

The print-out is not subject to the modification service.

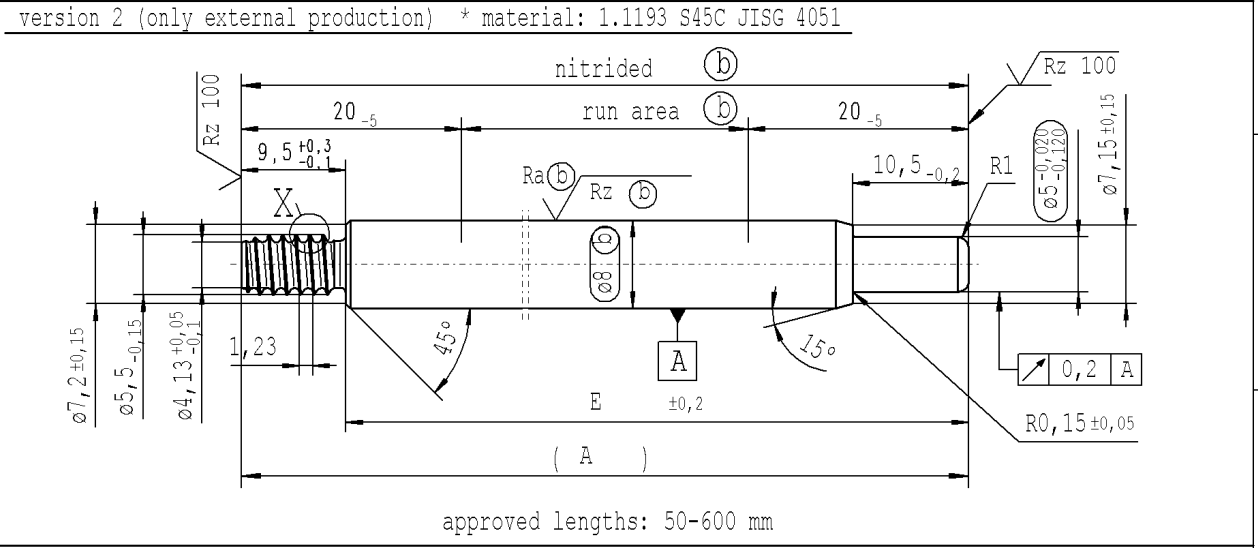
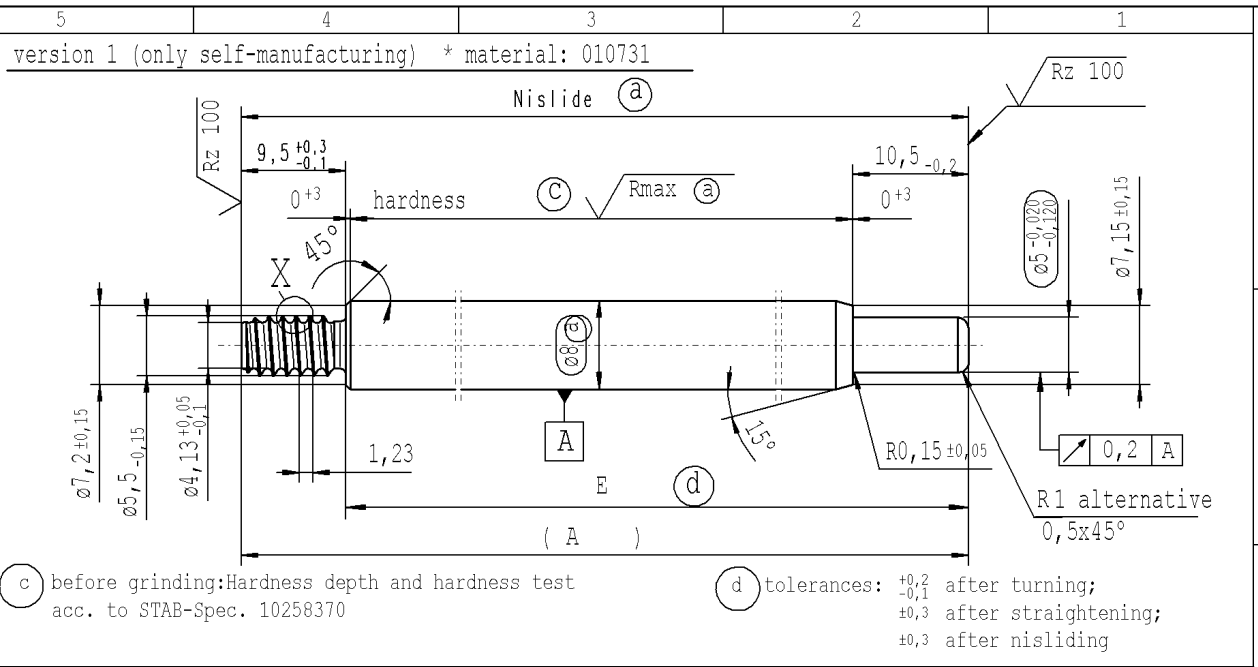
Intended for internal and supplier use

