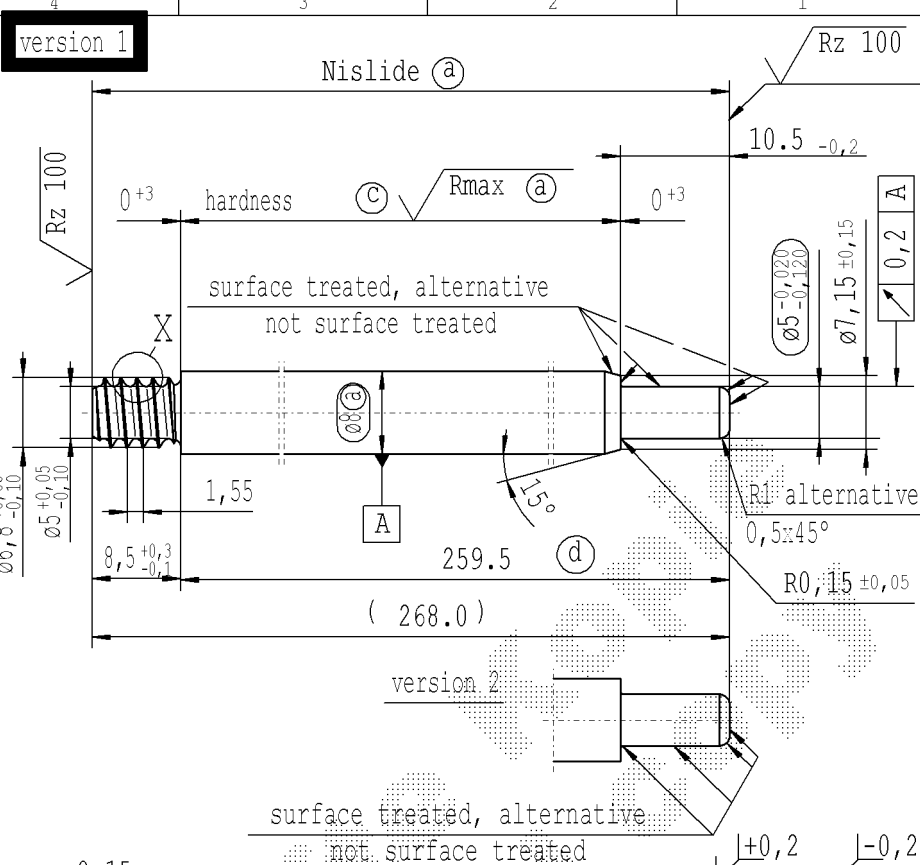


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: SN 2663CB-mw-e11-darum: 7/6/2023 - 13:29

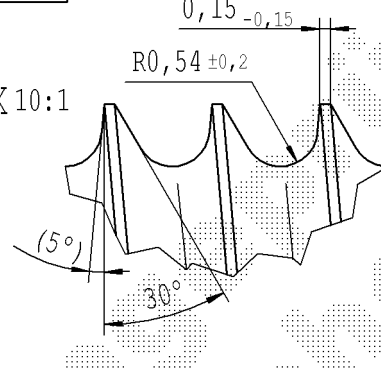
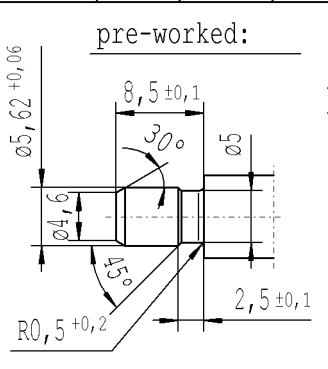
supp No.	material no.				KOST without surface treatment	A	B	E	F	G
	table IV Nislid black for STUS / STMX table IV acc. STAB-Spec. 10210309	table V Nislid light	table VIII Nislid black polished	table X Nislid "G"		overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
695				432167		324.0	10.5	315.5	1	
696				433601		201.0	10.5	192.5	1	
697	452004			452004		268.0	10.5	259.5	1	
698				467300		202.0	10.5	193.5	1	
699				609027		238.0	10.5	229.5	1	
700				722791		180.0	10.5	171.5	1	
701	138199			138199		196.5	10.5	188.0	1	
702				144413		291.5	10.5	283.0	1	
703	582978			582978		144.0	11	135.5	1	



(a) piston rod processing acc. STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension $-0,046$ $-0,057$ Rmax after grinding $\leq 1,5 \mu\text{m}$

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $+0,2$ $-0,1$ after turning
 $+0,3$ after straightening
 $+0,3$ after nisliding



* CUSTOMER DRAWING AVAILABLE

sheet 40 of 40

A					AIAG CQI-standards acc. to STAB-Spec. 10027692					Environmental protection acc. to STAB-Spec. 10005649						
DE: X	EN: X	ES: X	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
new	= acc. STAB-Spec. 10258370		FN parts removed-		-		(5°) no technical change, no new first sample required			mat.no.: 010731	Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768 mK		Drawn by	Mohrs
old	= RHT 0,4 0,7 mm		Pos. number changed		AG 008/14		5°			Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked		31.03.2021	Klinkner
Field	B 7-8		-		B2		B/4-5			Surface finish: DIN EN ISO 1302	Document No.:		10001245			
Date/Name	17.04.2019 Donat		22.04.2020 Höfer		31.03.2021 Hein					Registries:	Material No.:					
Chg. No.	677953		688065		696924					Zchang: gl.; Nr. v. 17.12.1998						
Rev.	80		81		81					STABILUS	PISTON ROD					