



### 技术要求

1. 未注倒角处均为 $C0.5 \times 45^\circ$
2. 活塞杆表面QPQ处理；表面光洁，无划伤，色泽均匀，无明显的花斑，附着沉淀物；
3. 盐雾试验不低于144h，粗糙度 $Ra < 0.2$ ；
4. 硬度430HV-0.1min

### 5.6.1 内孔抛光处理，去除杂质

DE:	EN: ✓	ES:	IT:	PT:	FR:	RO:	Material: material No. S45C	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
New	J						Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A4) 1:1	Dimensions without tolerance DIN ISO 2768-mk		20151226	Amy
Old	--						Surface finish acc. to DIN ISO 1302	We reserve all rights to this document to any patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of ---. CAD created document, handwritten changes not permitted.		20151226	wancheng	
Field	----						Replaces: Change No. --					
Date/Name										江苏精达车辆附件 制造有限公司		
Change No	----											
Revision												

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