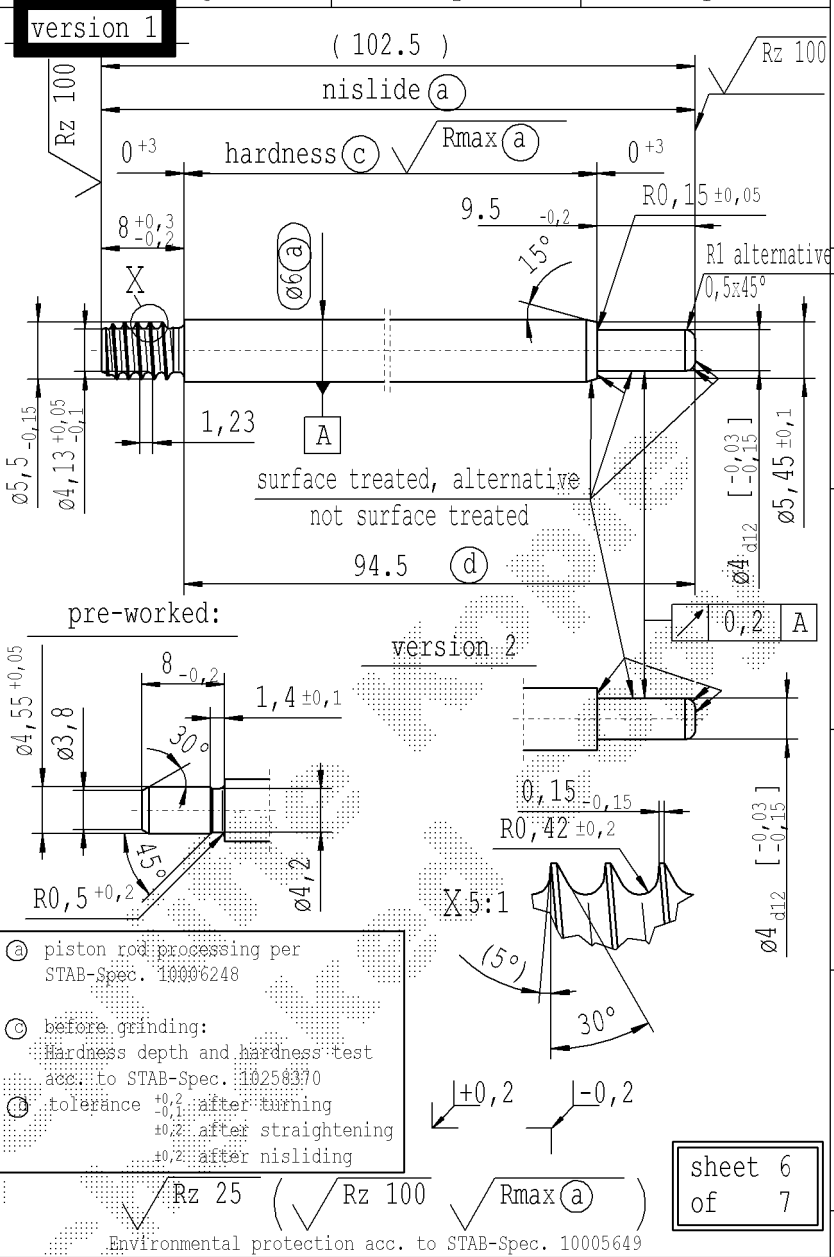


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.					A	B	C	D
	table IV nislide black	table V Nislide light	table VIII nislide black polished	only STUS/STMX table X Nislide 'G'	without surface	overall length	stud length piston side	length without end-fitting stud	version
182					739954	189.0	9.5	181.0	1
183		643638				156.0	13	148.0	1
184		060957				225.0	9.5	217.0	1
185		701716				81.0	9.5	73.0	1
186					140304	191.5	9.5	183.5	1
187					176632	108.0	9.5	100.0	1
188	874989					228.0	9.5	220.0	1
189					878335	228.0	9.5	220.0	1
190	764097			764097		171.0	9.5	163.0	1
191	999273			999273		114.0	9.5	106.0	1
192	051878			051878		72.0	9.5	64.0	1
193					753105	87.0	9.5	79.0	1
194					756929	101.0	9.5	93.0	1
195	091315			091315		138.0	9.5	130.0	1
197					091793	174.0	9.5	166.0	1
198	159671			159671		372.0	9.5	364.0	1
199		228981				111.0	9.5	103.0	1
200		753587				279.0	9.5	271.0	1
201		984461				129.0	13	121.0	1
202	146051			146051		88.0	9.5	80.0	1
203	596805					123.0	9.5	115.0	1
204	235200			235200		231.0	9.5	223.0	1
205	706508			706508		210.0	9.5	202.0	1
206	849192			849192		102.5	9.5	94.5	1
207		367135				222.0	9.5	214.0	1
208	517945			517945		106.0	9.5	98.0	1
209					518423	106.0	9.5	98.0	1
210		654653				273.0	9.5	265.0	1
211	588692			588692		84.0	8	76.0	1



(a) piston rod processing per STAB-Spec. 10006248

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerance $\pm 0,2$ after turning $\pm 0,2$ after straightening $\pm 0,2$ after nislide

sheet 6
of 7

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	position of angle 5° corrected 8 $\pm 0,2$				© = acc. STAB-Spec. 10258370		(5°)		
old	wrong position of angle 5°				© = RHT 0,4 ... 0,7 mm		5°		
Field	B-C/1-2 F/3				B 2-4		C/2		
Date/Name	08.04.2019 Hein				14.05.2019 Jablonski		30.03.2021 Hein		
Chg. No.	677381				678671		696923		
Rev.	10				11		12		

Material: mat.No.: 0310707

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

Edge tolerances acc. to DIN ISO 13715

Surface finish acc. to DIN EN ISO 1302

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Document No.: 10016564

Material No.:

STABILUS PISTON ROD