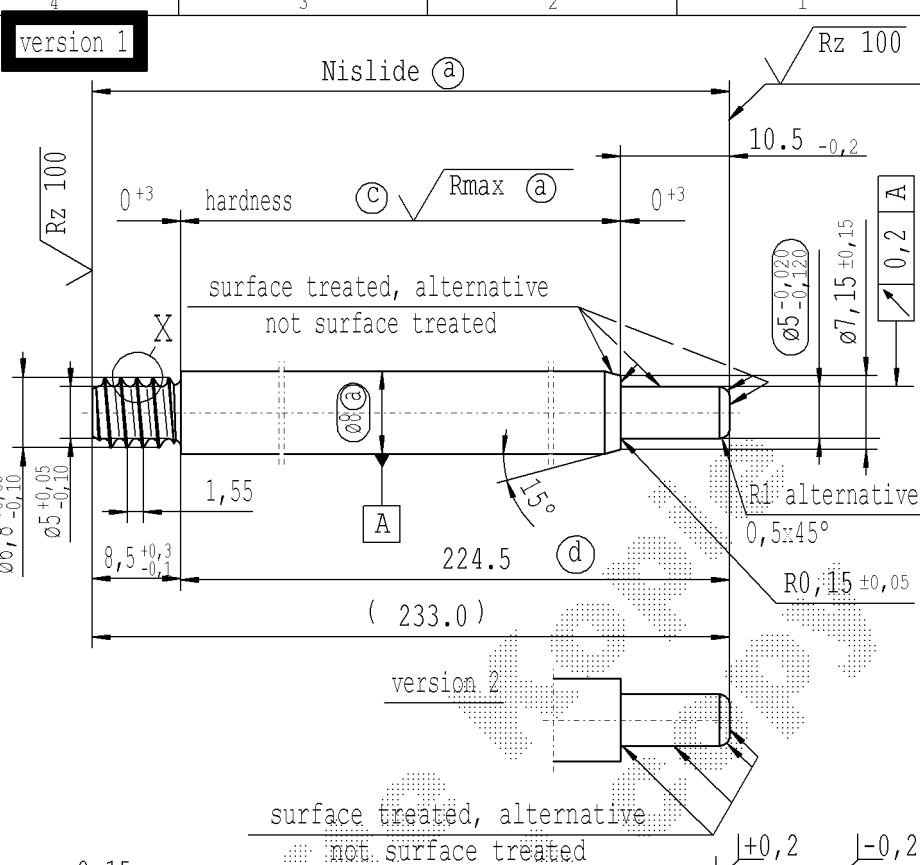


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: SN 2663CB@ms11.dsr: 14/11/2022 - 7:16

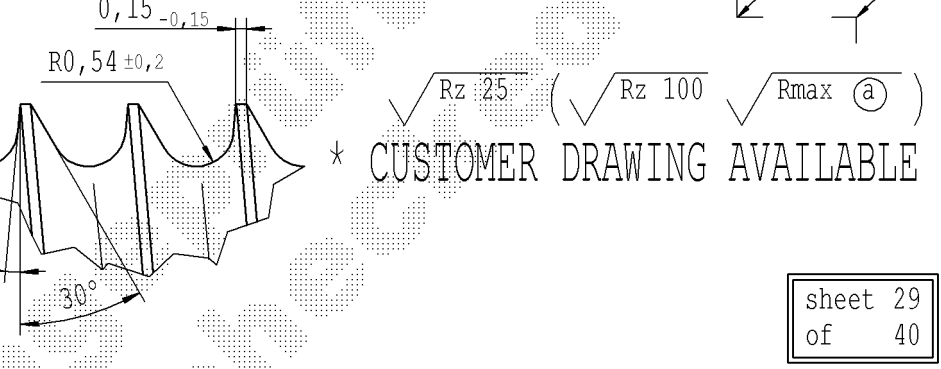
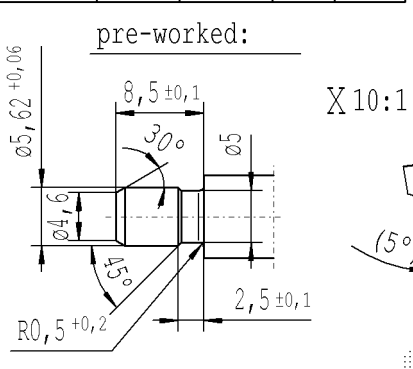
supp No.	material no.				KOST without surface treatment	A	B	E	F	G
	table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black polished	table X Nislide "G"		overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
486	760026			760026	220.0	10.5	211.5	1		
487	787989			787989	216.0	11	207.5	1		
488				172087	129.0	10.5	120.5	1		
489	437855			437855	287.5	10.5	279.0	1		
490	446459			446459	138.5	10.5	130.0	1		
491	814991			814991	233.0	10.5	224.5	1		
492	108514				141.0	10.5	132.5	1	X	
493		548991			219.0	10.5	210.5	1		
494	705297				216.0	10.5	207.5	1	X	
495				753814	291.0	10.5	282.5	1		
496	864710			864710	225.0	11	216.5	1		
497				151057	321.0	10.5	312.5	1		
498	186668			186668	384.0	22.5	375.5	2		
499	816194			816194	172.0	10.5	163.5	1		
500	774845			774845	223.5	16.5	215.0	2		
501		822886			345.0	10.5	336.5	1		
502	831010			831010	284.5	10.5	276.0	1		



(a) piston rod processing acc. STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension $-0,046$ $-0,057$ Rmax after grinding $\leq 1,5 \mu\text{m}$

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $+0,2$ $-0,1$ after turning
 $+0,3$ after straightening
 $+0,3$ after nisliding



* CUSTOMER DRAWING AVAILABLE

sheet 29
of 40

A				ATAG CQI-standards acc. to STAB-Spec. 10027892				Environmental protection acc. to STAB-Spec. 10005649								
DE: X	EN: X	ES: X	IT: X	PR: X	FR: X	RO: X	CAD created document handwritten changes not permitted				Material: mat.no.: 010731	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 08.11.1999	Name: Mohrs	
new	= acc. STAB-Spec. 10258370			FN parts removed-		-	(5%) no technical change, no new first sample required				Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked: 31.03.2021	Klinkner		
old	= RHT 0,4 0,7 mm			Pos. number changed	AG 008/14	5°					We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Document No.: 10001245	
Field	B 7-8			-	B2	B/4-5									Material No.:	
Date/Name	17.04.2019 Donat			22.04.2020 Höfer		31.03.2021 Hein										
Chg. No.	677953			688065		696924										
Rev.	80			81		81										

STABILUS

PISTON ROD