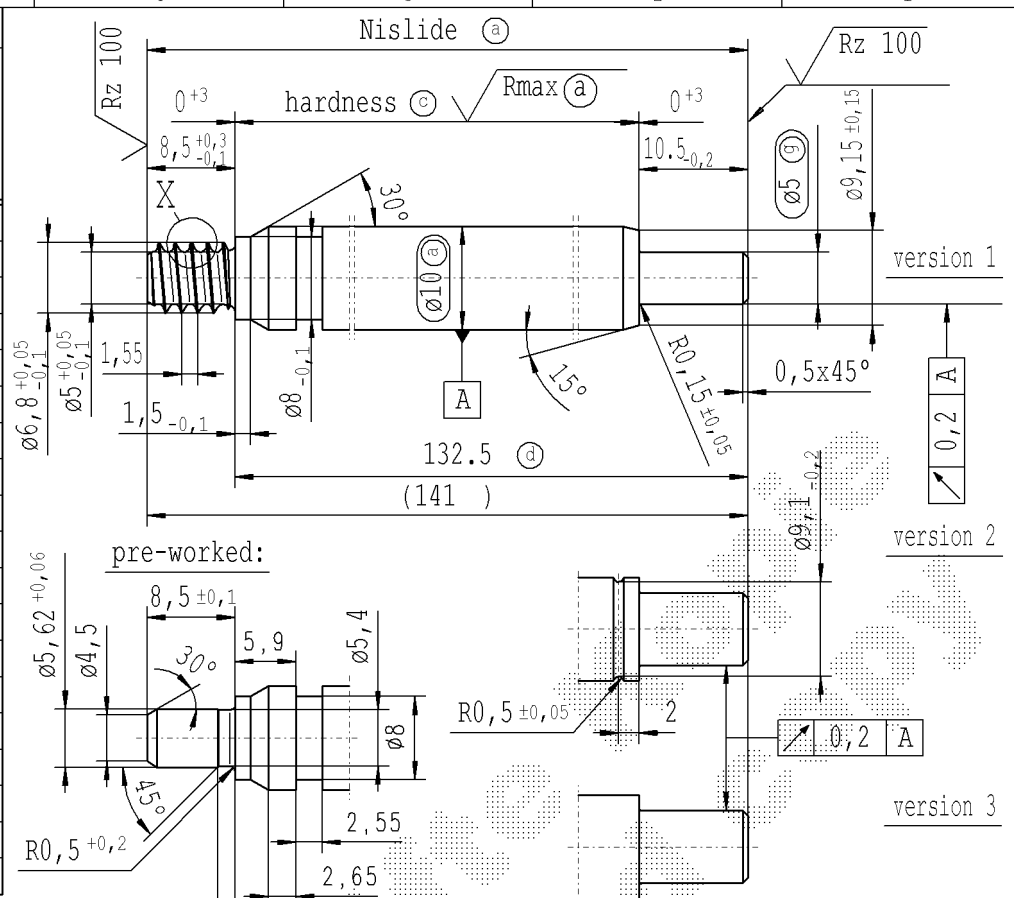
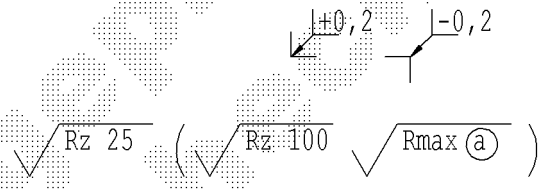
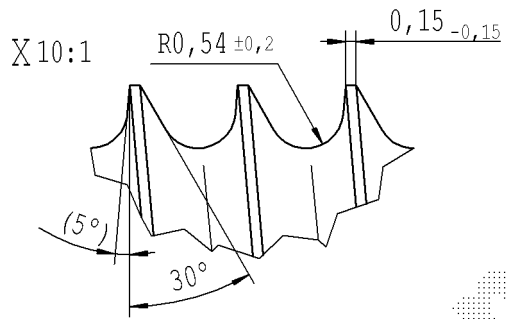


CONFIDENTIAL!
Intended for internal use only

supp No.	material no.		A	B	C	E	F	G
	surface treatment processing acc. to STAB-Spec. 10006248		overall length	stud length piston side	stud ø piston side	length without end-fitting stud	version	TEC
	table IV Nislide black	table X Nislide "G"	KOST without surface treat. only for STUS / STMX					
1	6898UT	6898UT	141	10.5	5	132.5	1	
2	863299	863299	201	10.5	5	192.5	1	
3	333199	333199	171	10.5	5	162.5	1	
4	122903	122903	183	10.5	5	174.5	1	
5	137721	137721	204	10.5	5	195.5	1	



- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances:
+0,2
-0,1 after turning
+0,3 after straightening
+0,3 after nisliding
- (g) stud: $\varnothing 5_{-0,020}^{+0,020} / \varnothing 8_{d12} [-0,040]$



sheet 1
of 1

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: Error1.docx: 30/07/2023 - 17:25

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO: X	CRD created document handwritten changes not permitted	Material:	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	Column w/o surf.treat.			5,9	2,65		position of angle 5° corrected 8,5 ±0,2	mat.No. 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	01.07.2004	Schönberger
old	-			4,4	1,15		wrong position of angle 5°	Edge tolerances acc: no DIN ISO 13715			23.04.2021	Klinkner
Field	F7			D3	C3		A-C/5-6 F/4	Surface finish DIN EN ISO 1302				
Date/Name	14.11.2017 Höfer			18.12.2017 Höfer			28.01.2019 Hein	Regilles:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.: 10026735
Chg. No.	663414			663046			675152					Material No.:
Rev.	2			3			4	STABILUS		PISTON ROD		