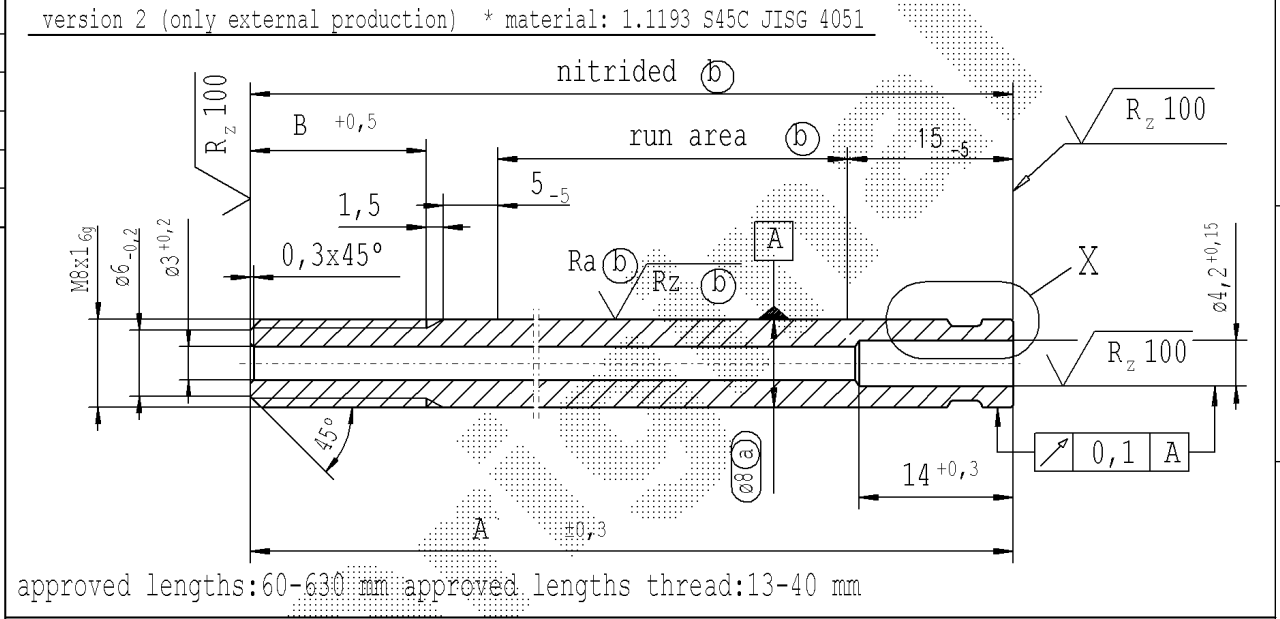
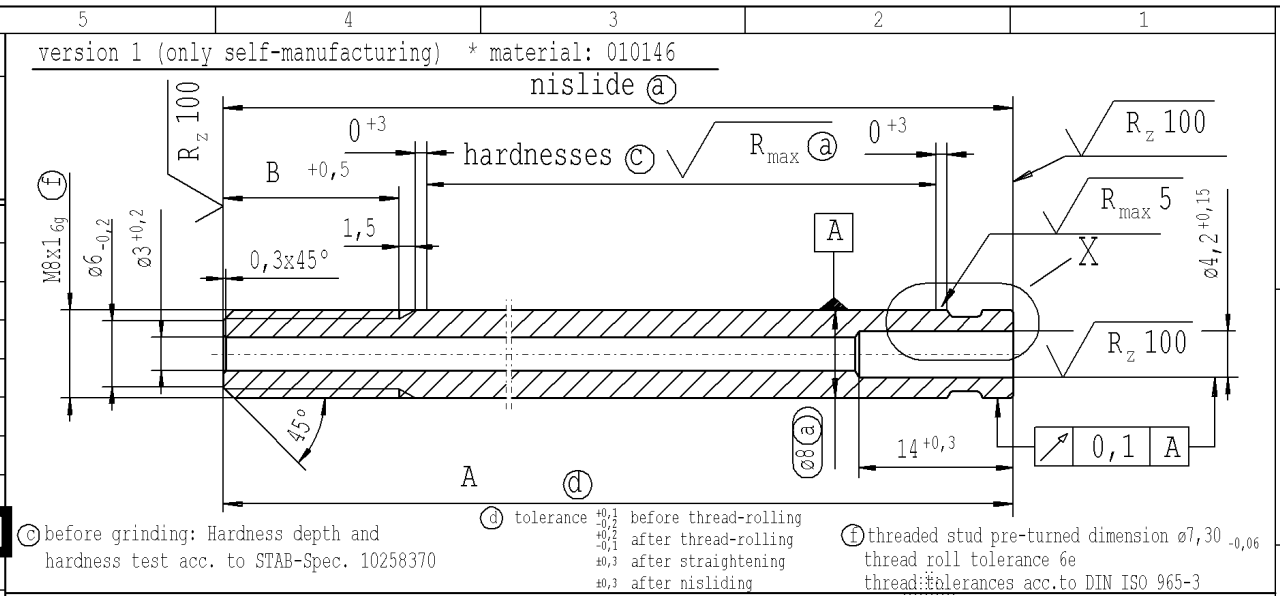


Ident. Doc.:
Date/Name
Field
old
new
DE: X
EN: X
ES:
IT:
PR:
FR:
RO: X
new marking groove removed
-
-
12.06.2014 Hein
614235
5
Intended for internal and supplier use
The print-out is not subject to the modification service.
BrevéLidatum: 20/02/2023 - 12:17

supp No.	material no.			A	B
	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	overall length	stud length end-fitting side
145		925461	925461	169.5	16
146		925939	925939	143.5	22
147		926417	926417	128.5	16
148		926895	926895	134.5	16
149		927373	927373	248.5	16
150		927851	927851	68.5	16
151	928329		928329	473.5	18
152	928807		928807	509.5	18
153	058131		058131	503.5	18
154		211092	211092	407.5	20
155	356165		356165	569.5	18
156		183847	183847	394.5	16
157		299284	299284	275.5	20
158		310517	310517	377.5	20
159	325096		325096	515.5	20
160		617154	617154	188.5	20



100% cleanliness of through hole

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{R_{max} 5}$ $\sqrt{R_{max}}$ (a) R_a (b) R_z (b)) $\begin{matrix} +0,2 \\ -0,2 \\ \pm 0,1 \end{matrix}$

sheet 10 of 11

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649								
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	marking groove removed			⊙ = acc. STAB-Spec. 10258370	100% cleanliness of through hole	new format Internal/Supplier			Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer
old	-			⊙ = RHT 0,4 ... 0,7 mm	Permanent additional inspection 014/01	Supplier drawing separately		Edge tolerances acc. to DIN ISO 13715			Checked	Klinkner
Field	-			C 7-8	B/5-6	-		Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.:
Date/Name	12.06.2014 Hein	15.05.2019 Donat	08.06.2021 Hein	25.06.2021 Jablonski				Replaces:				10152217
Chg. No.	614235	678703	677895	698589								Material No.:
Rev.	5	6	7	8				STABILUS				