

The print-out is not subject to the modification service.

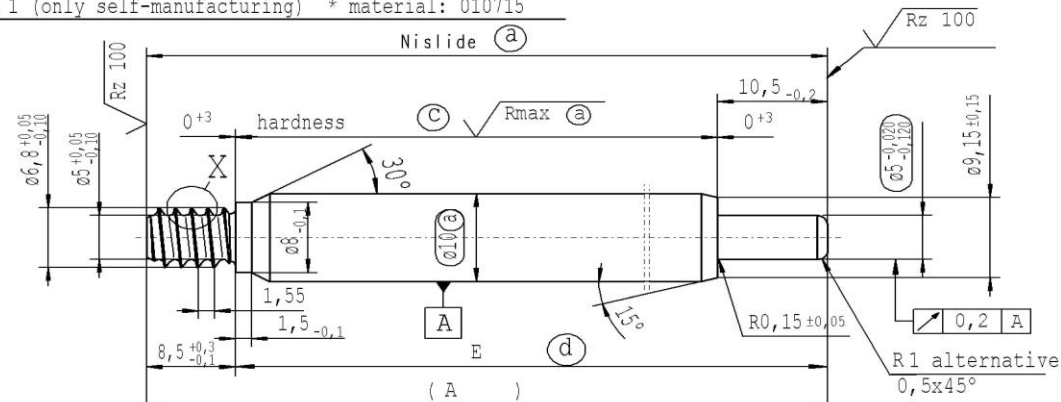
Intended for internal and supplier use

Erstellungsdatum: 8/7/2020 - 13:44

Ident. Doc.:

supp. No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec.			overall length	length without endfitting stud
	10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2		
	XXXXXX	XXXXXX	XXXXXX	210	201.9

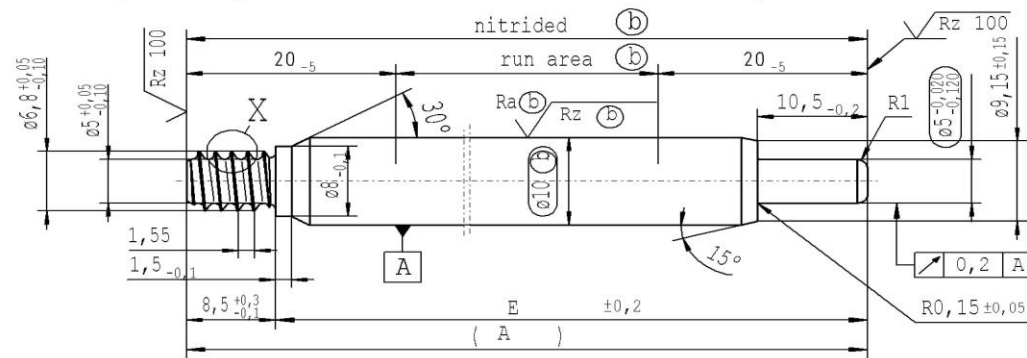
version 1 (only self-manufacturing) * material: 010715



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

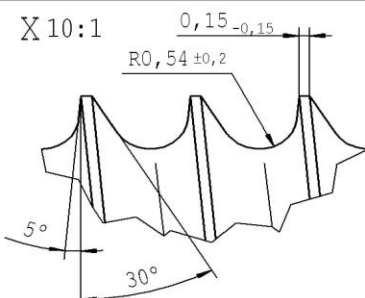
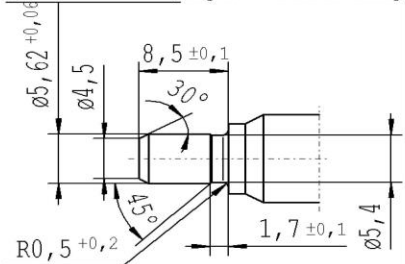
(d) tolerances: +0,2/-0,1 after turning;
+0,3/-0,1 after straightening;
+0,3/-0,1 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

pre-worked: (only self-manufacturing)



√ Rz 25 (√ Rz 100 √ Rmax (a) Ra (b) Rz (b)) √ +0,2 √ -0,2

sheet 5
of 5

AIAG CQI-standards acc. to STAB-Spec. 10027692					Environmental protection acc. to STAB-Spec. 10005649				
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	Material: *	All dimensions are in mm
new	10243571	position of angle 5° corrected	⊙ = acc. STAB-Spec. 10258370	new format Internal/Supplier					Marking of special characteristics according to STAB-Spec. 10270932
old	Rifa 661579	wrong position of angle 5°	⊙ = RHT 0,4 0,7 mm	Supplier drawing separately					Scale: (Original DIN A3) 2:1
Field	-	Pos.59	B-C/1-3	-					Dimensions without tolerances DIN ISO 2768-mK
Date/Name	12.04.2017 Höfer	18.03.2019 Hein	15.05.2019 Donat	02.06.2020 Höfer					We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.
Chg. No.	655394	675196	678703	688809					Document No.: 10151520
Rev.	10	11	12	13					Material No.: