

The print-out is not subject to the modification service.

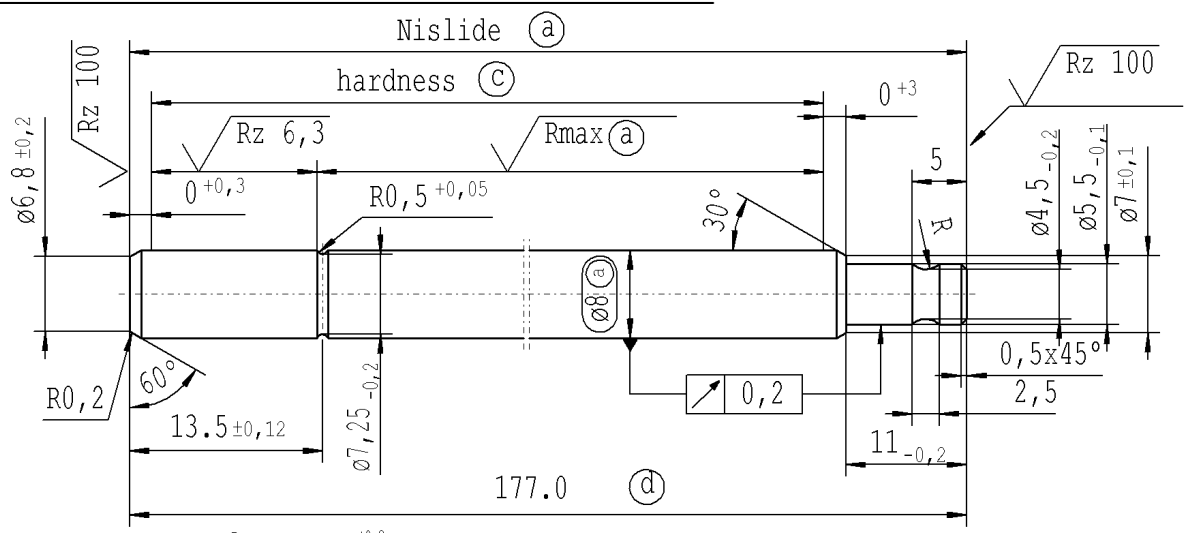
Intended for internal and supplier use

EN

Ident. Doc.: SN 53.11-004/03-01-5/9/2022 - 0.32

supp No.	material no.			A	B
	surface treatment processing acc. to STAB-Spec.:			overall length	stud length
	10006248 Table XVI optimized ① Version 1	10006248 Table X ① Version 1	10028959 Table II ② Version 2		
2	6388NH	6388NH	6388NH	288.0	13.5
12	002669	002669	002669	198.0	13.5
18	726656	726656	726656	192.0	13.5
27	6067SZ	6067SZ	6067SZ	333.0	13.5
28	5544XF	5544XF	5544XF	162.0	13.5
32	767174	767174	767174	177.0	13.5
50	001093	001093	001093	171.0	13.5
63	018225	018225	018225	306.0	13.5
64	2924KL	2924KL	2924KL	184.5	13.5
65	2919KT	2919KT	2919KT	211.5	13.5
67	3802KF	3802KF	3802KF	169.5	13.5
68	3534KZ	3534KZ	3534KZ	172.5	13.5
69	2927KX	2927KX	2927KX	193.5	13.5
70	3552KX	3552KX	3552KX	205.5	13.5
71	2959KW	2959KW	2959KW	154.5	13.5

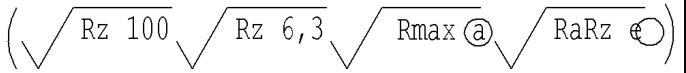
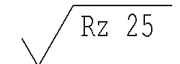
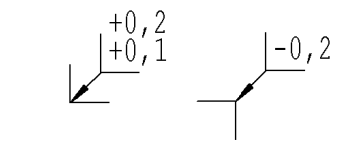
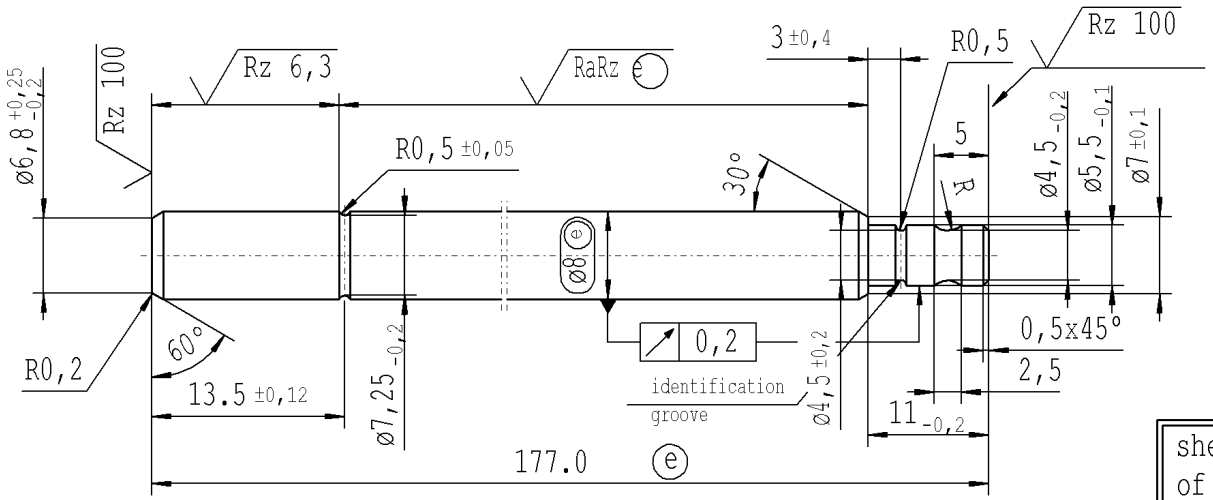
Version 1 (only self-manufacturing) \* material: 010731



ⓐ before grinding:  
Hardness depth and hardness test acc. to STAB-Spec. 10258370

ⓑ tolerance  $\pm 0.1$  after turning  
 $\pm 0.3$  after straightening  
 $\pm 0.3$  after nisliding

Version 2 (only external manufacturing) \* material: 1.1193



sheet 1  
of 7

AIAG CQI-standards acc. to STAB-Spec. 10027692										Environmental protection acc. to STAB-Spec. 10005649										
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm					Marking of special characteristics according to STAB-Spec. 10270932				
new	0 <sup>+3</sup>		DOK 10208225			ⓐ = acc. STAB-Spec. 10258370		new format Internal/Supplier		*	Scale: (Original DIN A3) 2:1					Dimensions without tolerances DIN ISO 2768-mK				
old	-		Version 2			ⓑ = RHT 0,4 ... 0,7 mm		Supplier drawing separately			Edge tolerances acc. to DIN ISO 13715					We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Field	C3/5E3/5		-			B 5-6		-			Surface finish DIN EN ISO 1302					Document No.: 10003796				
Date/Name	14.05.2013 Höfer		29.11.2013 Höfer		07.05.2019 Jablonski		26.10.2021 Jablonski		29.08.2022 Donat		Replaces: Zchnng. gl. Nr. v. 28.01.1992					Material No.:				
Chg. No.	601107		609127		678352		701304		714707		<b>STABILUS</b>					PISTON ROD				
Rev.	22		23		24		25		26											