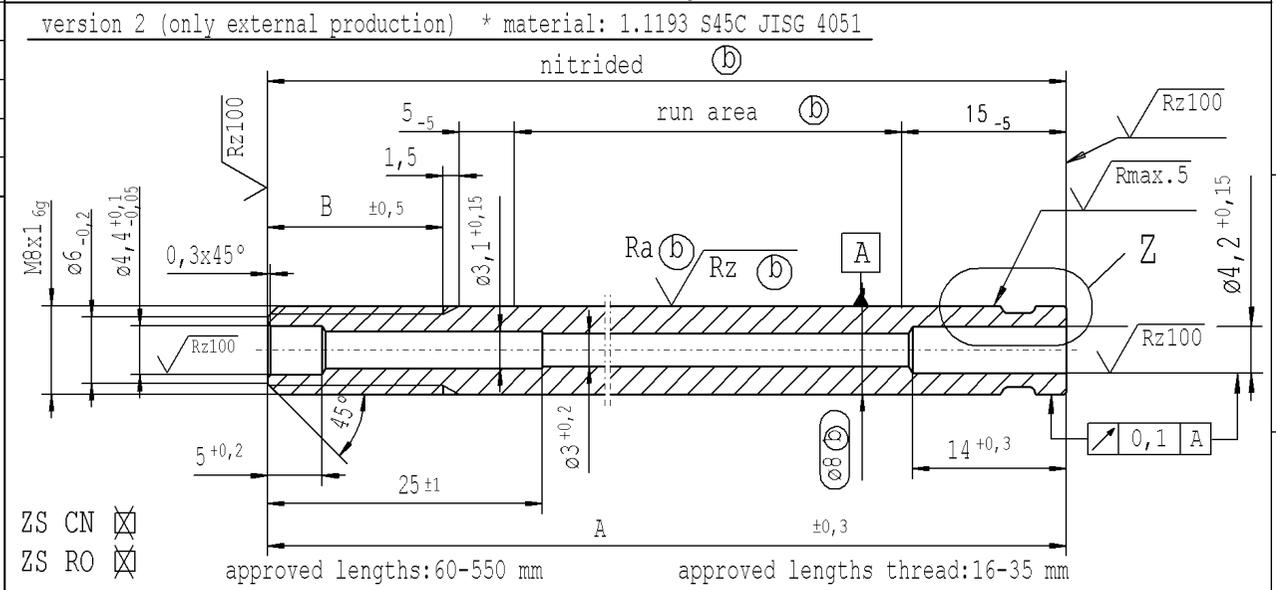
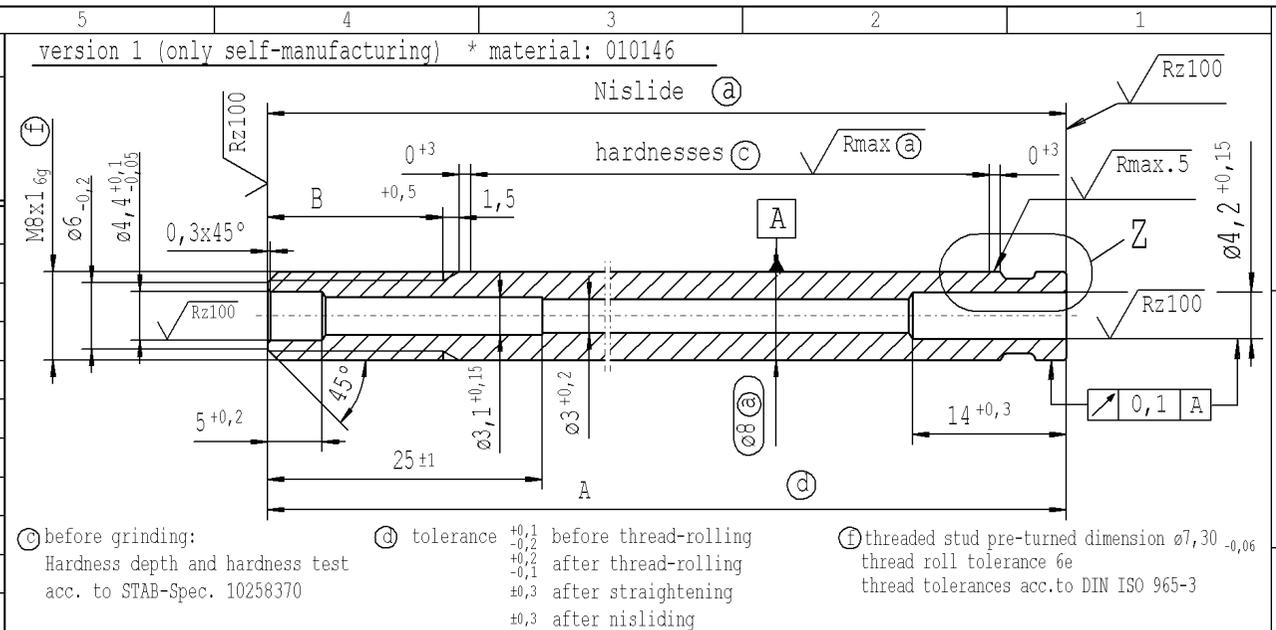


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.:

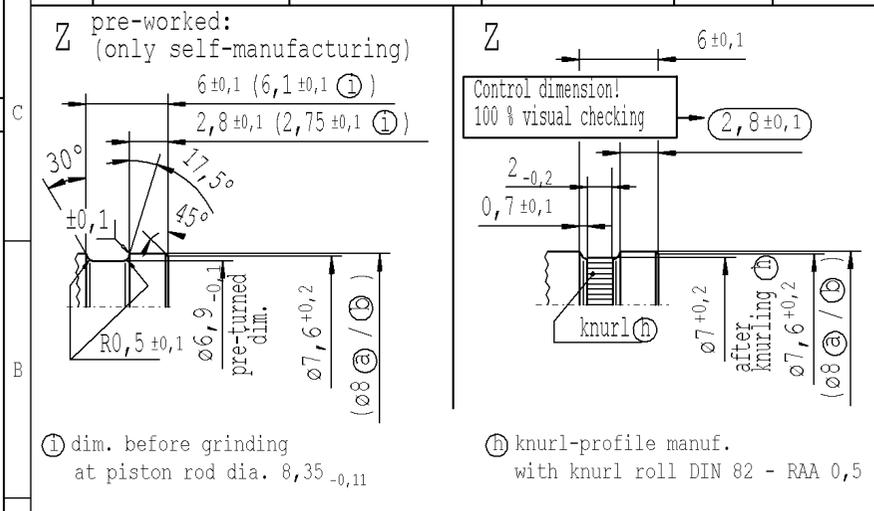
supp	material no.			A	B
No.	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV 10006248 Tab. X 10028959 Tab. I			overall length	stud length end-fitting side
	(a) version 1	(a) version 1	(b) version 2		
1	477814	477814		86.5	20



100% cleanliness of through hole

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ 5}$ \sqrt{Rmax} (a) Ra (b) Rz (b)) $\begin{matrix} +0,2 \\ -0,2 \\ \pm 0,1 \end{matrix}$

sheet 1 of 1



AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	30.05.2022 Hein						
Chg. No.	-						
Rev.	0						
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
Replaces:				We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
STABILUS				PISTON ROD			
				Date: 30.05.2022 Name: Hein			
				Checked: 08.06.2022 Tilea, N.			
				Document No.: 10307849			
				Material No.:			