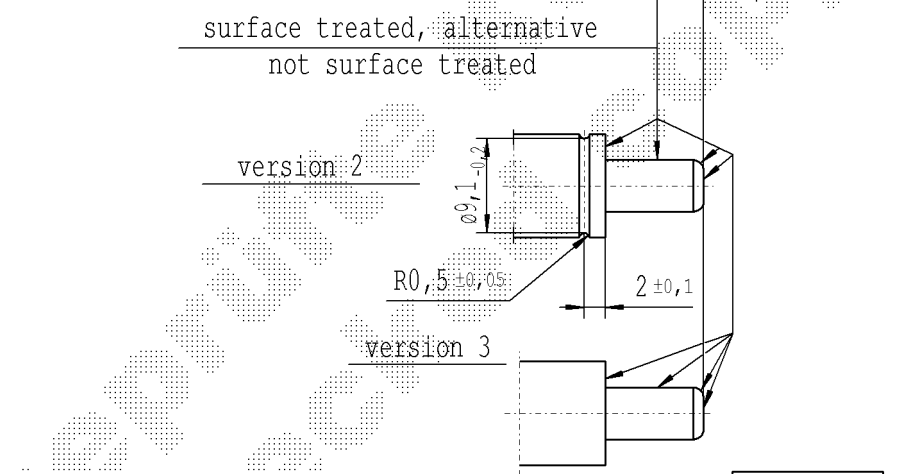
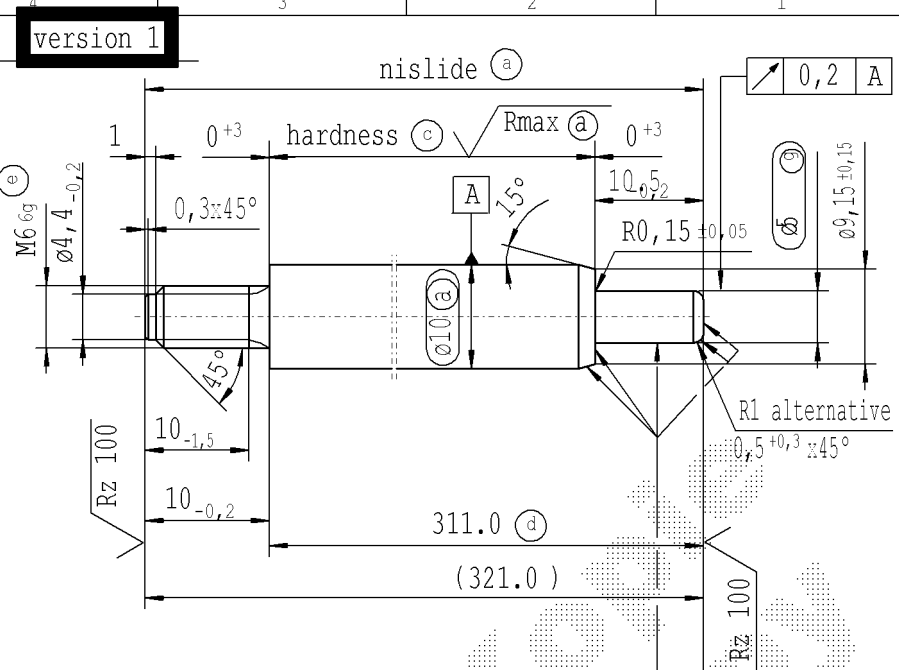


The print-out is not subject to the modification service.

Intended for internal and supplier use

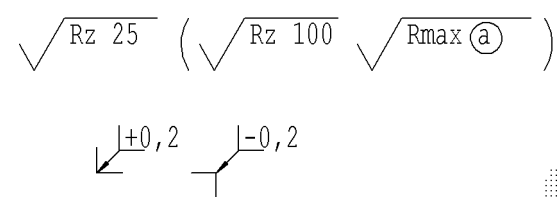
Ident. Doc.: SN 53.11.11.1402mm.16.02/2023 - 12.11

supp No.	material no.				A	B	C	D	E	F
	table IV Nislide black	table VIII Nislide black	table V Nislide light	table X Nislide "G"	overall length	stud length end-fitting side	stud length piston side	stud ø piston side	length without end-fitting stud	version
1				2979BT	129.0	6	10.5	5	123.0	1
2				5695LL	315.0	7	10.5	5	308.0	1
4				662917	264.0	10	10.5	5	254.0	1
5				022021	210.0	7	10.5	5	203.0	1
6				8409EJ	111.0	6	10.5	5	105.0	1
7				4078GY	78.0	6	10.5	5	72.0	1
8				8739GQ	93.0	7	10.5	5	86.0	1
9				6299IX	138.0	10	10.5	5	128.0	1
10				2436KD	126.0	6	10.5	5	120.0	1
11				454281	132.0	6	10.5	5	126.0	1
14		27520U		291518	315.0	7	10.5	5	308.0	1
17				205915	321.0	10	10.5	5	311.0	1
18				3366E1	282.0	10	15.0	5	272.0	3
19				386782	330.0	10	10.5	5	320.0	1
21				5293LW	111.0	7	10.5	5	104.0	1
23				2425MG	114.0	7	10.5	5	107.0	1
28				0393PM	198.0	7	10.5	5	191.0	1



sheet 1
of 11

- (a) piston rod processing per STAB-Spec. 10006248
- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerance $\begin{matrix} +0,2 \\ -0,1 \\ +0,3 \text{ after straightening} \\ +0,3 \text{ after nisliding} \end{matrix}$
- (e) threaded stud rough-turned dim. $\begin{matrix} \text{ø}5,29 \pm 0,06 \\ \text{thread roll tolerance } 6e \\ \text{thread tolerances acc. to DIN ISO 965-3} \end{matrix}$
- (g) stud $\begin{matrix} \text{ø}5 \pm 0,020 \\ -0,120 \end{matrix}$ $\begin{matrix} \text{ø}8 \text{ d}12 \left[\begin{matrix} -0,040 \\ -0,190 \end{matrix} \right]$



DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:
new	version 3	B _{-0,2}	Nislide Tab.V	version 3	Supplier / KOST w/o surface	rom. version created	© = acc. STAB-Spec. 10258370			mat. no.: 010715
old	version 2	B _{+0,2}	-	version 1	internal / -	-	© = RHT 0,4 _{0,1} 0,7 mm			Edge tolerances acc. to DIN ISO 13715
Field	Pos.54	D4	A-F / 7	Pos.88	-	-	B 7-8			Surface finish: DIN EN ISO 1302
Date/Name	09.02.2011 H8	21.02.2011 H8	07.09.2011 H8	07.01.2013 H8	19.05.2014 Donat	20.04.2016 Jablonski	08.05.2019 Jablonski			Regulaces: SW 55.14-10/42 v. 08.04.92
Chg. No.	586867	587105	590869	601232	613650	636361	678351			STABILUS
Rev.	25	26	27	28	29	30	31			

Environmental protection acc. to STAB-Spec. 10005649		Date	Name
All dimensions are in mm	Identification of important characteristics	08.04.1999	Jablonski
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	08.05.2019	Milles
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PISTON ROD		Material No.:	