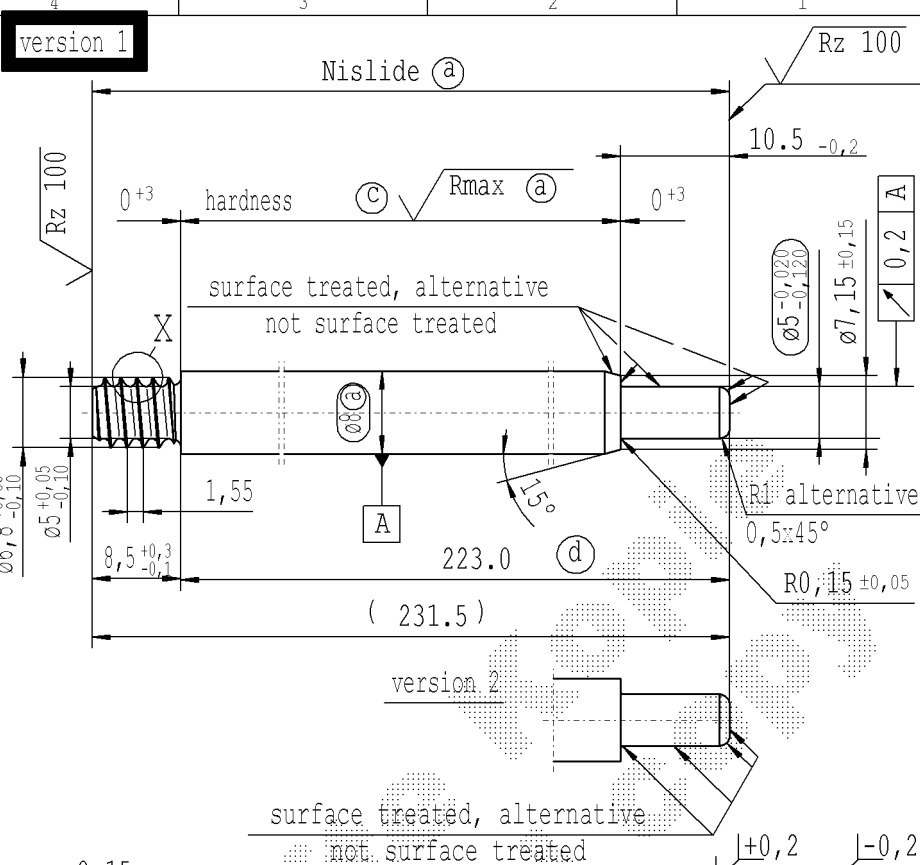


The print-out is not subject to the modification service.

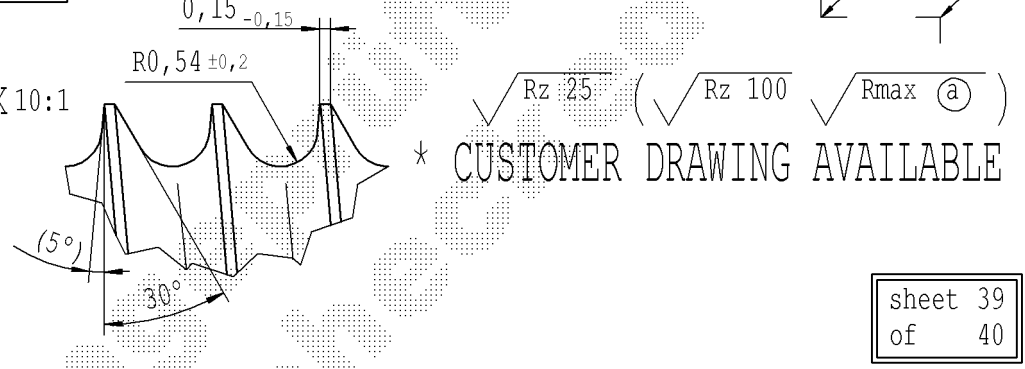
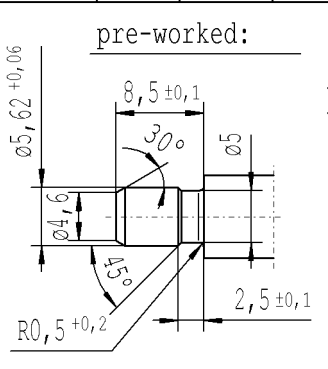
Intended for internal and supplier use

Ident. Doc.: SN 2663CB@msc11.dadm: 14/11/2022 - 7:16

supp No.	material no.				KOST without surface treatment	A	B	E	F	G
	table IV Nislid black for STUS / STMX acc. STAB-Spec. 10210309	table V Nislid light	table VIII Nislid black polished	table X Nislid "G"		overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
677	389377			389377		69.0	10.5	60.5	1	
678	098993			098993		197.5	10.5	189.0	1	
679	099471			099471		296.5	10.5	288.0	1	
680	105685			105685		236.5	10.5	228.0	1	
682				825314		402.0	22.5	393.5	2	
683	709639			709639		405.0	10.5	396.5	1	
684	141299			142255		243.0	10.5	234.5	1	
685	348034			348034		231.5	10.5	223.0	1	
686	438137			438137		225.0	16.5	216.5	2	
687				313861		195.0	10.5	186.5	1	
688				324616		144.0	10.5	135.5	1	
689				324855		144.0	10.5	135.5	1	
690				325094		213.0	10.5	204.5	1	
691				326528		166.0	10.5	157.5	1	
692				327962		189.0	10.5	180.5	1	
693				328201		147.0	10.5	138.5	1	
694				767483		195.0	10.5	186.5	1	



- (a) piston rod processing acc. STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension $-0,046$ $-0,057$ Rmax after grinding $\leq 1,5 \mu\text{m}$
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: $+0,2$ $-0,1$ after turning
 $+0,3$ after straightening
 $+0,3$ after nisliding



sheet 39
of 40

A				AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649				
DE: X	EN: X	ES: X	IT: X	PR: X	FR: X	RO: X	CAD created document handwritten changes not permitted					
new	= acc. STAB-Spec. 10258370		FN parts removed-		-		(5%) no technical change, no new first sample required					
old	= RHT 0,4 0,7 mm		Pos. number changed		AG 008/14		5°					
Field	B 7-8		-		B2		B/4-5					
Date/Name	17.04.2019 Donat		22.04.2020 Höfer		31.03.2021 Hein		Material: mat.no.: 010731					
Chg. No.	677953		688065		696924		All dimensions are in mm					
Rev.	80		81		81		Scale: (Original DIN A3) 2:1					
							Surface finish: DIN EN ISO 1302					
							Edge tolerances acc. to DIN ISO 13715					
							Regulations: Zschang: Nr. v. 17.12.1998					
							We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.					
							STABILUS PISTON ROD					
							Document No.: 10001245					
							Material No.:					
							Date: 08.11.1999 Name: Mohrs					
							Checked: 31.03.2021 Klinkner					