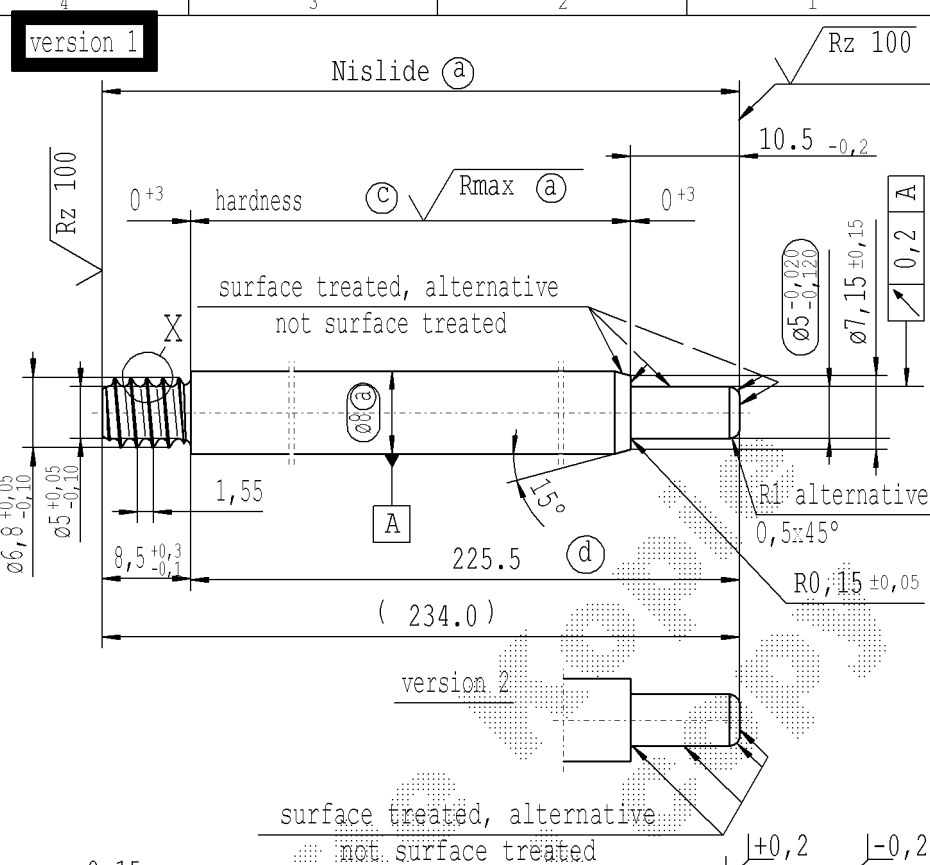


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: SN 2663CB@msc11.donat: 14/11/2022 - 7:16

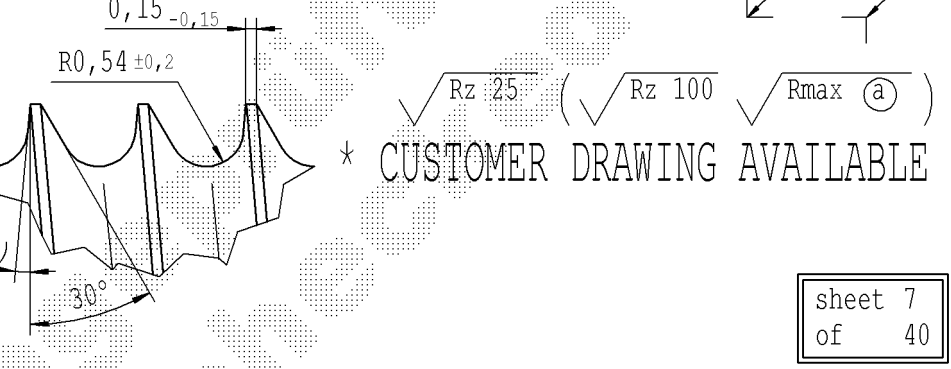
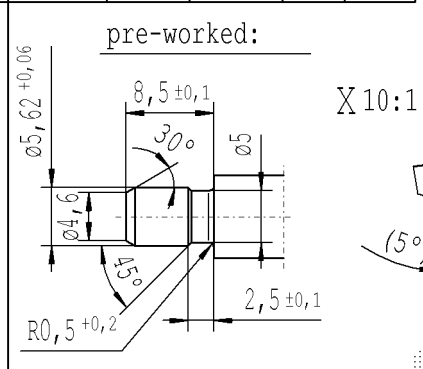
supp No.	material no.				KOST without surface treatment only for STUS / STMX	A	B	E	F	G
	table IV Nislide black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislide light	table VIII Nislide black polished	table X Nislide "G"		overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
103	0402KD			0402KD	336.0	10.5	327.5	1		
104	0885KU			0885KU	234.0	10.5	225.5	1		
105	0917KS			0917KS	204.0	10.5	195.5	1		
106	0925KW			0925KW	261.0	10.5	252.5	1		
107	0936KL			0936KL	300.0	10.5	291.5	1		
108	0959KL			0959KL	237.0	10.5	228.5	1		
109	0994KM			0994KM	270.0	10.5	261.5	1		
110	1011KW			1011KW	330.0	10.5	321.5	1		
111	8609IG			8609IG	144.0	10.5	135.5	1		
112	9958HK			9958HK	297.0	10.5	288.5	1		
113	9342ID			9342ID	279.0	10.5	270.5	1		
114	9116IP			9116IP	135.0	10.5	126.5	1		
115	1251KL			1251KL	165.0	10.5	156.5	1		
116	2194KZ			2194KZ	327.0	10.5	318.5	1		
117	8331IW			8331IW	99.0	10.5	90.5	1		
118	8349ID			8349ID	182.5	10.5	174.0	1		
119	7291IB			7291IB	170.5	10.5	162.0	1		



(a) piston rod processing acc. STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension $-0,046$ $-0,057$ Rmax after grinding $\leq 1,5 \mu\text{m}$

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $+0,2$ $-0,1$ after turning
 $+0,3$ after straightening
 $+0,3$ after nisliding



A				AIAG CQI-standards acc. to STAB-Spec. 10027892				Environmental protection acc. to STAB-Spec. 10005649							
DE: X	EN: X	ES: X	IT: X	PR: X	FR: X	RO: X	CAD created document handwritten changes not permitted				Material: mat.no.: 010731	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 08.11.1999	Name: Mohrs
new	= acc. STAB-Spec. 10258370		FN parts removed-	-	(5%) no technical change, no new first sample required			Surface finish: DIN EN ISO 1302	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked: 31.03.2021	Document No.: 10001245	Material No.:		
old	= RHT 0,4 0,7 mm		Pos. number changed	AG 008/14	5°			Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.						
Field	B 7-8		-	B2	B/4-5			Reguliertes Zeichnungs-Nr. v. 17.12.1998	PISTON ROD						
Date/Name	17.04.2019 Donat		22.04.2020 Höfer		31.03.2021 Hein			STABILUS							
Chg. No.	677953		688065		696924										
Rev.	80		81		81										

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