EN

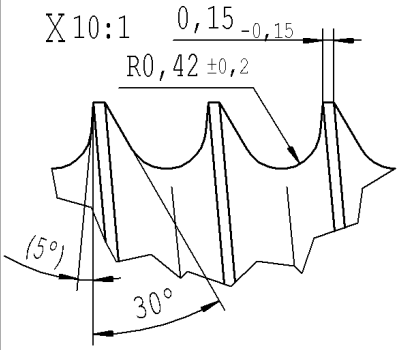
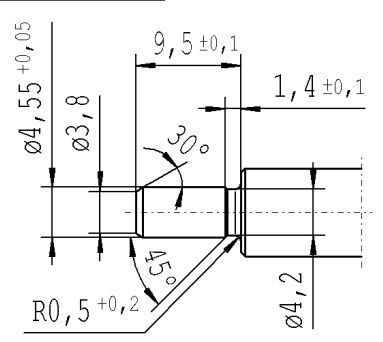
Brevell.datum: 7/77/2021 - 8:3

Ident. Doc.:

supp No.	material no.		A	E
	10006248 Tab. XVI version 1	10028959 Tab. I version 2	overall length	length without endfitting stud
1	956036	956036	252.0	242.5
2	956275	956275	255.0	245.5
3	886968	886968	300.0	290.5
4	490468	490468	111.0	101.5
5	111416	111416	192.0	182.5
6	674504	674504	194.0	184.5
7	164957	164957	243.0	233.5
8	907530	907530	202.0	192.5
9	072465	072465	264.0	254.5
10	077723	077723	336.0	326.5
11	078918	078918	266.0	256.5
12	091824	091824	265.0	255.5
13	096604	096604	137.0	127.5
14	097082	097082	148.5	139.0
15	101145	101145	147.0	137.5
16	110466	110466	154.0	144.5
17	111900	111900	165.0	155.5
18	113095	113095	139.0	129.5
19	121938	121938	90.0	80.5



pre-worked: (only self-manufacturing)



AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document; handwritten changes not permitted
new	no technical change, no new first sample required		(5°); no technical change, no new first sample required				
old	Tab IV		5°				
Field	C-F 8		B/6-7				
Date/Name	16.12.2020 Hein		08.04.2021 Hein				
Chg. No.	693200		696948				
Rev.	3		3				

Material:	*	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	01.06.2018 Höfer
Surface finish DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	08.04.2021 Klinkner
Replaces:		STABILUS		Document No.:	10254976
		PISTON ROD		Material No.:	

