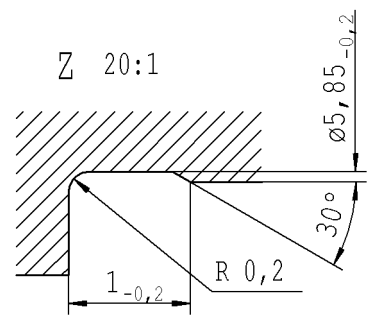
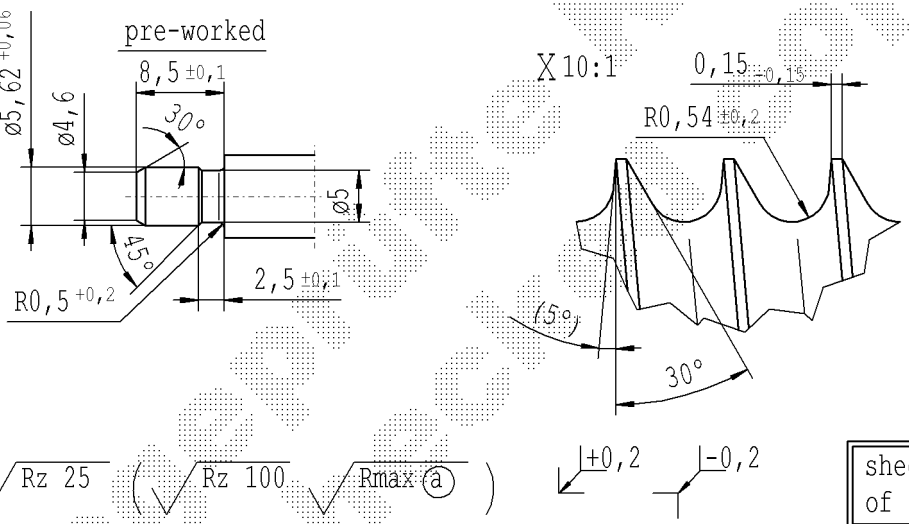
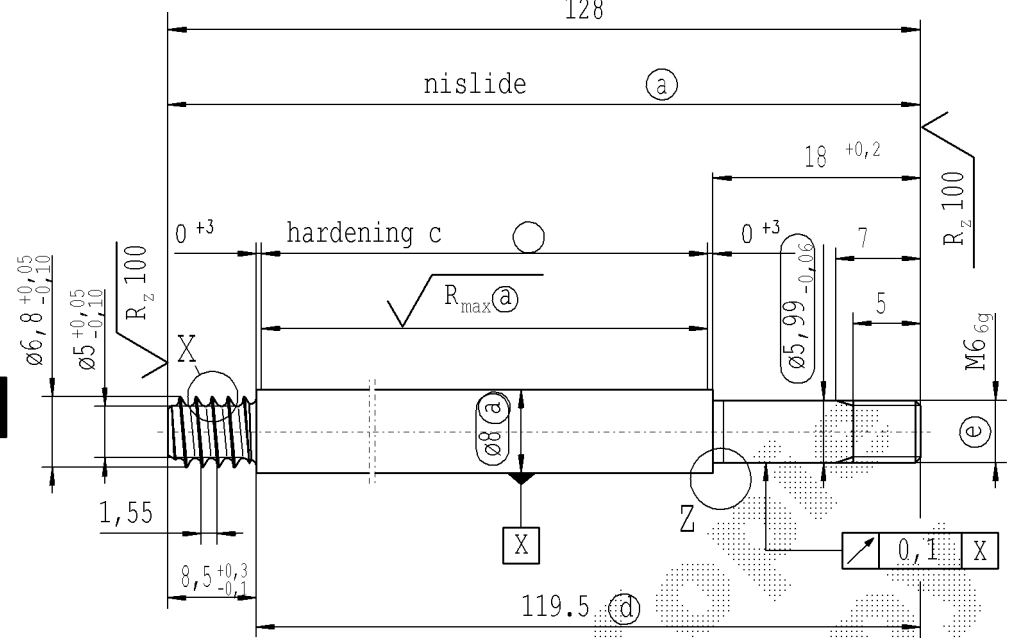


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.			A overall length	B stud length	C threads length thread-on-bar	D threads length plus run-out	E length without end-fitting stud
	surface treatment processing acc. to STAB-Spec. 10006248, Nislid Tab. IV	Nislid Tab. X	table XVI Nislid black					
1	7256NH	4496VP		203	18	5	7	194.5
2	6255QI		6255QI	166	18	5	7	157.5
3	5731UY		5731UY	235	19.5	7	8.5	226.5
4	013780			267	18	5	7	258.5
5	019647			102	18	5	7	93.5
6	552335			174	19.5	7	8.5	165.5
7	538236			93	19.5	7	8.5	84.5
8		945972		128	18	5	7	119.5
9		822651		192	18	5	7	183.5
10	644357			142	18	5	7	133.5



- Ⓐ piston rod processing acc. to STAB-Spec. 10006248
- Ⓑ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- Ⓒ tolerance $+0,2$ after turning $\pm 0,3$ after straightening $\pm 0,3$ after nisliding
- Ⓓ threaded stud rough-turned dimension $\varnothing 5,29_{-0,06}$ thread roll tolerance 6e acc. to DIN ISO 965-3



sheet 1
of 2

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: 22/07/2023 - 10:30

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			
new	Tab. XVI		rom. version created		position of angle 5° corrected 8,5 $+0,1$ $-0,1$		Ⓒ = acc. STAB-Spec. 10258370		(5°)	
old	-		-		wrong position of angle 5° (8,5)		Ⓒ = RHT 0,4 ... 0,7 mm		(8°)	
Field	-		-		B-C/1-2 D/4		B 7-8		B/2-3	
Date/Name	20.11.2015 Kievernagel		27.04.2016 Jablonski		08.03.2019 Hein		14.05.2019 Jablonski		22.04.2021 Hein	
Chg. No.	631024		637364		675165		678534		696949	
Rev.	8		9		10		11		12	

Material: mat. no. 010731

Edge tolerances acc. to DIN ISO 13715

Surface finish acc. to DIN EN ISO 1302

Registries:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Drawn by	04.05.2000	Bo.
Checked	22.04.2021	Klinkner
Document No.:	10013860	
Material No.:		