

The print-out is not subject to the modification service.

CONFIDENTIAL! Intended for internal and supplier use

EN

Brevellatum: 24/7/2023 - 8:44

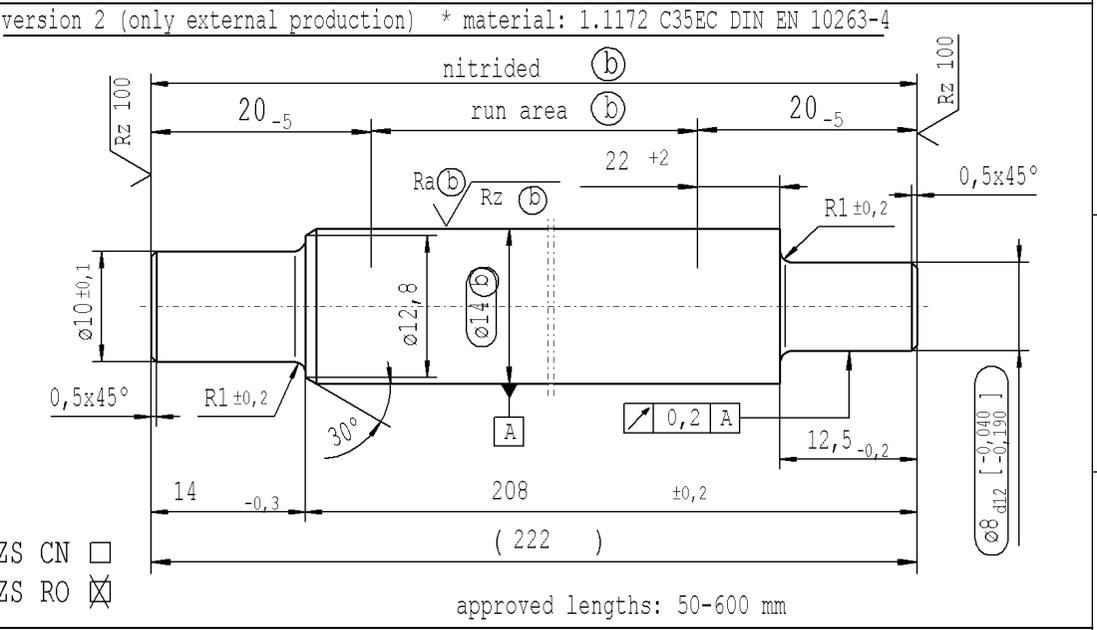
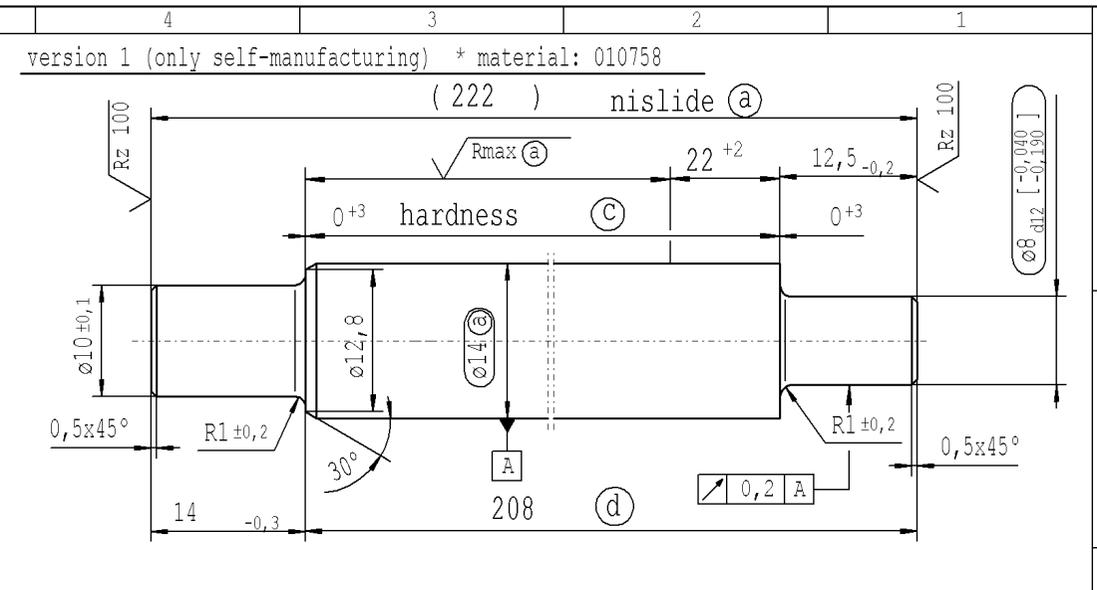
Ident. Doc.:

supp. No.	material no.			A	B	D	E
	processing and surface treatment acc. to STAB-Spec.			overall length	thread length	length without	length without endfitting stud
	10006248 Tab. IV version 1	10006248 Tab. X version 1	10028959 Tab. I version 2				
1	136525		136525	267	14	22	253
2	138437		138437	222	14	22	208

Ⓒ before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

Ⓓ tolerances: $\pm 0,3$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

Caution!
for twin-seal dim. D=10 ± 2



approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $Ra\ (b)$ $Rz\ (b)$) $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	25.04.2022 Hein						
Chg. No.	-						
Rev.	0						
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Scale: (Original DIN A3) 2:1			
Surface finish DIN EN ISO 1302				Marking of special characteristics according to STAB-Spec. 10270932			
Replaces:				Dimensions without tolerances DIN ISO 2768 mK			
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				Material No.:			