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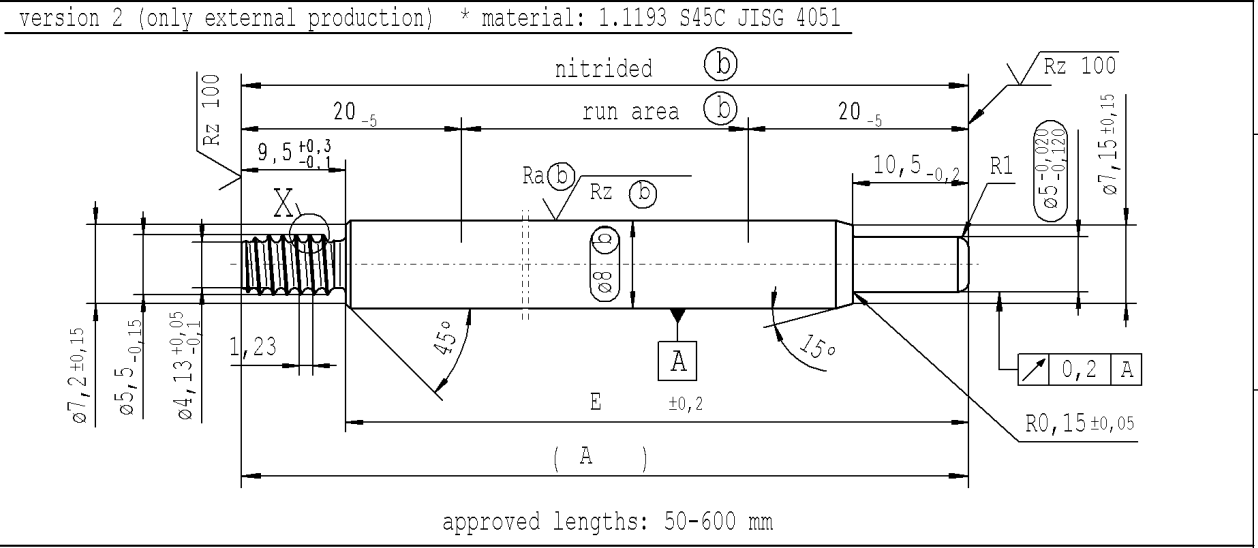
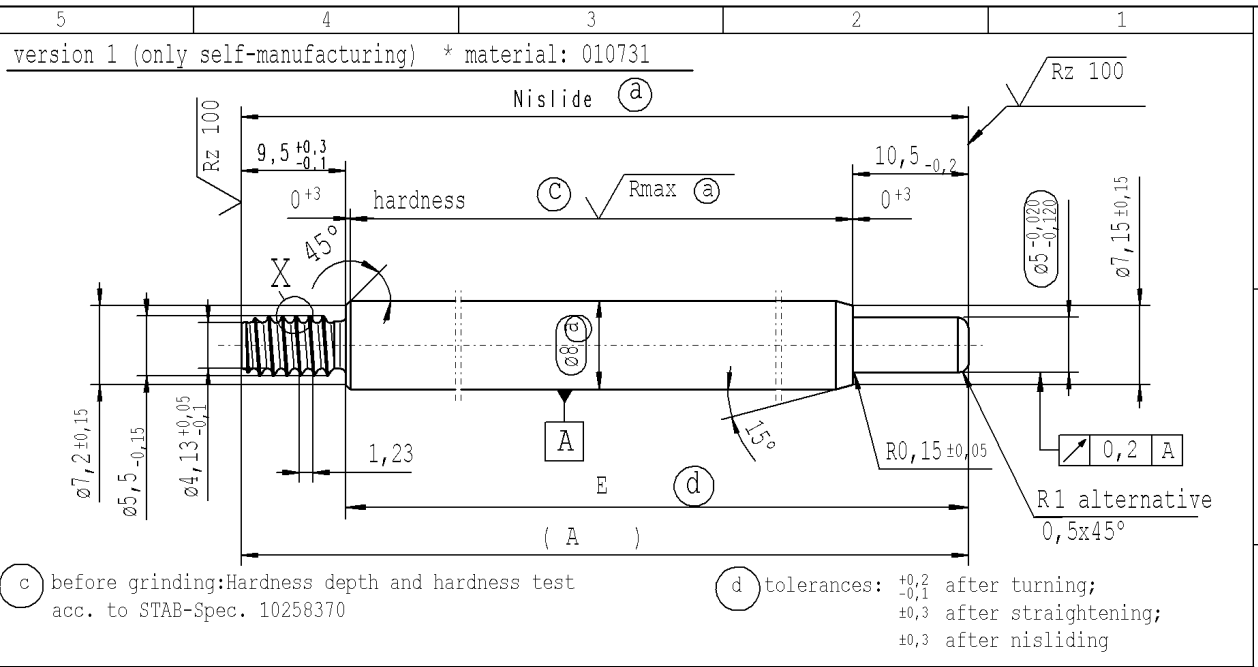
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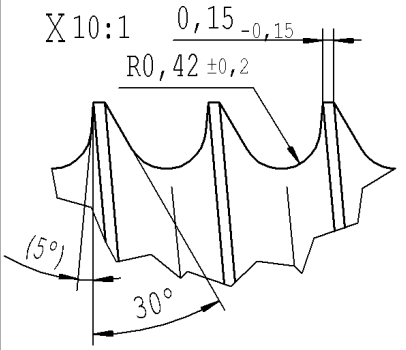
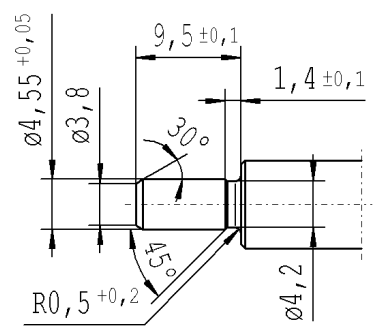
Brevellatum: 7/77/2021 - 8,3

