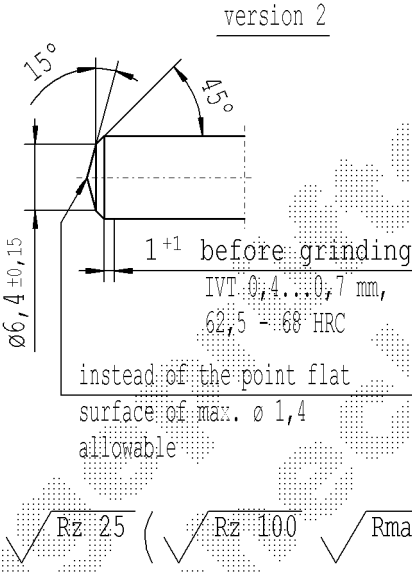
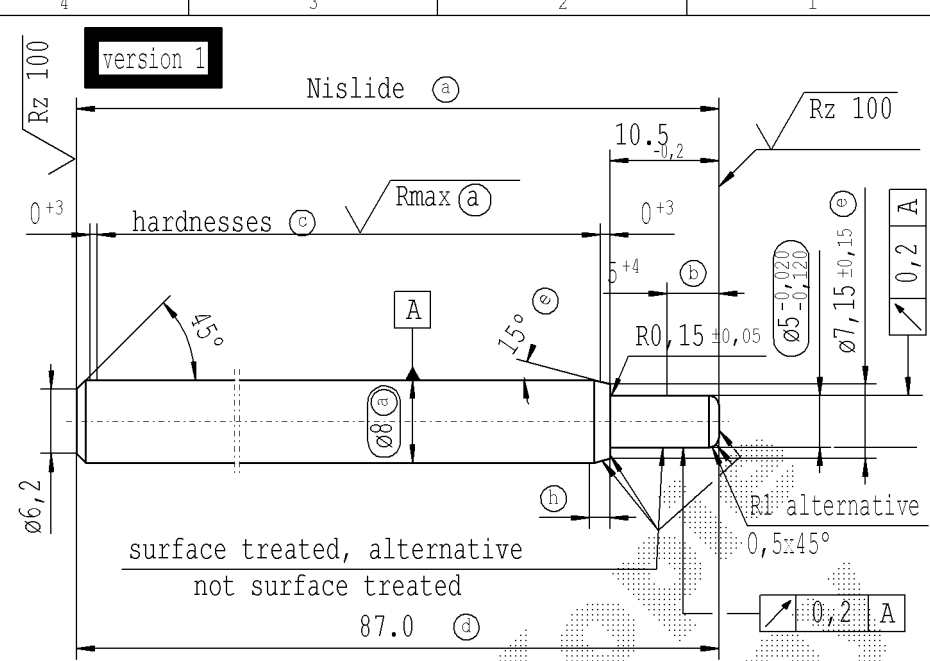


The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

Ident. Doc.: SN 53.11=0004341=5/4/2023 - 7:21

F	supp. No.	material no.					A	B	F
		surface treatment processing acc. to STAB-Spec. 10006248							
E		table IV	table V	table VIII	table X	table XVI	overall length	stud length piston side	version
		Nislide black	Nislide light	Nislide black	Nislide "G"	Nislide black			
	146	2214KM				2214KM	117.0	10.5	1
	147	967297			967297		252.0	10.5	1
	148	4579AI				4579AI	168.0	10.5	2
	152	643270			643270		183.0	10.5	1
	153	643319			643319		158.0	10.5	1
	154	186201			186201		134.5	10.5	1
	155	643327					107.0	10.5	1
	156	866229					103.5	10.5	1
	157	643211			643211		97.0	10.5	1
	161	751944			751944		72.0	10.5	1
	164	387266			387266		318.0	10.5	1
	165	643343			643343		243.5	10.5	1
	166	643254			643254		221.5	10.5	1
	167	643238			643238		210.5	10.5	1
	168	8002BD			8002BD		200.0	10.5	1
	169	643300			643300		164.5	10.5	1
	170	186554					167.5	10.5	1
	172	9406HE					279.0	15.0	1
	173	5942ME					118.5	10.5	1
	175			6087MK			208.0	10.5	1
	177			6097ME			448.5	10.5	1
	179	6103MR					298.0	10.5	1
	181	6839MB					256.0	10.5	1
	184	7117MK			7117MK		115.5	11	1
	189	0727NO			0727NO		154.0	10.5	1
	191	0741NE			0741NE		435.0	10.5	1
	195	0842NU			0842NU		87.0	10.5	1
	197	0909NC			0909NC		126.0	10.5	1
	199	1806NQ			1806NQ		148.0	10.5	1



- (a) piston rod processing acc. to STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension 0.045 ± 0.001 Rmax after grinding: $\leq 1,5 \mu m$
- (b) surface chrome-free
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: $+0.2 \pm 0.1$ after turning $+0.3$ after straightening $+0.3$ after chroming/nisliding
- (e) assy. chamfer only for stud length 10,5 and 11,0 mm
- (h) max. 2 mm chrome-free qualified layer thickness, no test range

AIAG CQI-standards acc. to STAB-Spec. 10027692						Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted								
new	chrome DOK 10214401			Tab.XVI		Creation of romanian drawing	© = acc. STAB-Spec. 10258370	10003762	Material: mat.no.: 010731			All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
old	-			-		-	© = RHT 0,4 ... 0,7 mm	10232403	Edge tolerances acc. to DIN ISO 13715			Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Mohrs
Field	Pos 7B, 9D, 115, 137, 185			-		-	C 1-2	Pos. 419 759568	Surface finish: DIN EN ISO 1302			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
Date/Name	06 08 2014 Höfer			07.10.2015 Höfer		08.04.2016 YaMueller	08.05.2019 Jablonski	04.04.2023 Donat	Registries: Zchng.-gl.: Nr. v. 01.07.1997			Document No.: 10003762			
Chg. No.	615932			629279		635494	678350	721664	STABILUS			Material No.:			
Rev.	4B			49		50	51	52	PISTON ROD			sheet 5 of 11			