

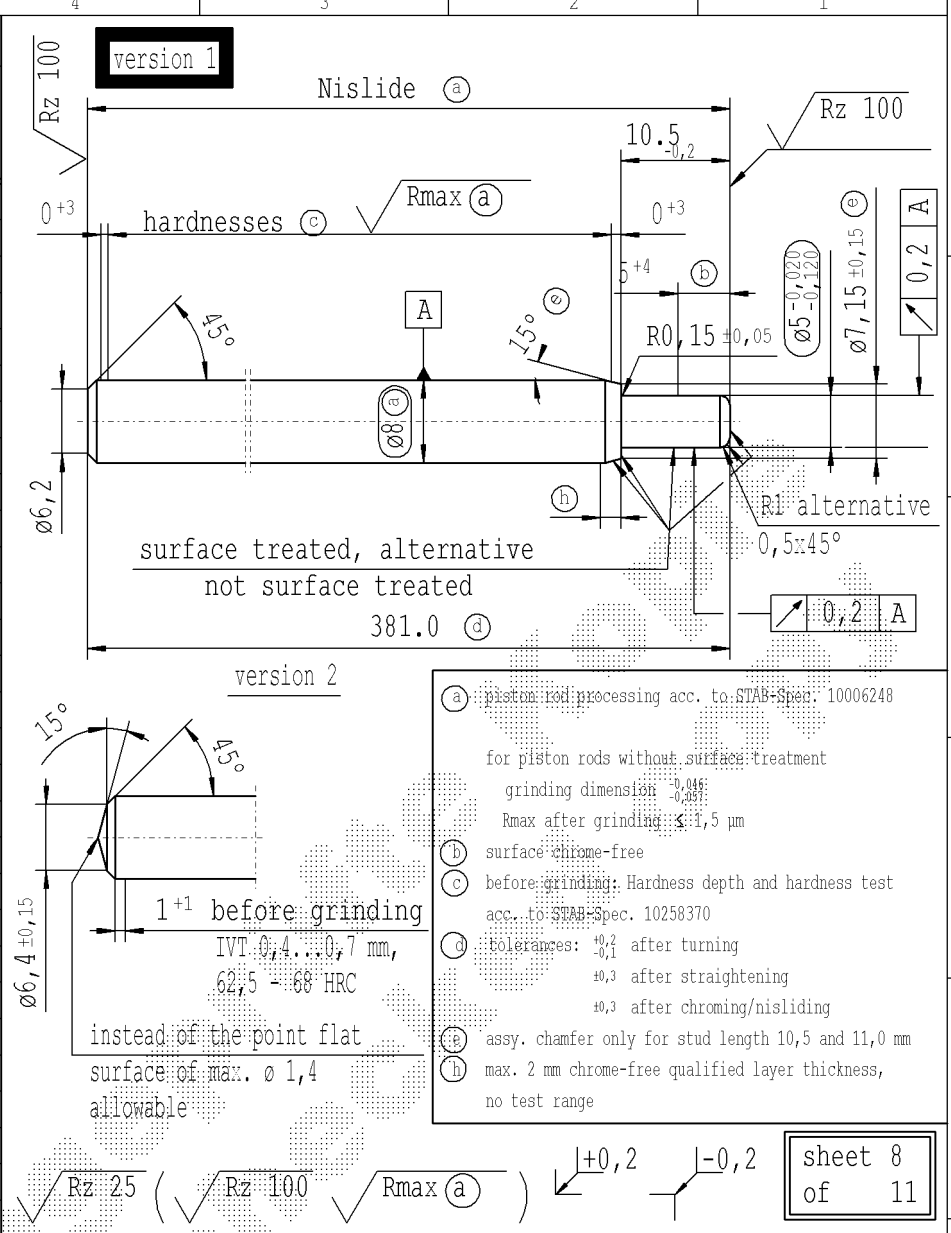
Ident. Doc.: SN 53.11=000431= 5/4/2023 - 7:21

The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

EN

F	supp. No.	material no.					A	B	F
		surface treatment processing acc. to STAB-Spec. 10006248							
		table IV Nislide black	table V Nislide light	table VIII Nislide black	table X Nislide "G"	table XVI Nislide black			
316	503356				503356		93.0	10.5	1
317	393895						282.0	10.5	1
318	812145						132.0	11	1
319	836045						123.0	10.5	1
320	888625						345.0	10.5	1
E	321				443369		219.0	10.5	1
	322				443847		298.0	10.5	1
	323				444325		210.0	10.5	1
	324				446954		135.0	10.5	1
	325				448149		93.0	10.5	1
	326				455797		243.0	10.5	1
D	328				481848		120.0	10.5	1
	329				488779		156.0	10.5	1
	330				489735		79.0	10.5	1
	331				490691		225.0	10.5	1
	332				491408		213.0	10.5	1
	333				967735		144.0	10.5	1
	334				968452		366.0	10.5	1
C	335				982314		282.0	10.5	1
	336				994264		174.0	10.5	1
	337				995937		249.0	10.5	1
	338				046630		153.0	10.5	1
	339				049737		207.0	10.5	1
	340				050454		102.0	10.5	1
	341				329367		174.0	10.5	1
B	342				582468		381.0	10.5	1
	343				392704		198.0	10.5	1
	344				404415		186.0	10.5	1
	345				808562		121.0	10.5	1



- (a) piston rod processing acc. to STAB-Spec. 10006248 for piston rods without surface treatment grinding dimension  $0,045 \pm 0,015$  Rmax after grinding:  $\leq 1,5 \mu m$
- (b) surface chrome-free
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances:  $+0,2$  after turning,  $-0,1$  after straightening,  $+0,3$  after chroming/nislanding
- (e) assy. chamfer only for stud length 10,5 and 11,0 mm
- (h) max. 2 mm chrome-free qualified layer thickness, no test range

sheet 8 of 11

AIAG CQI-standards acc. to STAB-Spec. 10027692						Environmental protection acc. to STAB-Spec. 10005649									
DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted								
new	chrome DOK 10214401			Tab.XVI		Creation of romanian drawing	© = acc. STAB-Spec. 10258370	10003762	Material: mat.no.: 010731			All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
old	-			-		-	© = RHT 0,4 ... 0,7 mm	10282403	Edge tolerances acc. to DIN ISO 13715			Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	23.11.1999 Mohrs
Field	Pos 7B, 9D, 115, 137, 185			-		-	C 1-2	Pos. 419 759568	Surface finish: DIN EN ISO 1302			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.:
Date/Name	06 08 2014 Höfer			07.10.2015 Höfer		08.04.2016 YaMueller	08.05.2019 Jablonski	04.04.2023 Donat	Regilles: Zchng: gll: Nr. v. 01.07.1997			10003762			
Chg. No.	615932			629279		635494	678350	721664	STABILUS			PISTON ROD			Material No.:
Rev.	4B			49		50	51	52							