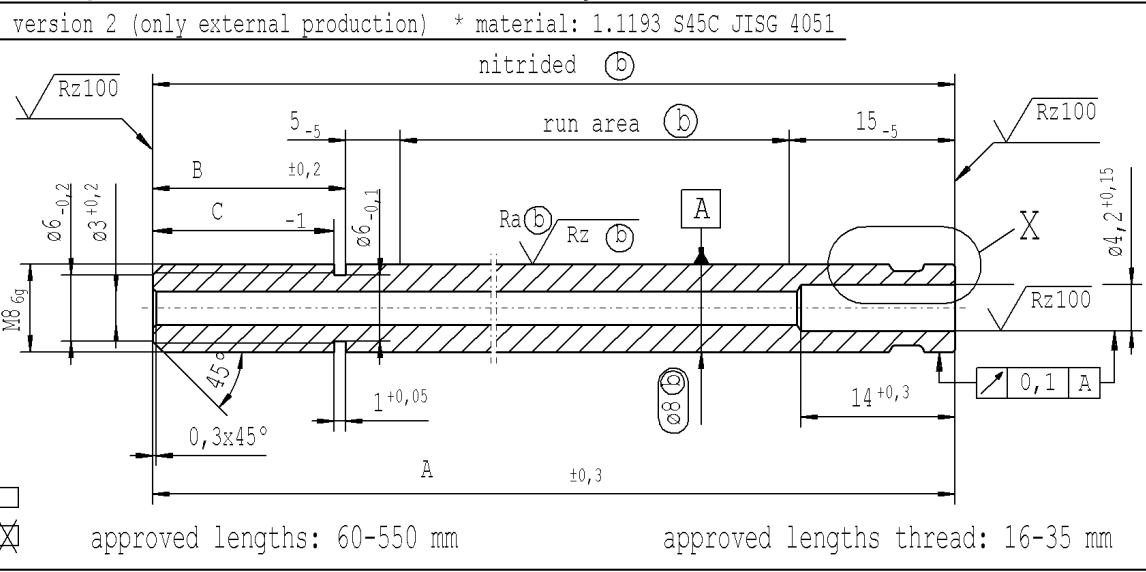
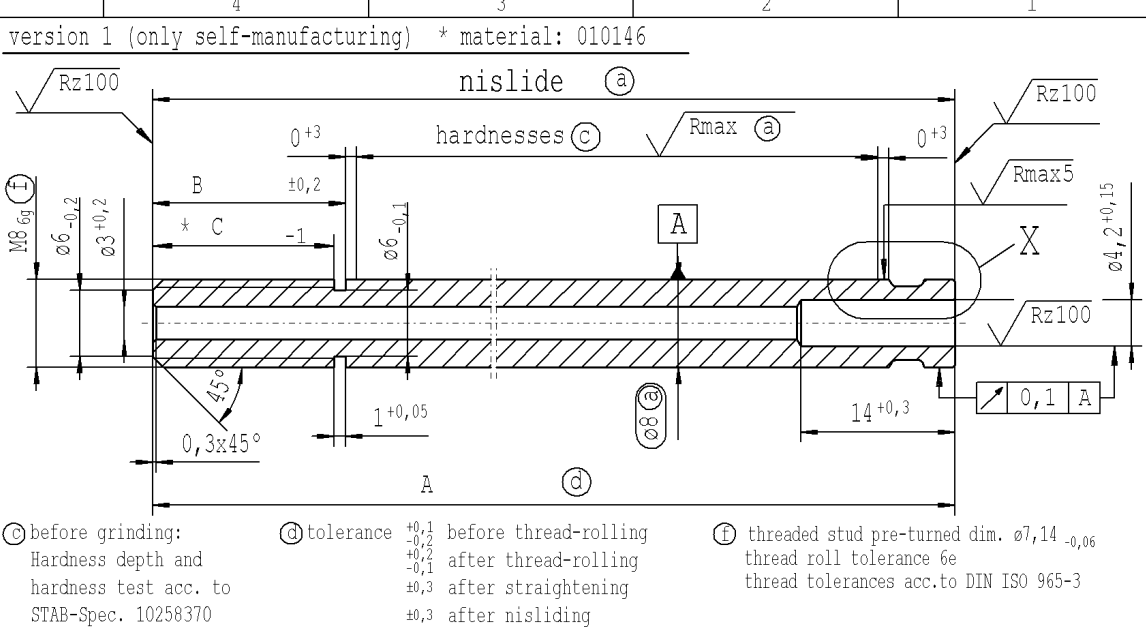
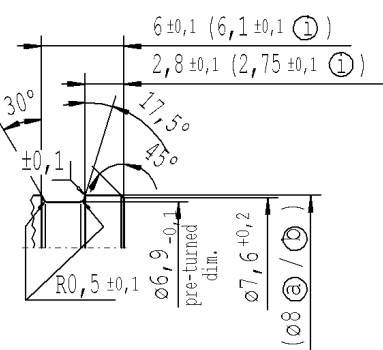


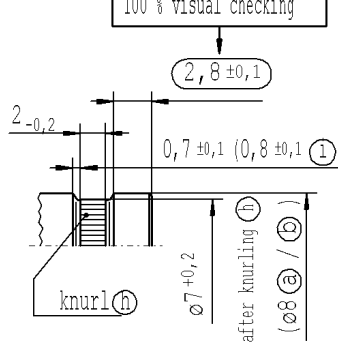
supp. No.	material no.			A	B	C
	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV    10006248 Tab. X    10028959 Tab. I			overall length	length end-fitting side	threads-length thread-on-bar *
	(a) version 1	(a) version 1	(b) version 2			
1	398466	398466	398466	283.5	17	16



X pre-worked: (only self-manufacturing)



X Control dimension: 100 % visual checking



ZS CN

ZS RO

approved lengths: 60-550 mm

approved lengths thread: 16-35 mm

100% cleanliness of through hole

$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Rmax5}$   $\sqrt{Rmax}$  (a)  $Ra$ (b)  $Rz$ (b))

( $\sqrt{+0,2}$   $\sqrt{-0,2}$   $\sqrt{\pm 0,1}$ )

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692						Environmental protection acc. to STAB-Spec. 10005649							
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
new	INITIAL RELEASE								Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Drawn by	Hein
old	-							Edge tolerances acc. to DIN ISO 13715			Checked	19.05.2022	Tilea
Field	-							Surface finish DIN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10307573
Date/Name	19.05.2022 Hein							Replaces:			Material No.:		
Chg. No.	-							<b>STABILUS</b>	PISTON ROD				
Rev.	0												