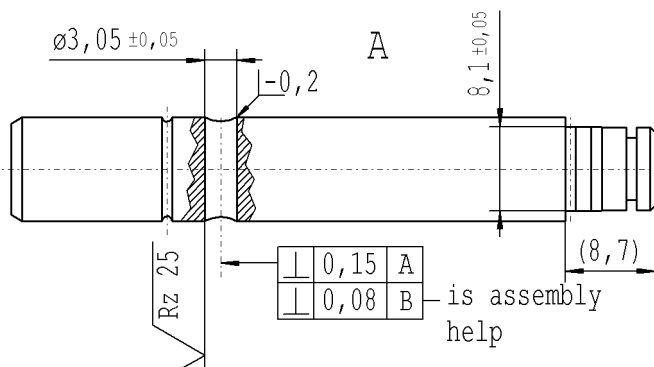


Ident. Doc.:

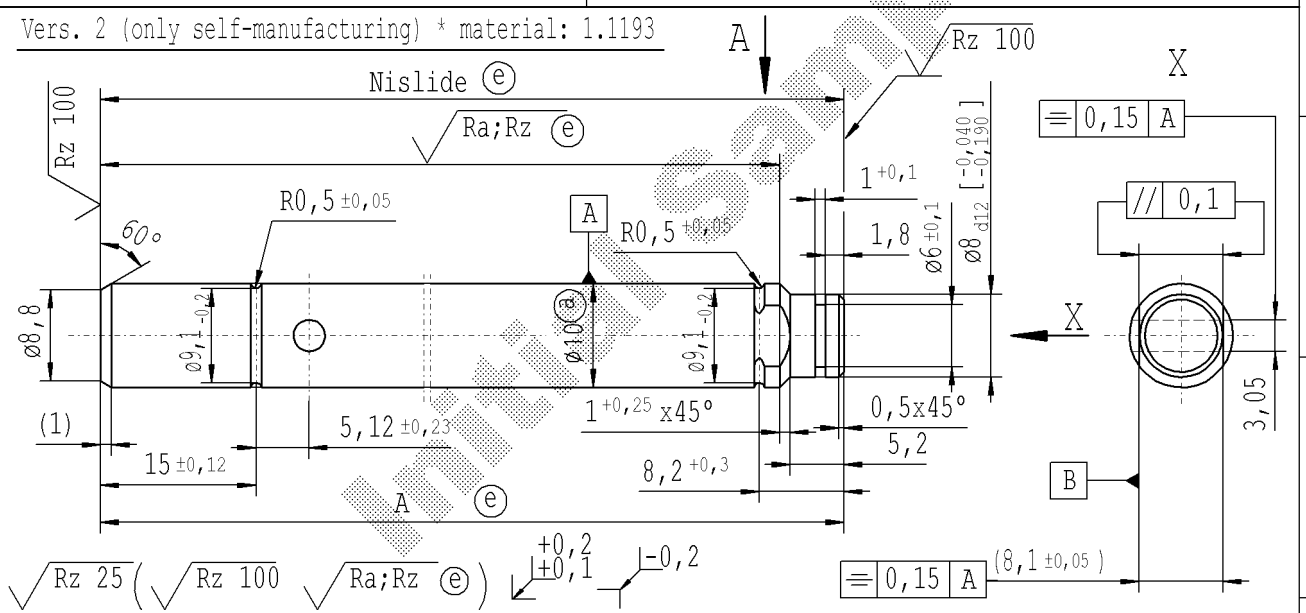
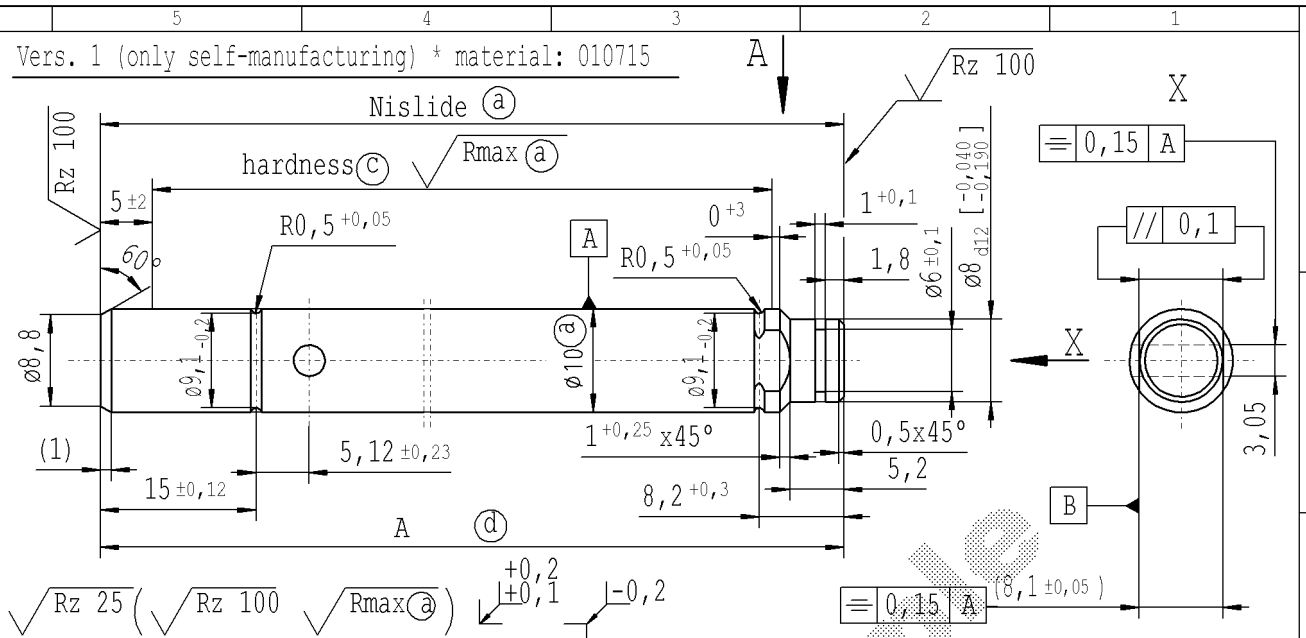
		8		7		6
	supp.	material no.				A
	No.	surface treatment processing acc. to STAB-Spec. 10006248			surface treatment processing acc. to STAB-Spec. 10028959 table II	overall length
F		Table XVI, optimized Table X Ⓐ Ⓐ Ⓐ Version 1 Version 1 Version 1 prefabricated Ⓔ Version 2 piston rod with hole piston rod w. hole piston rod w/o hole				
	1	033122	033122	789660	033122	132.5
	4	630994	630994	800654	630994	150.0
	14	354692	354692	249055	354692	132.0
E	15	063833	063833	445994	063833	159.0
	16	438607	438607	774881	438607	147.0
	17	055019	055019	255540	055019	162.0
D						



```
- is assembly
help
```

sheet 1
of 1

- (C) before grinding:
 Hardness depth and hardness test
 acc. to STAB-Spec. 10258370
 (d) tolerance $^{+0,2}_{-0,1}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding



										AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649														
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted										Material:																	
new	Ⓒ = acc. STAB-Spec. 10258370				5,12 ±0,23	ø3,05 ±0,05		110,15 A	110,08 B	only self-manufacturing	new format Internal/Supplier										All dimensions are in mm  Marking of special characteristics according to STAB-Spec. 10270932 Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768 mK We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.													
old	Ⓒ = RHT 0,4 0,7 mm				5,2 ±0,8	ø3,05 ±0,03		110,05 A	110,05 B	external production	Supplier drawing separately																				Edge tolerances acc. to DIN ISO 13715			
Field		C 7-8			E5	D5		C4	C4	-										-														
Date/Name	16.05.2019 Donat				22.11.2019 Höfer										03.11.2021 Donat										Surface finish DIN EN ISO 1302									
Chg. No.	678708				682537										700397										Replaces:									
Rev.	5				6										7										STABILUS									
																				PISTON ROD														
																				Document No.: 10167042														
																				Material No.:														