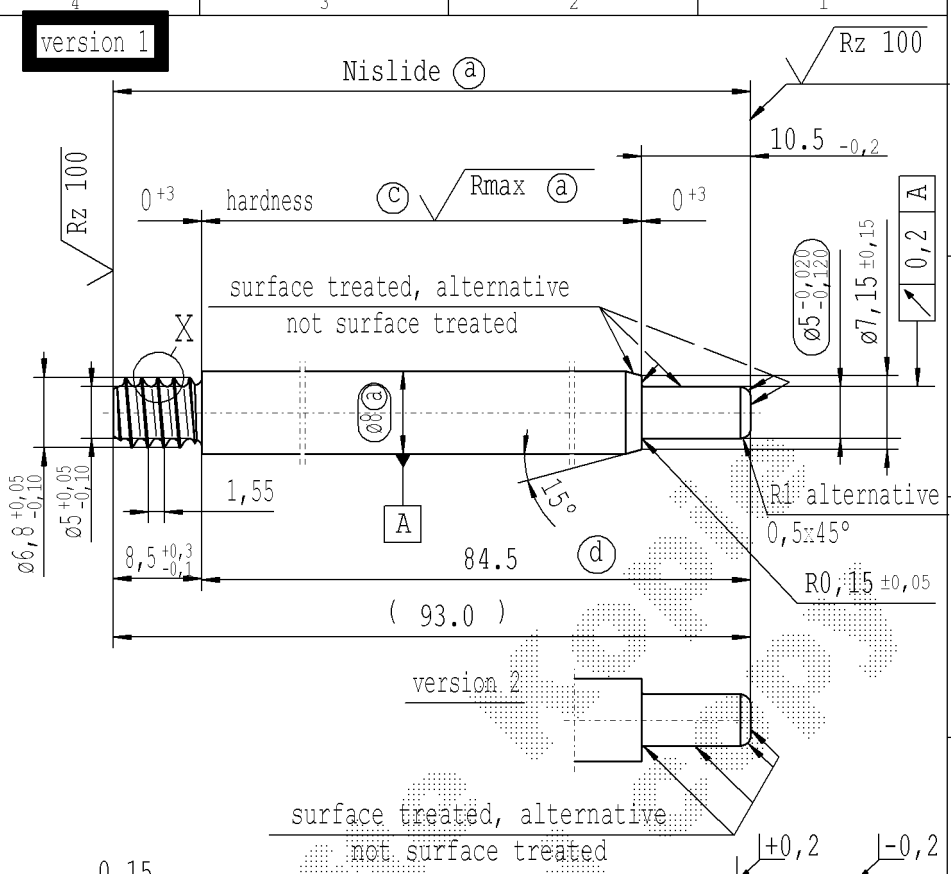


Ident. Doc.: SN 2663CB@msc11.dadm: 14/11/2022 - 7:16

The print-out is not subject to the modification service.

Intended for internal and supplier use

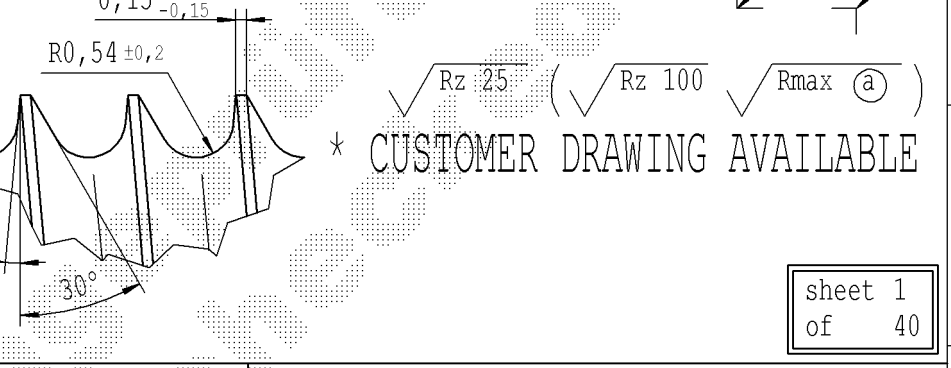
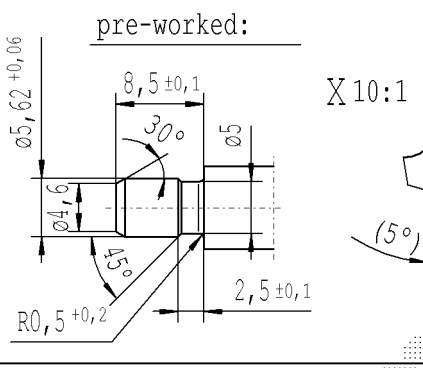
supp No.	material no.				KOST without surface treatment	overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
	table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black polished	table X Nislide "G"						
1	228246			228246		127.0	10.5	118.5	1	
2	9203DW			9203DW		258.0	10.5	249.5	1	
3	1051FS			1051FS		243.0	10.5	234.5	1	
4	1054FD					270.0	10.5	261.5	1	x
5				334602		273.0	10.5	264.5	1	
6	1893FJ					297.0	10.5	288.5	1	x
7				760261		309.0	10.5	300.5	1	
8			6351PZ			273.0	10.5	264.5	1	
9	1973FO			1973FO		219.0	10.5	210.5	1	
10	2188FE			2188FE		132.0	10.5	123.5	1	
11	2785FE			2785FE		261.0	10.5	252.5	1	
12	2793FI		4337GF	2793FI		267.0	10.5	258.5	1	
13	2823FO			2823FO		276.0	10.5	267.5	1	
14	2834FF			2834FF		93.0	10.5	84.5	1	
15				88454I		379.5	10.5	371.0	1	
16	2846FQ			2846FQ	958870	378.0	10.5	369.5	1	
17	0303IN			0303IN		231.0	10.5	222.5	1	



(a) piston rod processing acc. STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension $-0,046$ $-0,057$ Rmax after grinding $\leq 1,5 \mu m$

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $+0,2$ after turning $-0,1$ after straightening $+0,3$ after nisliding



* CUSTOMER DRAWING AVAILABLE

sheet 1 of 40

A				ATAG CQI-standards acc. to STAB-Spec. 10027892				Environmental protection acc. to STAB-Spec. 10005649							
DE: X	EN: X	ES: X	IT: X	PR: X	FR: X	RO: X	CAD created document handwritten changes not permitted				Material: mat.no: 010731	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 08.11.1999	Name: Mohrs
new	= acc. STAB-Spec. 10258370			FN parts removed-		-	(5%) no technical change, no new first sample required				Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked: 31.03.2021	Klinkner	
old	= RHT 0,4 0,7 mm			Pos. number changed	AG 008/14	5°					We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Document No.: 10001245
Field	B 7-8			-	B2	B/4-5									
Date/Name	17.04.2019 Donat			22.04.2020 Höfer		31.03.2021 Hein									
Chg. No.	677953			688065		696924									
Rev.	80			81		81									

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PISTON ROD