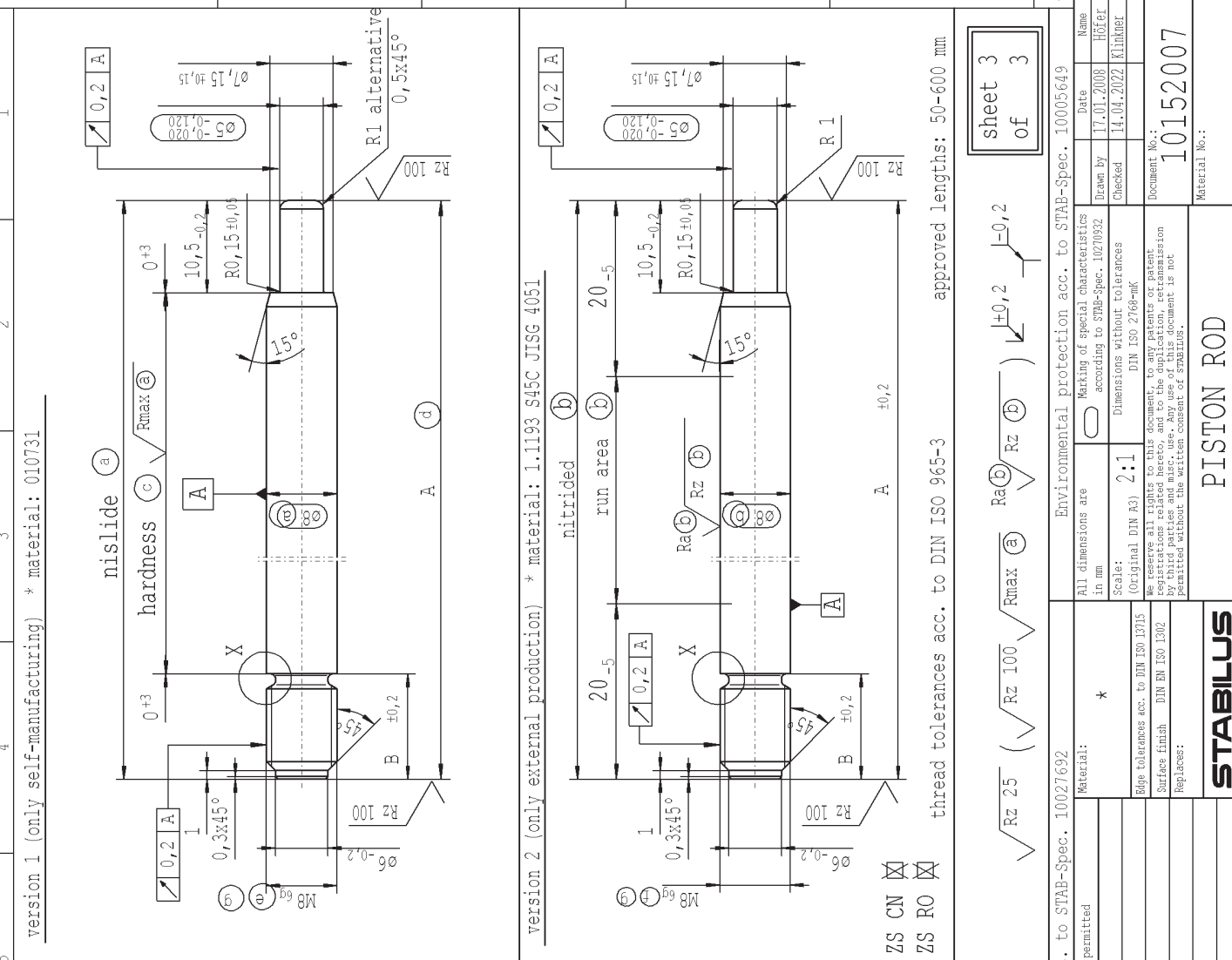


supp. No.	material no.	A	B
processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI	10006248 Tab. X	overall length	thread length
40	994530	231.0	10
41	995486	277.0	10
42	346602	240.0	10
43	784689	276.0	10
44	992619	364.0	11
45	555011	222.0	9
46	177631	246.0	10
47	508646	250.5	11
48	870015	242.0	10
49	876707	222.0	10
50	120990	418.5	11
51	184803	309.0	11
52	215634	177.0	11
xx	xxxxxx	xxxxxx	300 9



version 1 (only self-manufacturing) * material: 010731
 version 2 (only external production) * material: 1.1193 S45C JISG 4051

approved lengths: 50-600 mm
 thread tolerances acc. to DIN ISO 965-3

ZS CN
 ZS RO

sheet 3 of 3

Environmental protection acc. to STAB-Spec. 10005649

Material: *
 All dimensions are in mm
 Scale: (Original DIN A3) 2:1
 Dimensions without tolerances
 Edge tolerances acc. to DIN ISO 13715
 Surface finish DIN EN ISO 1302
 Replaces: 703136

Marking of special characteristics according to STAB-Spec. 10270932
 Name: Höfer
 Date: 17.01.2008
 Drawn by: Höfer
 Checked: 14.04.2022
 Document No.: 10152007
 Material No.: PISTON ROD

STABILUS

AIAG CQI-standards acc. to STAB-Spec. 10027692
 CAD created document; handwritten changes not permitted
 pre-worked: ZS CN / ZS RO
 E-length without end-fitting stud
 A=E/5-8
 14.04.2022 Hein
 699704
 703136
 8

pre-worked:
 X10:1
 1,7
 60°
 R0,5

© before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
 © tolerances: $\pm 0,2$ after turning; $\pm 0,3$ after straightening; $\pm 0,3$ after nisliding
 © threaded stud rough-turned dim. $\phi 7,14_{-0,06}$ thread roll tolerance acc. to DIN ISO 965-3
 © rough-turned dim. thread roll tolerance 6e
 © In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point

Druckdatum: 02.03.2023 / 12:09:16 ***** Ausdruck nicht masszetzen *****
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