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supp No.	material no.		A	E
	10006248 Tab. XVI version 1	10028959 Tab. I version 2	overall length	length without endfitting stud
20	182166	182166	280.5	271.0
21	191487	191487	296.0	286.5
22	217538	217538	378.0	368.5
23	245262	245262	411.0	401.5
24	256734	256734	138.0	128.5
25	257212	257212	339.0	329.5
26	258646	258646	330.0	320.5
27	261514	261514	166.0	156.5
28	262948	262948	279.0	269.5
29	265338	265338	126.0	116.5
30	268923	268923	132.0	122.5
31	271552	271552	178.0	168.5
32	275854	275854	159.0	149.5
33	277049	277049	160.0	150.5
34	281112	281112	277.0	267.5
35	281590	281590	141.0	131.5
36	283502	283502	426.0	416.5
37	290433	290433	253.5	244.0
38	290911	290911	229.0	219.5



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new	no technical change, no new first sample required		(5°); no technical change, no new first sample required						Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer
old	Tab IV		5°					Edge tolerances acc. to DIN ISO 13715	Document No.: 10254976			
Field	C-F 8		B/6-7					Surface finish DIN EN ISO 1302	Material No.:			
Date/Name	16.12.2020 Hein		08.04.2021 Hein					Replaces:				
Chg. No.	693200		696948									
Rev.	3		3					STABILUS	PISTON ROD			

