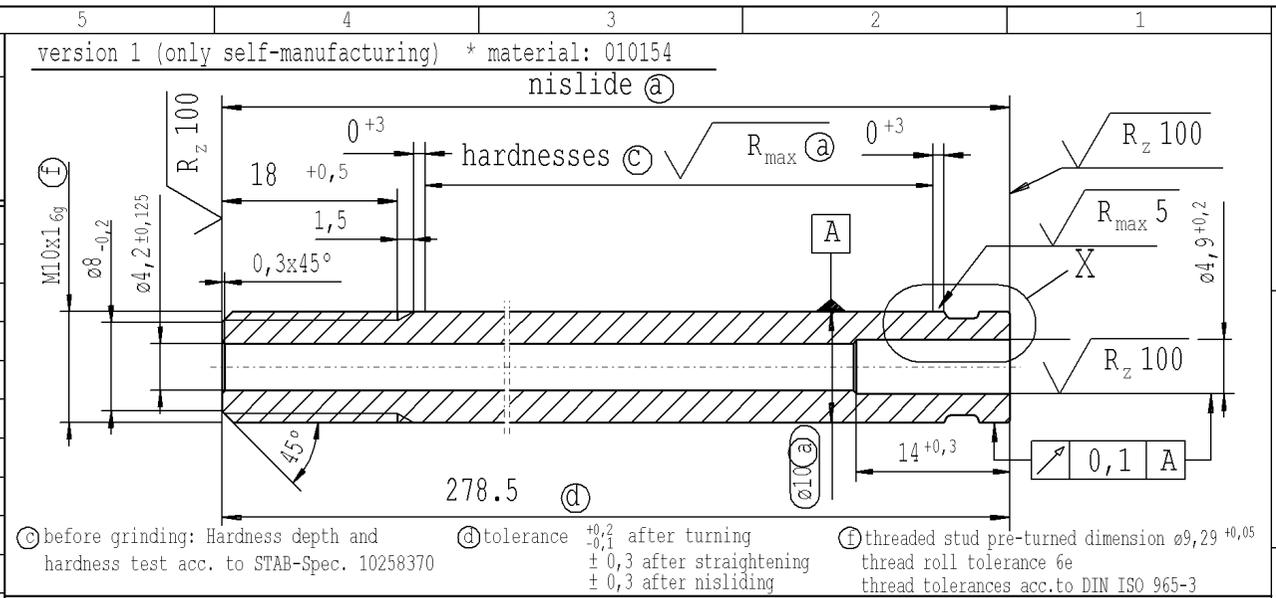
Intended for internal and supplier use

EN

Brevet.datum: 13/2/2023 - 10-6

Ident. Doc.:

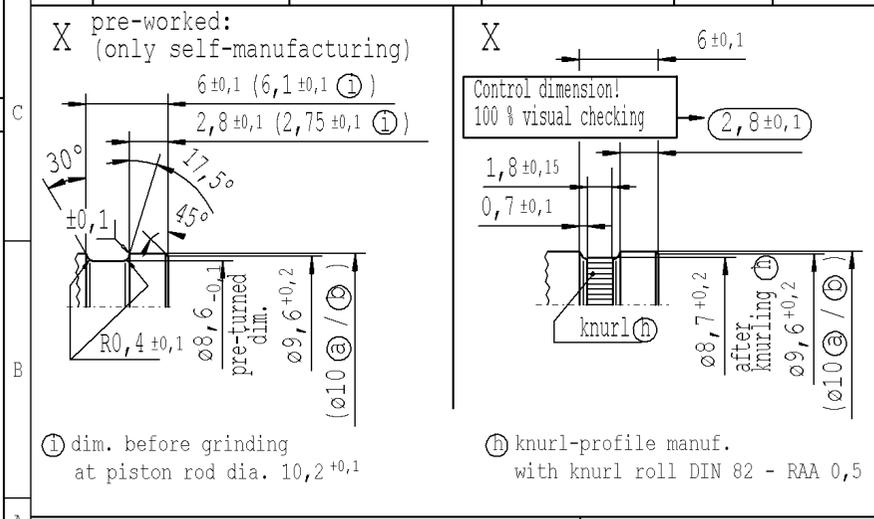
supp No.	material no.			A	B
	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	overall length	stud length end-fitting side
129	454392	454392	296.5	22	
130	454631	454631	230.5	24	
131	592295	592295	71.5	18	
132	624321	624321	179.5	16	
133	625516	625516	89.5	16	
134	626233	626233	80.5	16	
135	626711	626711	134.5	16	
136	937889	937889	140.5	18	
137	943386	943386	266.5	18	
138	948883	948883	239.5	20	
139	949600	949600	278.5	18	
140	950795	950795	101.5	20	
141	952229	952229	257.5	20	
142	963462	963462	251.5	20	
143	963940	963940	227.5	18	
144	966808	966808	269.5	18	



100% cleanliness of through hole

Rz 25 (Rz 100 Rmax 5 Rmax (a) Ra (b) Rz (b))

sheet 9 of 17



AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name	
new	thread roll tolerance 6e	Ⓞ = acc. STAB-Spec. 10258370		new format Internal/Supplier	B $\pm 0,5$				Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	21.01.2008	Höfer	
old	thread roll tolerance 6g	Ⓞ = RHT 0,4 ... 0,7 mm		Supplier drawing separately	B $\pm 0,5$			Edge tolerances acc. to DIN ISO 13715			Checked	24.02.2022	Tilea, M.
Field	B8		C 7-8		D/4			Surface finish DIN EN ISO 1302			Document No.:	10152095	
Date/Name	16.06.2015 Donat		15.05.2019 Donat		25.06.2021 Jablonski		24.02.2022 Hein	Replaces:			Material No.:		
Chg. No.	639400		678703		698250		707230						
Rev.	6				8		9						
STABILUS								PISTON ROD					