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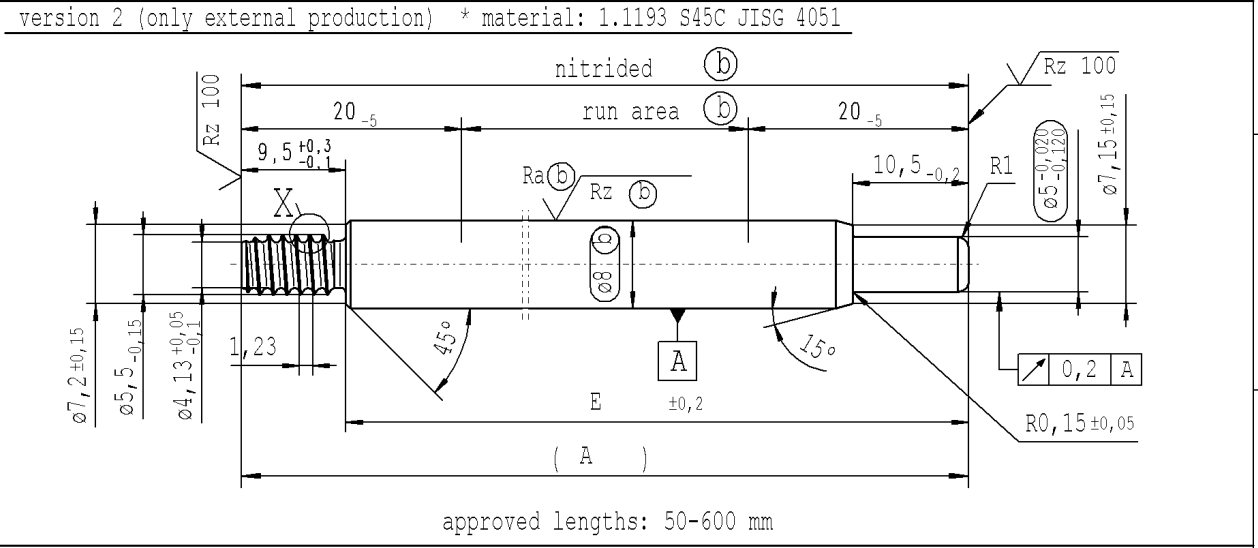
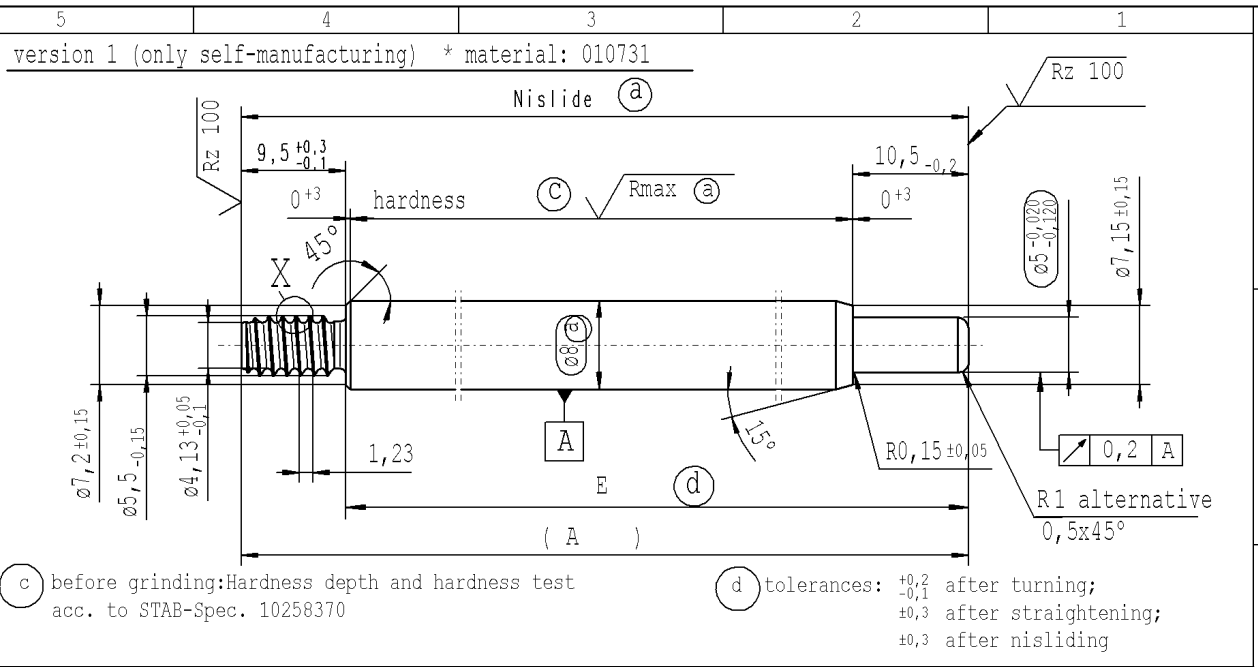
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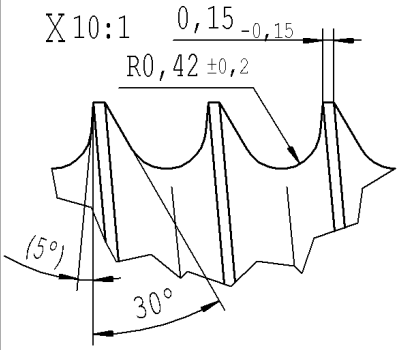
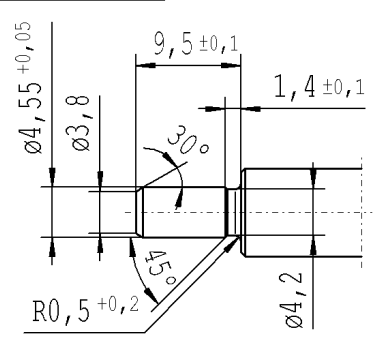
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	10006248 Tab. XVI version 1	10028959 Tab. I version 2	overall length	length without endfitting stud
39	291628	291628	217.5	208.0
40	293062	293062	309.0	299.5
41	504816	504816	211.5	202.0
42	506967	506967	235.5	226.0
43	507445	507445	204.0	194.5
44	507923	507923	203.5	194.0
45	508401	508401	291.0	281.5
46	509118	509118	273.0	263.5
47	510074	510074	258.0	248.5
48	510552	510552	282.0	272.5
49	512942	512942	249.0	239.5
50	516288	516288	102.0	92.5
51	517483	517483	234.0	224.5
52	520590	520590	246.0	236.5
53	528238	528238	276.0	266.5
54	529194	529194	221.0	211.5
55	538276	538276	219.5	210.0
56	540427	540427	292.0	282.5
57	541144	541144	238.0	228.5



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old	Tab IV		5°					Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
Field	C-F 8		B/6-7					Surface finish DIN EN ISO 1302	Document No.: 10254976			
Date/Name	16.12.2020 Hein		08.04.2021 Hein					Replaces:	Material No.:			
Chg. No.	693200		696948					STABILUS	PISTON ROD			
Rev.	3		3									

sheet 3 of 5

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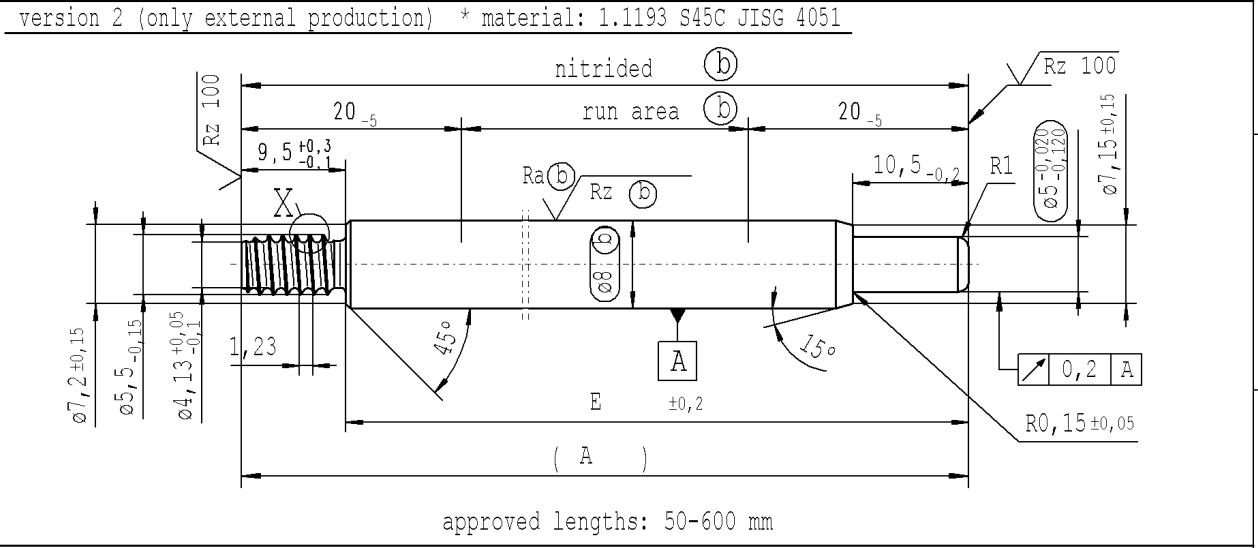
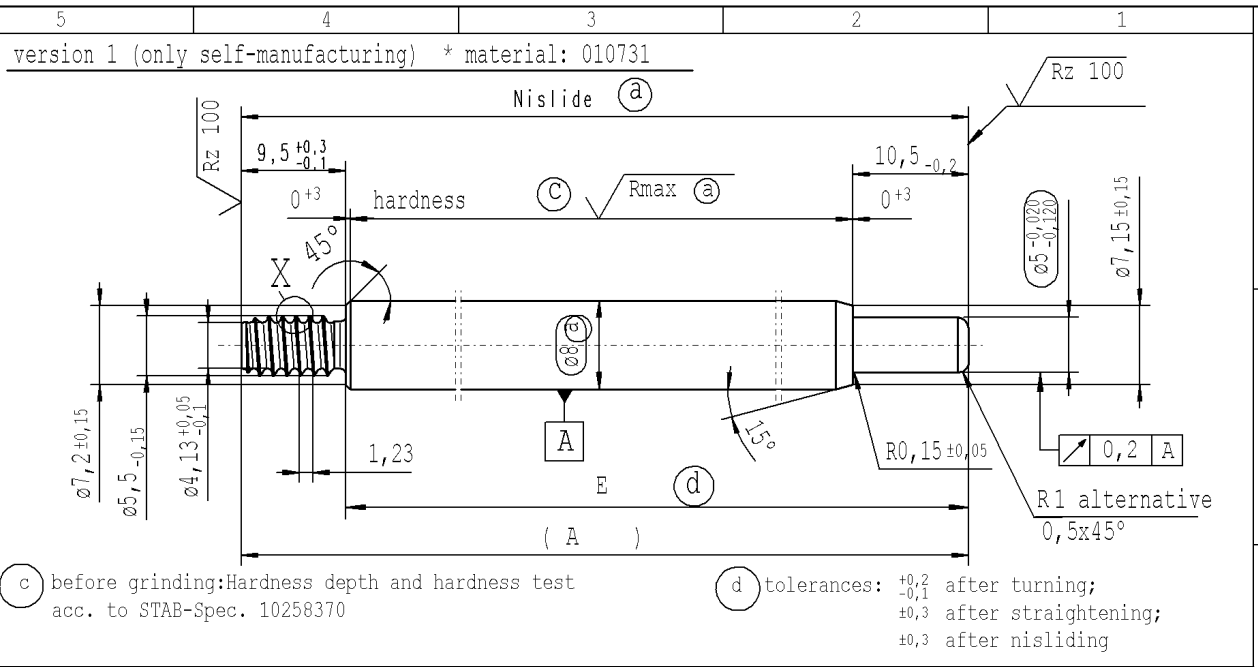
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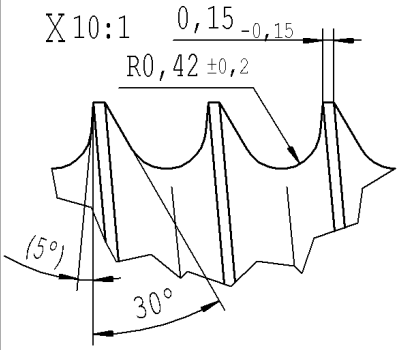
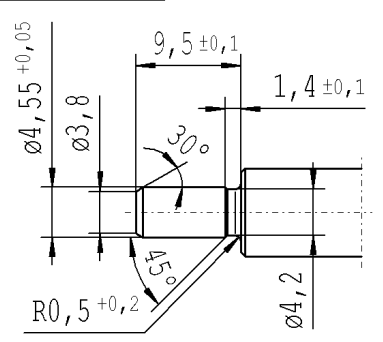
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supp No.	material no.		A	E
	10006248 Tab. XVI version 1	10028959 Tab. I version 2	overall length	length without endfitting stud
58	550465	550465	135.0	125.5
59	554050	554050	236.5	227.0
60	558591	558591	287.0	277.5
61	563610	563610	360.0	350.5
62	564566	564566	126.5	117.0
63	572214	572214	348.0	338.5
64	580579	580579	131.5	122.0
65	587510	587510	163.5	154.0
66	592290	592290	195.0	185.5
67	593246	593246	275.0	265.5
68	597787	597787	225.0	215.5
69	602328	602328	285.0	275.5
70	614517	614517	88.5	79.0
71	625033	625033	186.0	176.5
72	625750	625750	174.0	164.5
73	648216	648216	327.0	317.5
74	653952	653952	224.0	214.5
75	674267	674267	237.0	227.5
76	686934	686934	375.0	365.5



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old	Tab IV		5°					Edge tolerances acc. to DIN ISO 13715					
Field	C-F 8		B/6-7					Surface finish DIN EN ISO 1302					
Date/Name	16.12.2020 Hein		08.04.2021 Hein					Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Chg. No.	693200		696948					STABILUS	PISTON ROD		Document No.: 10254976		
Rev.	3		3										Material No.:

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